

REV.	Description	REV.	Description
0.0	首次发行 熊小翠 2023/09/25	3.0	1. 修改 EPS peak power[VA] 下的参数表达内容 2. 增加澳洲版本防拆支架及遮线罩相关说明 3. 修改 AC 端子及相关安装步骤 4. 增加通讯端子拆除说明 5. 增加单路 MPPT 含两串情况时单串的最大 PV 输入电流值说明 陈蕊如 2024/05/15
1.0	1. 5/10/15 kW 功率段下 Rated AC output apparent power 和 Max. AC output apparent power 增加澳洲认证参数 2. 由 WiFi 标配修改为标配 Pocket WiFi+LAN; 3. 删除参数列表中热待机的参数 4. 控制逻辑优化: 文档增加备注逆变器 idle 状态下, 可设置【工作模式】、【最小 SOC】、【充电时间段】 5. Schedule 改为 TOU 模式 6. 增加 4K 功率段 7. 修改 Dongle 口的防尘罩 熊小翠 2023/12/07	4.0	1. 修改无 SolaX X3-PBOX 系统图 2. 修改 CT/Meter 接线内容描述 3. 增加 solaxcloud app 注册与配网的详细操作步骤 4. 增加附录, 详细描述电表接线场景与步骤 5. 修改充电桩端通讯线接口 6. 修改电池测试充放电倍率 7. BAT button 修改为 BMS button 8. 将禁止阳光直射等描述改为避免 陈蕊如 2024/05/31
2.0	1. 文档风格变更 2. 增加 X3-Matebox G2 相关内容 3. 更新联系信息 4. BMS 附件包中的 Rotation wrench 数量为 1 5. 删除 UKCA 认证标识 熊小翠 2024/02/29	5.0	1. 修改 matebox 相关内容 2. 增加 WiFi 延长线及 WiFi 支架安装 陈蕊如 2024/07/15
2.0	1. 修改 PV 端子接线步骤 2. 变更联系方式 3. 参数表随宣传单页核对更新 4. 增加防拉弧相关设置和参数 5. 4K 功率段下 Max. AC Output Continuous Current 由 6.1 改为 5.8; 6. 增加 Max. single-phase AC power[VA] 和 EPS Max. single-phase power[VA] 两项参数 7. 修改 EPS peak power[VA]: 2Pn 10s(full sun) 为 $\leq 1.1Pn$ 一直运行, $1.1Pn-2Pn$ 10s, $>2Pn$ 立即; 8. X3-MATEBOX G2 参数变更: a. ON-GRID 参数项目下 Max. Grid(INV) Input/Output current[A] 32/25 修改为 Max. Grid(INV) current[A] 32A b. Grid(Utility) 参数项目下 Max. Input/Output Current 63/25 修改为 Max. current[A] 63A c. Overvoltage category 删除 II (DC) 侧 熊小翠 2024/03/26	6.0	1. 修改澳洲机型系统接线图 2. 增加并机说明 3. 修改 ISO fault 说明 4. 修改 PIN5 命名 5. 增加 X3-IES-P 机型相关说明 6. 增加 -P 机型接地步骤 7. 增加澳洲、新西兰版 Matebox 内容 8. 电池新增线缆包及部分说明 9. 修改澳洲邮箱 陈蕊如 2024/09/23
描述	说明书 X3-IES 系列 英文版 SolaX 06 版		
料号	320101071606	浙江艾罗网络能源技术股份有限公司 SolaX Power Network Technology (Zhejiang) Co., Ltd.	
单位	mm 页次		

技术要求:

- 封面封底 157g 铜版纸覆哑膜彩打, 内部纸 80g 双胶纸黑白印刷, 正反打印;
- 装订方式: 胶装或骑马钉, 内页大于 60 页时须胶装;
- 未注尺寸公差按 ± 3 mm;
- 图面、字体印刷清晰、无偏移、无毛边、不起边、油墨不脱落;
- 黑色字体颜色为 PANTONE BLACK C, 无边框, 底色为白色;
- 符合 ROHS 要求。

描述	说明书 X3-IES 系列 英文版 SolaX 06 版	设计	陈蕊如 2024/09/23
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X3-IES

**4 kW / 5 kW / 6 kW / 8 kW
10 kW / 12 kW / 15 kW**

User Manual

Version 6.0

www.solaxpower.com



eManual in the QR code or at <http://kb.solaxpower.com/>

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About This Manual

Scope of Validity

This manual is an integral part of X3-IES system. It describes the installation, electrical connection, commissioning, maintenance and troubleshooting of the product. Please read it carefully before operating.

This X3-IES system includes a X3-IES series inverter and a T-BAT-SYS-HV-S50E.

X3-IES series inverter model list:

X3-IES-4K	X3-IES-5K	X3-IES-6K	X3-IES-8K
X3-IES-10K	X3-IES-12K	X3-IES-15K	
X3-IES-8K-P	X3-IES-10K-P	X3-IES-12K-P	X3-IES-15K-P

Components of T-BAT-SYS-HV-S50E:

BMS	Battery Module
TBMS-MCS0800E	TP-HS50E

Model description

X3-IES-8K-P



Item	Meaning	Description
1	Product family name	"X3-IES": three-phase residential energy storage system.
2	Power	"8K": rated output power of 8 kW.
3	Pro version	Pro version has one more MPPT compared to normal version.

Note:

"X3-IES series inverter" (hereafter referred to as an "inverter") refers to the energy storage inverter that supports photovoltaic grid-connected.

"T-BAT-SYS-HV-S50E" (hereafter referred to as an "T-BAT-SYS") is the name of battery system. It includes a TBMS-MCS0800E, a TP-HS50E (s), a base (s), a cover and a series box.

"TBMS-MCS0800E" (hereafter referred to as an "BMS"), an electronic system, manages a rechargeable battery.

"TP-HS50E" (hereafter referred to as an "battery module(s)") is a type of electrical battery which can charge or discharge loads.

"Base" is an accessory of the battery system. It is installed under the battery module (s).

"Cover" is an accessory of the battery system. It is installed on the top battery module of the expansion battery tower.

"Series box" is designed to connect the second tower in series through BMS wiring.

"X3-Matebox G2" is a device that integrates switches and a bidirectional electricity meter. This optional component can be installed when the X3-IES system is not connected in parallel, as it provides centralized management of the power supply to the home.




Target Group

The installation, maintenance and grid-related setting can only be performed by qualified personnel who

- Are licensed and/or satisfy state and local jurisdiction regulations.
- Have good knowledge of this manual and other related documents.

Conventions

The symbols that may be found in this manual are defined as follows.

Symbol	Description
 DANGER	Indicates a hazardous situation which, if not avoided, will result in death or serious injury.
 WARNING	Indicates a hazardous situation which, if not avoided, could result in death or serious injury.
 CAUTION!	Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.
NOTICE!	Provides tips for the optimal operation of the product.

Change History

Version 06 (2024-09-23)

Update "System Diagram C (applicable to Australia)" and "System Diagram D (applicable to Australia)"

Added "7.2.2 PE Connection (for Pro version only)"

Update "7.3 Electrical Connection of X3-Matebox G2" (Added Australia & New Zealand version Matebox electrical connection.)

Version 05 (2024-07-15)

Update "7.3 Electrical Connection of X3-Matebox G2" (Matebox structure update, added the Wi-BR.)

Update "7.2.6 Monitoring Connection (UPGRADE/ Port)" (Added WiFi connecting cable.)

Version 04 (2024-05-31)

Update (Changed CT/Meter Connection procedure.)

Update 10 Operation on SolaX App and Web (Added registering an account and logging in and configuring network operation.)

Added 14 Appendix (Added CT/Meter Connection Scenarios.)

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1 Safety

1.1 General Safety

The X3-IES system has been meticulously designed and thoroughly tested to comply with all relevant state and international safety standards. Nevertheless, like all electrical and electronic equipment, safety precautions must be observed and followed during the installation of the inverter to minimize the risk of personal injury and ensure a safe installation.

Please thoroughly read, comprehend, and strictly adhere to the comprehensive instructions provided in the user manual and any other relevant regulations prior to the installation of the inverter. The safety instructions in this document serve as supplementary guidelines to local laws and regulations.

SolaX shall not be liable for any consequences resulting from the violation of the storage, transportation, installation, and operation regulations outlined in this document. Such consequences include, but are not limited to:

- Devices damage caused by force majeure events, such as earthquakes, floods, thunderstorms, lightning, fire hazards, volcanic eruptions, and similar events.
- Devices damage due to human cause.
- Usage or operation of the devices in violation of local policies or regulations.
- Failure to comply with the operation instructions and safety precautions provided with the product and in this document.
- Improper installation or usage of the devices in unsuitable environmental or electrical conditions.
- Unauthorized modifications to the product or software.
- Devices damage occurring during transportation by the customer.
- Failure to adequately maintain the equipment. An on-site inspection should be carried out by a qualified technician after 120 months of continuous use. If more than 120 months have been passed since the date of commissioning, or the user cannot prove that the equipment has been adequately maintained
- Storage conditions that do not meet the requirements specified in this document.
- Installation and commissioning performed by unauthorized personnel who lack the necessary licenses or do not comply with state and local jurisdiction regulations.
- A cement wall is required for the installation of X3-IES system. When the wall mounting is selected, please ensure that the thickness of any section of the wall should be greater than 150 mm. When the floor mounting is selected, the wall thickness of should be larger than 100 mm.

1.2 Safety Instructions of PV, Inverter, Grid and Battery

Save these important safety instructions. Failure to do so may result in damage to the devices and injury or even loss of life.

1.2.1 Safety Instructions of PV

DANGER!

Potential risk of lethal electrical shock associated with the photovoltaic (PV) system

- Exposure to sunlight can result in the generation of high DC voltage by PV modules, which can lead to electric shock causing severe injuries or even death.
- Never touch the positive or negative poles of the PV connecting device, and avoid touching both poles simultaneously.
- Do not ground the positive or negative poles of the PV modules. Only qualified personnel can perform the wiring of the PV modules.

DANGER!

- Overvoltage protection with surge arresters should be provided when the PV power system is installed. The grid connected inverter is fitted with SPDs on both PV input side and MAINS side.
- Please consult professionals before installing SPDs.

WARNING!

- Make sure that the input DC voltage does not exceed the maximum DC input voltage specified for the inverter. Overvoltage can cause irreversible damage to the inverter, and such damage is not covered by the warranty.

1.2.2 Safety Instructions of Inverter

DANGER!

Potential risk of lethal electrical shock associated with the inverter

- Only operate the inverter if it is in a technically faultless condition. Operating a faulty inverter may lead to electric shock or fire.
- Do not attempt to open the enclosure without authorization from SolaX.
- Unauthorized opening of the enclosure will void the warranty and can result in lethal danger or serious injury due to electric shock.
- Make sure that the inverter is reliably grounded before any operation to prevent the risk of electric shock causing lethal danger or serious injury.
- Only qualified personnel can perform the installation, wiring, maintenance of the inverter by following this document and the related regulations.

 **WARNING!**

- During operation, avoid touching any parts of the inverter other than the DC switch and LCD panel (if any).
- Never connect or disconnect the AC and DC connector while the inverter is running.
- Prior to conducting any maintenance, turn off the AC and DC power and disconnect them from the inverter. Wait for 5 minutes to fully discharge the energy.

 **WARNING!****Potential danger of scalding due to the hot enclosure of the inverter**

- Avoid touching the inverter while it is running, as it becomes hot during operation and may cause personal injuries.

 **WARNING!**

- When handling the battery, carefully follow all safety instructions provided in the battery manual. The battery used with the inverter must meet the specified requirements of the series inverter.

 **CAUTION!**

- Make sure that children are supervised to prevent them from playing with the device.
- Pay attention to the weight of the inverter and handle it properly to avoid personal injuries.
- Use insulated tools when installing the device, and always wear personal protective equipment during installation and maintenance.

NOTICE!

- If an external Residual Current Device (RCD) is required by local regulations, verify the type of RCD required. It is recommended to use a Type-A RCD with a rating of 300 mA unless a lower value is required by the specific local electric codes. When required by local regulations, the use of an RCD type B is permitted.
- Keep all product labels and the nameplate on the inverter clearly visible and well maintained.

1.2.3 Safety Instructions of X3-Matebox G2

 **DANGER!****Lethal danger from electrical shock due to X3-Matebox G2**

- Only operate the Matebox when the main breaker between X3-Matebox G2 and the inverter and the AC breaker on the inverter side are off. Operating a faulty Matebox may lead to electric shock or fire.

 **DANGER!**

Lethal danger from electrical shock due to X3-Matebox G2

- Only qualified personnel can perform the installation, wiring, maintenance of the Matebox by following this document and the related regulations.

 **WARNING!**

- During operation, avoid touching any parts of the matebox. Before powering on the device, turn on all breakers inside X3-Matebox G2.
- Prior to conducting any maintenance, turn off the breaker between X3-Matebox G2 and the power grid, all the load breakers, EPS (INV) breaker and Grid (INV) breaker inside the device. Wait for 5 minutes to fully discharge the energy.

1.2.4 Safety Instructions of Utility Grid

NOTICE!

- Only connect the inverter to the grid with the permission of the local utility grid company.

1.2.5 Safety Instructions of Battery (T-BAT-SYS)

General Safety Precautions

- Overvoltage or wrong wiring may damage the battery module and cause combustion which may be extremely dangerous;
- Leakage of electrolytes or flammable gas may be occurred due to any type of product breakdown;
- Do not install the battery module in places where flammable and combustible materials are stored, and in which an explosive atmosphere is present;
- The battery module wiring must be carried out by qualified personnel;
- Battery module must be serviced by qualified personnel;
- Ensure that the grounding cable is connected before handling the battery module.

Battery Handling Guide

Do's

- DO keep the battery module away from flammables materials, heat sources, and water sources;
- DO keep the battery module out of reach of children and animals;
- DO practice proper battery storage by keeping the battery module in a clean environment, free of dust, dirt and debris;
- DO store the battery module in a cool and dry place;
- DO seal the outer cable connection hole to prevent ingress of foreign objects;
- DO confirm that the wiring of the device must be correct;
- DO install the device according to the local standards and regulations.

Don'ts

- DON'T expose the battery module to an open flame, or the temperature in excess of 140°F/60°C;
- DON'T install or operate the battery module in places where there is excessive moisture or liquids;
- DON'T place the battery module in a high-voltage environment;
- DON'T disconnect, disassemble or repair the device by unqualified personnel. Only a qualified personnel is allowed to handle, install and repair the device;
- DON'T damage the device by dropping, deforming, impacting, cutting or penetrating with a sharp object. Otherwise, it may cause a fire or leakage of electrolytes;
- DON'T touch the device if liquid spill on it. There is a risk of electric shock;
- DON'T step on the packaging or the device may be damaged;
- DON'T place any objects on top of the battery module;
- DON'T charge or discharge a damaged battery module;
- DON'T dispose of the battery module in a fire. It may cause leakage or rupture;
- DON'T mix different types or makes of the battery module. It may cause leakage or rupture, resulting in personal injury or property damage.

Response to Emergency Situations

In case the battery module leaks electrolyte or any other chemical materials, or gas may be generated due to the leakage of battery module, be sure to avoid contact with the discharge at all times. In case of accidentally coming into contact with them, please do as follows:

- In case of inhalation: Leave the contaminated area immediately, and seek medical attention at once;
- In case of contact with eyes: Rinse eyes with running water for 15 minutes, and seek medical attention;
- In case of contact with skin: Wash the contacted area thoroughly with soap, and seek medical attention;
- In case of ingestion: Induce vomiting, and seek medical attention.

If a fire breaks out where the battery module is installed, please do as follows:

- In case the battery module is charging when the fire breaks out, provide it is safe to do so, disconnect the battery module circuit break to shut off the power charge;
- In case the device is not on fire yet, use a Class ABC fire extinguisher or a carbon dioxide extinguisher to extinguish the fire;
- If the battery module catches fire, do not try to put out the fire, and evacuate immediately.
- The battery module may catch fire when it is heated above 302°F/150°C; and in case of catching fire, it will produce noxious and poisonous gas, DO not approach and keep away.

Effective ways to deal with accidents

- In case of the damaged battery module, place it into a segregated place, and call the local fire department at the place where the user lives or qualified personnel.
- If any part of the battery module, or wiring is submerged, DO stay out of the water and DON'T touch anything; If the battery module gets wet, DON'T touch it.
- If the battery module is damaged, DON'T use it. Otherwise, it may result in both personal injury and property damage.
- DON'T use the submerged battery module again, and contact the qualified personnel for assistance.
- DO contact SolaX immediately for assistance if the user suspects that the battery module is damaged.

 **WARNING!**

- Do not crush or impact battery, and always dispose of it according to relevant safety regulations.
- The battery module may catch fire when heated above 150°C/302°F.
- In case of catching fire, the battery module will produce noxious and poisonous gases, and please keep away the battery.
- Damaged batteries may leak electrolyte or produce flammable gas. If users suspect that the battery is damaged, please immediately contact SolaX for advice and information.
- All operations of T-BAT SYS relating to electrical connection and installation must be carried out by qualified personnel.

 **CAUTION!**

- If the battery module is not installed within a month after receipt, it must be charged for maintenance. Non-operational batteries should be discarded according to the local regulations.

1.3 Additional Safety Instructions

Surge Protection Devices (SPDs) for PV Installation

 **DANGER!**

- Over-voltage protection with surge arresters should be provided when the PV power system is installed. The grid connected inverter is fitted with SPDs in both PV input side and MAINS side.

Direct or indirect lightning strikes can cause failures. Surge is the main cause of lightning damage to most devices. Surge voltage may occur at photovoltaic input or AC output, especially in remote mountain areas where long distance cable is supplied.

Please consult professionals before installing SPDs.

The external lightning protection device can reduce the influence of direct lightning strike, and the lightning protection device can release surge current to the earth.

If the building installed with external light protection device is far away from the inverter location, in order to protect the inverter from electrical and mechanical damage, the inverter should also install an external lightning protection equipment.

In order to protect DC system, a two-phase surge protection device is needed between DC cable of inverter and photovoltaic equipment module.

In order to protect the AC system, a two-phase surge protection device should be installed at the AC output, located between the inverter and the grid. Installation requirements must comply with IEC61643-21 standard.

All DC cables shall be installed in a distance as short as possible, and the positive and negative cables of the same input need to be bundled together to avoid causing loops in the system. Minimum distance installation and binding requirements also apply to auxiliary grounding and shielding grounding conductors.

Anti-islanding Effect

The islanding effect means that when the power grid is cut off, the grid-connected power generation system fails to detect the power outage and still supplies power to the power grid. This is very dangerous for the maintenance personnel and the power grid on the transmission line. The inverter's use active frequency offset method to prevent islanding effect.

PE Connection and Leakage Current

All inverters incorporate a certified internal Residual Current Monitoring (RCM) in order to protect against possible electrocution and fire hazard in case of a malfunction in the PV array, cables or inverter. There are 2 trip thresholds for the RCM as required for certification (IEC 62109-2:2011).

The default value for electrocution protection is 30mA, and for slow rising current is 300mA. the house loads. If an external RCD is required by local regulations, it is recommended to choose a Type-A RCD with the rating residual current of 300 mA.



- High leakage current!
- Earth connection essential before connecting supply.

A faulty ground connection can result in equipment failure, personal and death injuries, and electromagnetic interference. Ensure correct according to grounding to IEC62109 and conductor diameter according to STANDARD specification. Do not connect the grounding end of the equipment in series to prevent multi-point grounding. Electrical appliances must be installed in accordance with the wiring rules of each country.

For United Kingdom

The installation that connects the equipment to the supply terminals shall comply with the requirements of BS 7671. Electrical installation of PV system shall comply with requirements of BS 7671 and IEC 60364-7-712. All protective devices cannot be changed.

User shall ensure that equipment is so installed, designed and operated to maintain at all times compliance with the requirements of ESQCR22(1)(a).

2 Product Overview

2.1 System Description

System Overview

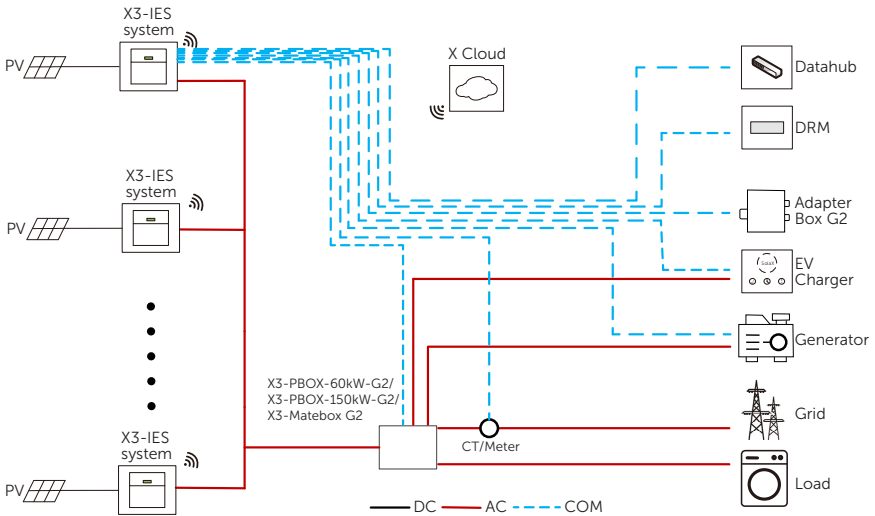


Figure 2-1 System overview diagram

X3-IES System

X3-IES series residential energy storage system integrates the inverter and a T-BAT-SYS into one.

Inverter

The X3-IES series inverter is a transformerless three-phase PV grid-connected inverter which is designed to convert the direct current generated from the PV modules into grid-compatible AC current and feeds the AC current to the utility grid or store in the batteries for future use. The way it works depends on user preferences.

T-BAT-SYS

The T-BAT-SYS is a high voltage battery. The battery communicates with inverter via BMS and must comply with the specification of regulations.

PV Array

The PV array works in MPPT mode. For 4.0 kW, 5.0 kW and 6.0 kW inverter, the number of PV string is two. For 8.0 kW, 10.0 kW, 12.0 kW and 15.0 kW inverter, the number of PV string is three.

CT/ Meter

A CT or meter is used for detecting the input and output current on the grid side.

Grid

380V / 400V grid are supported.

SolaX Cloud

SolaX Cloud is an intelligent, multifunctional monitoring platform that can be accessed via wired or wireless connections. With the SolaX Cloud, the operators and installers can always view the real-time data.

DRM

DRM is applicable for AS NZS 4777.2-2015. With the use of an external control box, active or reactive power regulation can be realized in a timely and fast manner, and the inverter can be operated stably during the process of regulation.

Adapter Box

SolaX Adapter Box is matched with a heat pump with dry contact function, which can realize heat pump integrated photovoltaic inverter energy system management.

Datahub

SolaX DataHub is a device for monitoring platforms of photovoltaic power generation systems, which enables data detection, storage, output control, centralized monitoring, and centralized maintenance of devices such as inverters, electricity meters, and environmental monitoring instruments in photovoltaic power generation systems.

EV Charger

SolaX EV Charger is used for charging electric vehicle.

Generator

A generator is a device which can be matched with X3-IES system to supply energy in places where there are frequent power outages.

X3-Matebox G2

SolaX X3-Matebox G2 is a device that integrates switches and a bidirectional electricity meter and provides centralized management of the power supply to the home. The device can only be installed when the X3-IES system is not in parallel.

X3-PBOX-60kW-G2/ X3-PBOX-150kW-G2

SolaX X3-PBOX-60kW/ 150kW-G2 is a changeover device used for parallel connection of multiple SolaX three-phase hybrid inverters within a single system,

which facilitates the delivery of a larger, steady output power to important loads in both on-grid and off-grid conditions. The X3-PBOX-60kW-G2 can connect up to 6 inverters in one system, while up to 10 inverters can be connected with the X3-PBOX-150kW-G2 in one system.

2.2 Supported Power Grid

There are different ways of wiring for different grid systems. Three grid types, TT / TN-S / TN-C-S are shown as below:

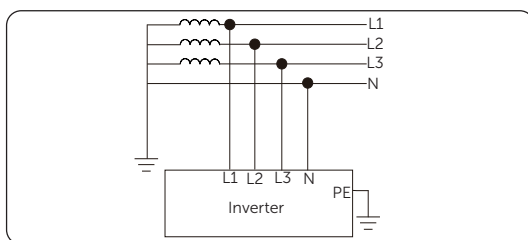


Figure 2-2 TT power grid

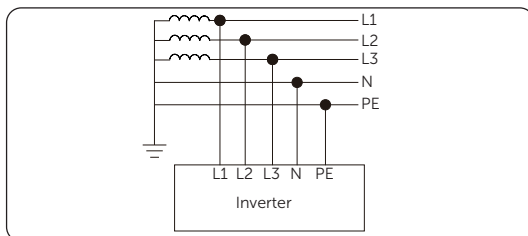


Figure 2-3 TN-S power grid

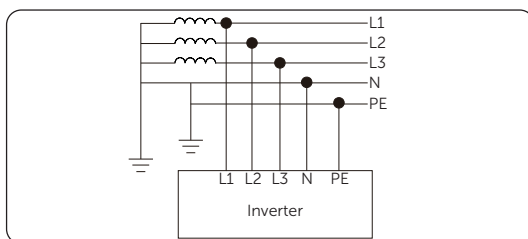


Figure 2-4 TN-C-S power grid

* Note: Please confirm with our SolaX after-sales team whether other grid systems are applicable.

2.3 Appearance

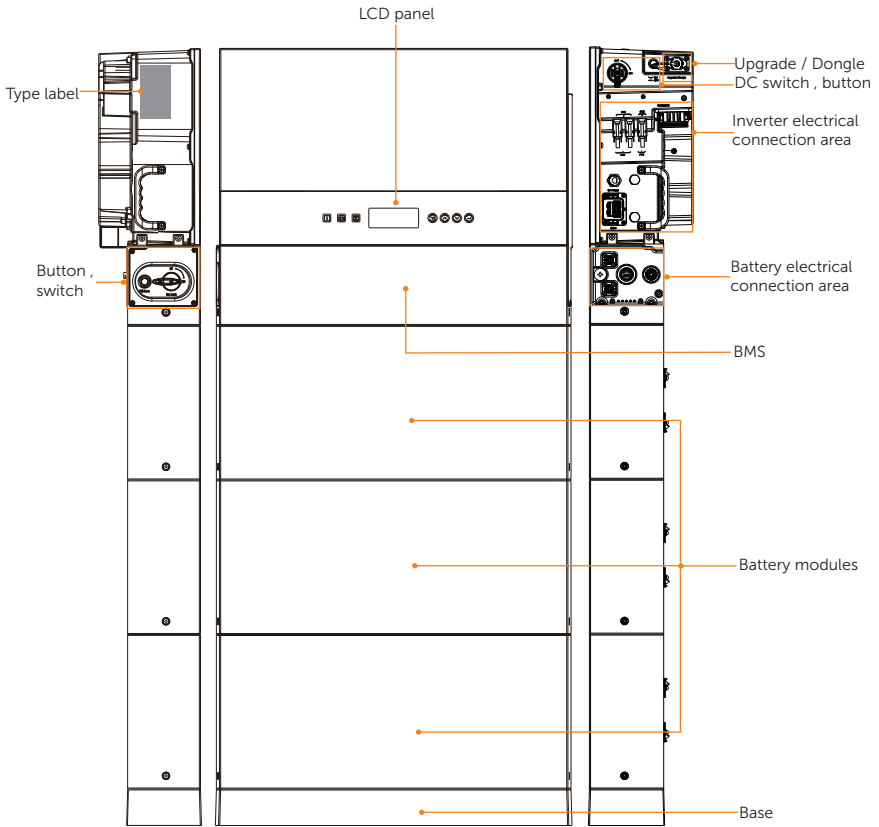


Figure 2-5 Appearance

Table 2-1 Description of appearance

Item	Description
Type label	Type label clearly identifies the device type, serial number, specific DC/AC parameters, certification, etc.
Button, switch	Power on or off the battery system. Please refer to “Figure 2-5 BMS” for details.
LCD panel	Including screen, indicators and keys. Screen displays the information; indicators indicates the operating status of inverter. Keys are used to perform the parameter setting.

Item	Description
Upgrade/ Dongle	USB port for upgrading and communication module connection. Communication module includes a dongle/ 4G (optional) .
DC switch	Disconnect the PV input when necessary.
Button	Power on or off the inverter system.
Inverter electrical connection area	Including PV terminals, battery terminals, AC terminals, communication terminals, etc.
Battery electrical connection area	Including B+/B- ports, communication port, heat port, grounding port. Please refer to "Figure 2-5 BMS" for details.

NOTICE!

- Please subject to the actual delivery of the machine.

2.3.1 Dimensions

Inverter Dimensions

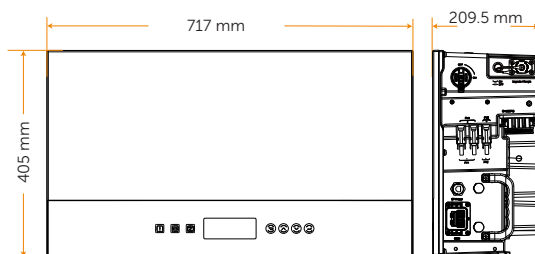


Figure 2-6 Inverter

Battery Dimensions

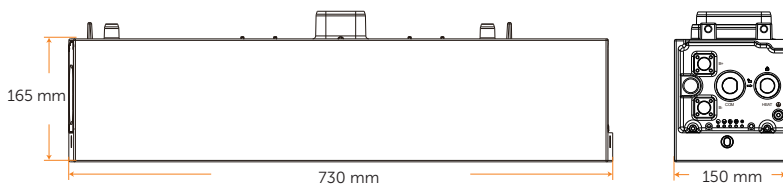


Figure 2-7 BMS

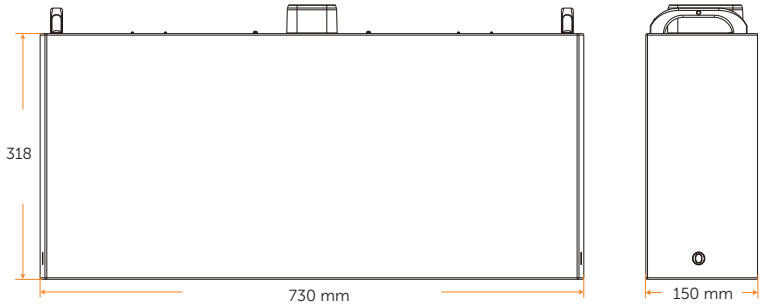


Figure 2-8 Battery module

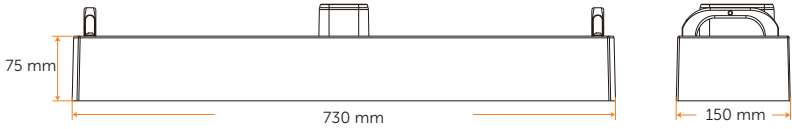


Figure 2-9 Base

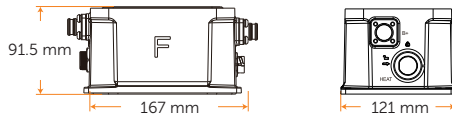


Figure 2-10 Series box

X3-Matebox G2 Dimensions

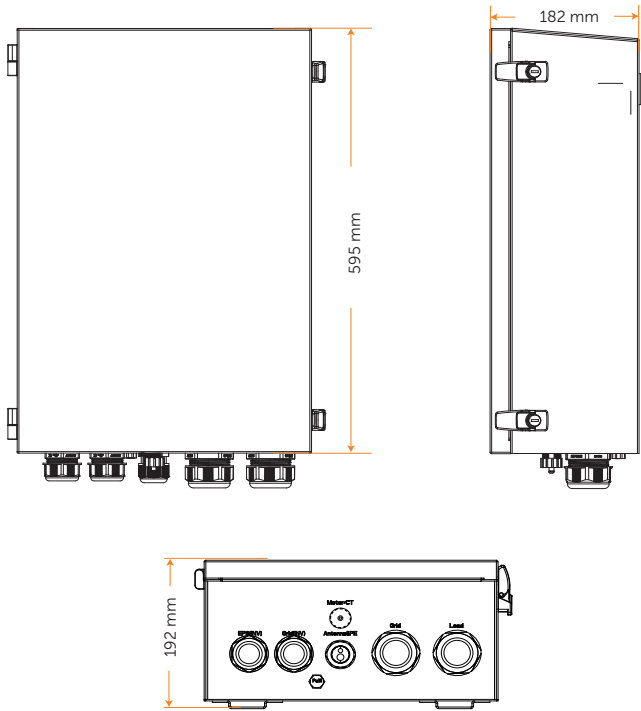


Figure 2-11 X3-Matebox G2

2.3.2 Control Panel and Indicators

Inverter Control Panel

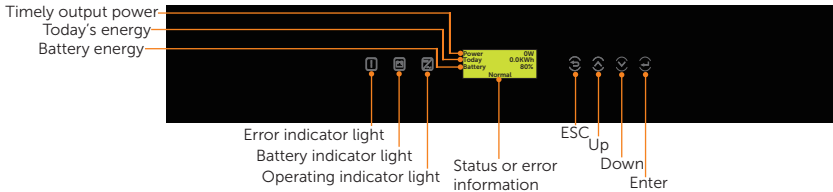


Figure 2-12 Control Panel

* The LCD screen in the whole passage is subject to the actual screen.

- In a normal state, the "Power", "Today" and "Battery" information will be displayed. You can press the keys to switch information.
- In an error state, the fault message and error code will be displayed, please refer to "11.1 Troubleshooting" in the user manual.

Table 2-2 Definition of indicators

LED indicator	Status	Definition
 Operating	●	Solid blue The inverter is in a normal state.
	◐	Blue blinking The inverter is in a waiting state.
	○	Light off The inverter is in a fault status.
 Error	●	Solid red The inverter is in a fault state.
	○	Light off The inverter is in a normal state.
 Battery	●	Solid green The battery communication is in a normal state.
	◐	Green blinking The battery communication is in an idle state.
	○	Light off The battery is in a fault state.

* Note: When the inverter is in an idle state, you can reset the work mode, the Min SOC and the charging periods through the inverter LCD or the SolaX APP to charge the battery to the Min SOC in the charging periods and then awaken the inverter. Please make sure that the actual battery SOC - the modified Min SOC \geq 2% under a specific work mode, so that other modifications are effective. When the current system time is within the new charging periods you reset, the battery begins charging.

Table 2-3 Definition of keys

Key	Definition
ESC key	Exit from the current interface or function
Up key	Move the cursor to the upper part or increase the value
Down key	Move the cursor to the lower part or decrease the value
Enter key	Confirm the selection

Battery Indicators

The power indicators show the current battery percentage. There are five indicators on the BMS, one status light and four SoC power indicators.

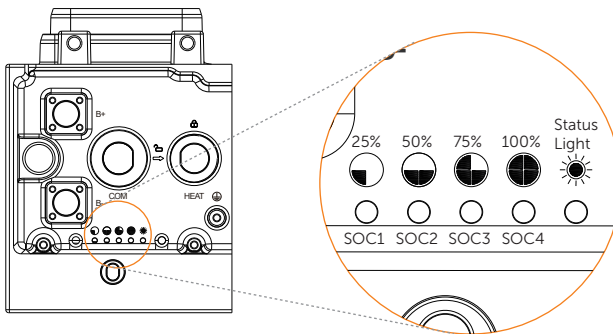


Figure 2-13 Indicators

Table 2-4 Definition of indicators

Status	Description
Startup	Press and hold the BMS button for about 1 to 2 seconds to activate the system, at this point, the status light flashes a yellow light every 0.1 seconds until finishing self test, of which the period lasts about 3 to 4 seconds. Then the status light flashes green light every 0.5 seconds after finishing self test. During the whole period, all the SoC power indicators were off. After successful communication to the inverter, the status light turns solid green light, and SoC power indicators come on solid green light based on the actual remaining capacity.
Shutdown	After pressing and holding the BMS BUTTON for more than 1 second, the status light comes on solid green light, and the SoC power indicators flash blue in turn. Then all lights are off within 2.4 seconds after releasing the button.
Standby	The status light flashes green for 1 second and turns off for 4 seconds. The SoC power indicators are off.

Status	Description
Charging	The status light comes on solid green light, and the state of SoC power indicators depends on the actual situation. For details, please refer to the following "Figure 2-5 Indicator information while charging" .
Discharging	The status light comes on solid green light, and the state of SoC power indicators depends on the actual situation. For details, refer to the following "Figure 2-6 Indicator information while discharging" .
Fault	In case of failure, the status light will remain on solid red light for 10 minutes, and then such red light will flash for 1 second and then turn off for 4 seconds. For details, please refer to "Figure 2-7 Indicators information while reporting errors" .
Warning	In case of warning, the status light will flash yellow light for 1 second, and then turn off for 4 seconds.
Black Start	For details, please refer to "Black Start" .

Table 2-5 Indicator information while charging

SoC value	Status light	SoC1	SoC2	SoC3	SoC4
$0\% \leq \text{SoC} < 25\%$	Green	Flash	Light off	Light off	Light off
$\text{SoC} < 50\%$	Green	Light on	Flash	Light off	Light off
$\text{SoC} < 75\%$	Green	Light on	Light on	Flash	Light off
$\text{SoC} < 100\%$	Green	Light on	Light on	Light on	Flash
$\text{SoC} \geq 100\%$	Green	Light on	Light on	Light on	Light on

Table 2-6 Indicator information while discharging

SoC value	Status light	SoC1	SoC2	SoC3	SoC4
$\text{SoC} \geq 75\%$	Green	Flash	Flash	Flash	Flash
$\text{SoC} \geq 50\%$	Green	Flash	Flash	Flash	Light off
$\text{SoC} \geq 25\%$	Green	Flash	Flash	Light off	Light off
$\text{SoC} \geq 0\%$	Green	Flash	Light off	Light off	Light off

Table 2-7 Indicators information while reporting errors

Fault	SoC1	SoC2	SoC3	SoC4
Huge differential pressure	Flash	Off	Off	Off
Voltage fault (undervoltage and overvoltage of unit, overvoltage and undervoltage of total voltage)	Off	Flash	Off	Off

Fault	SoC1	SoC2	SoC3	SoC4
Temperature fault (high temperature, low temperature)	Flash	Flash	Off	Off
Current fault (overcurrent charging, overcurrent discharging)	Off	Off	Flash	Off
Hardware fault (MCU fault, external short circuit fault, AFE fault, voltage sampling disconnection fault, temperature sampling, or current sensor default)	Flash	Off	Flash	Off
Relay fault	Off	Flash	Flash	Off
Insulation fault	Flash	Flash	Flash	Off
Self test fault	Off	Off	Off	Flash
Communication loss of inverter	Flash	Off	Off	Flash
Communication loss of battery module	Off	Flash	Off	Flash

NOTICE!

In case of pressing and holding BMS BUTTON, there are two circumstances as follows:

- Press and hold BMS BUTTON for more than 5 seconds but less than 20 seconds, the system will enter a startup mode of inverter.
- Press and hold BMS BUTTON for more than 20 seconds, the system will enter the Black Start.

Black Start

The equipment can provide **Black Start** capacity, meaning that our energy storage inverter and battery can continue to run even if the power grid and photovoltaic panel are out of service. The startup procedure for **Black Start** is as follows:

- First stage: in case of pressing and holding the **BMS BUTTON** for less than 20 seconds, the status light will flash green light for 1 second and then turn off for 4 seconds, with a period of 5 seconds.
- Second stage: after pressing and holding the **BMS BUTTON** for more than 20 seconds, the status light will come on solid green light, and SoC power indicators will flash as follows:
 - » Firstly, the indicator SoC3 comes on blue, and the rest of the indicators are off;
 - » Secondly, the indicators SoC2 and SoC4 come on blue, and the rest of the indicators are off;
 - » Thirdly, the indicator SoC1 comes on blue, and the rest of the indicators are off;
 - » Finally, all SoC power indicators are off. The time interval between each step is 0.1 seconds.

NOTICE!

- In the case of the second stage, the **BMS BUTTON** should be released at anytime in the process.

2.3.3 Ports of Devices of X3-IES System

Ports of Inverter

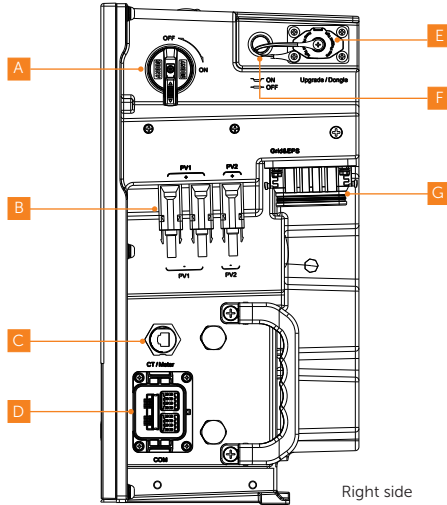


Figure 2-14 Ports of an inverter

Table 2-8 Description of ports

Item	Description
A	DC switch: Turn on or turn off to connect or disconnect the PV input
B	PV connection port: Connect PV cables
C	CT/ Meter port: Connect a CT or a meter
D	COM port: Connect communication cables
E	USB port for upgrading and communication module connection Communication module includes dongle, 4G (optional)
F	System button: Press to turn on or turn off the inverter system
G	Grid & EPS port: Connect Grid and EPS cables

Ports of Battery (T-BAT-SYS)

- BMS

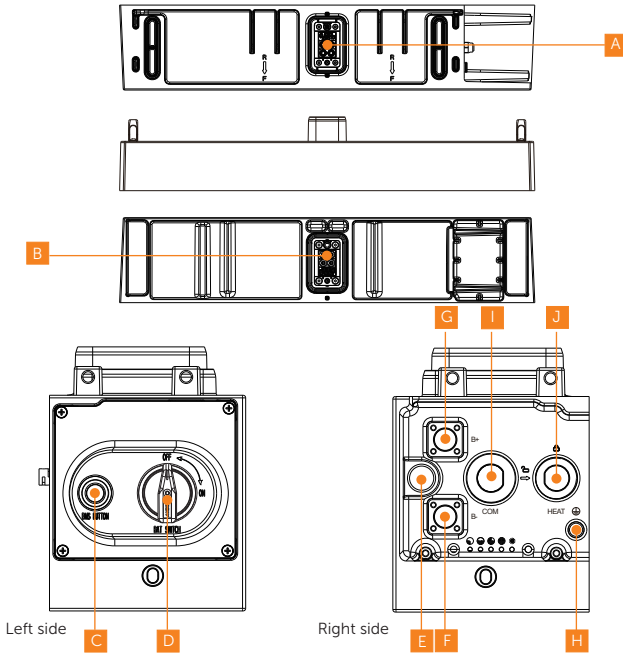


Figure 2-15 Ports of a BMS

Table 2-9 Description of ports

Item	Description
A*	The hot-plug interface connected to the inverter
B	The hot-plug interface connected to the battery module
C	BMS BUTTON: Start system
D	BAT SWITCH: A switch for battery's input and output
E	"DIP Switch": Realize battery's parallel function (a reserved function)
F	B-: Connect BMS's B- to BMS's B+ (or to the Series Box's B-)
G	B+: Connect BMS's B+ to BMS's B- (or to the Series Box's B+)
H	GND: Connect the grounding port of the Series Box (if any); or it doesn't need to be connected
I	COM: Connect the COM port of the series box (if any); or it doesn't need to be connected

Item	Description
J	HEAT: Connect the HEAT port of the series box (if any), or a short-circuit plug must be inserted into the port

NOTICE!

The mark "*" indicates that when stacking the inverter onto the BMS, the inverterbattery grounding and communications are connected directly through the connector. Hence, no additional external wiring is required.

- DIP switch

A DIP Switch is equipped on the BMS.

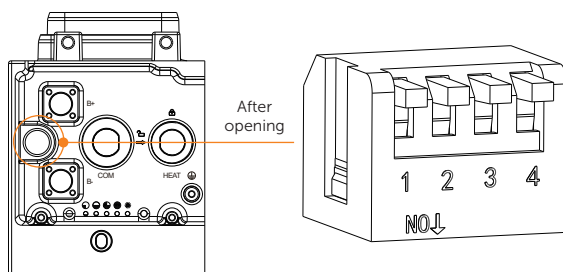


Figure 2-16 DIP switch

Table 2-9 Definition of DIP switch

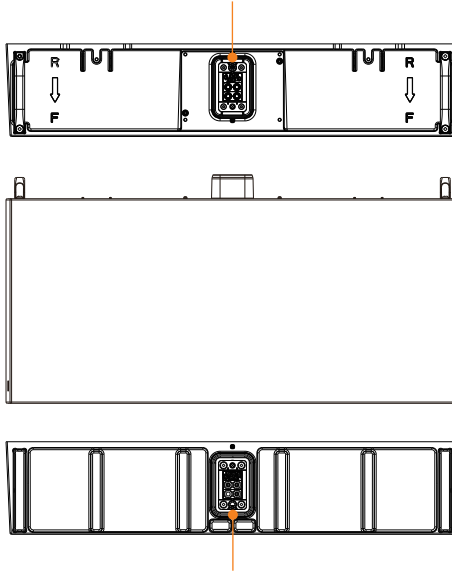
	Description
DIP Switch 1	A reserved function
DIP Switch 2	A reserved function
DIP Switch 3	A reserved function
DIP Switch 4	Terminal resistance

NOTICE!

- The DIP switch 4 shall be flipped down (open the circuit) when connecting the BMS to inverter.
- In case of parallel connection, only shall be the DIP switch 4 on the last BMS be flipped down (open the circuit), and the DIP switch 4 on the rest of BMS shall be flipped up (close the circuit).
- The DIP switch 4 is pressed at the factory settings.
- To adjust the DIP switch, a small flat-head screwdriver shall be prepared by users themselves.

- Battery module

A hot-plug interface that is connected to the bottom of the battery module or the BMS.



A hot-plug interface that is connected to the bottom of the battery module or the Base.

Figure 2-17 Ports of a battery module

- Base

A hot-plug interface that is connected to the bottom of the battery module.

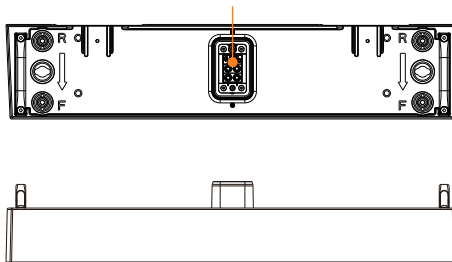


Figure 2-18 Ports of a base

- Series box

The series box shall be installed in case the battery modules purchased exceed 4 sets (including 4).

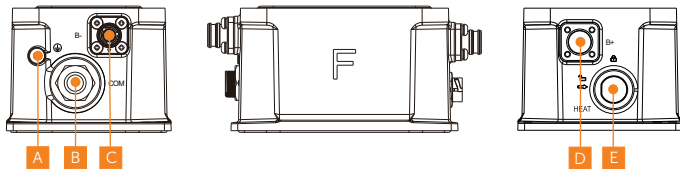


Figure 2-19 Ports of a series box

Table 2-10 Description of ports

Item	Description
A	GND: Connect to the grounding port of the BMS.
B	COM: Connect to the COM port of the BMS.
C	B-: Connect to the B- of the BMS.
D	B+: Connect to the B+ of the BMS.
E	HEAT: Connect to the HEAT port of the BMS.

Ports of X3-Matebox G2

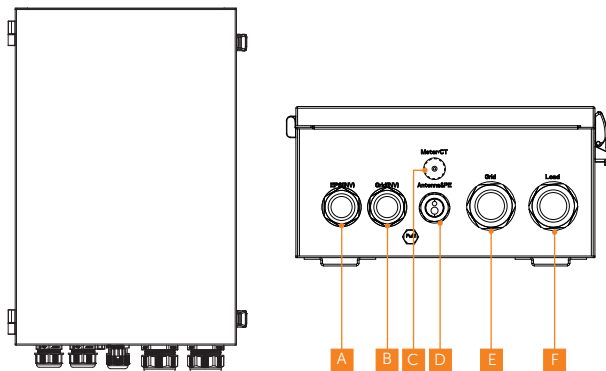










Figure 2-20 Ports of X3-Matebox G2









Table 2-11 Description of ports

Item	Description
A	EPS(INV): Connect to the EPS port of the inverter.
B	Grid(INV): Connect to the Grid port of the inverter.
C	CT/Meter: Connect to the CT/Meter port of the inverter when a meter is selected. Connect to the CT/Meter port of the inverter with CTs connected in between when CTs are selected.
D	Antenna&PE: Connect to the antenna and grounding.
E	Grid: Connect to the power grid.
F	Load: Connect to the loads.

2.3.4 Symbols on the Label and Devices of X3-IES System

Table 2-12 Description of symbols

Symbol	Description
	CE mark. The inverter complies with the requirements of the applicable CE guidelines.
	TUV certified.
	RCM mark. The inverter complies with the requirements of the applicable RCM guidelines.
	Additional grounding point
	Beware of hot surface. The inverter can become hot during operation. Avoid contact during operation.
	Danger of high voltages. Danger to life due to high voltages in the inverter!
	Danger. Risk of electric shock!
	The battery module may explode.

Symbol	Description
	Keep the battery system away from open flames or ignition systems.
	Keep the battery system away from children.
	Observe enclosed documentation.
	The inverter and battery modules can not be disposed together with the household waste. Disposal information can be found in the enclosed documentation.
	Do not dispose of the battery module together with household waste.
	The battery system must be disposed of at a proper facility for environmentally-safe recycling.
	Do not operate this inverter until it is isolated from battery, mains and on-site PV generation suppliers.
	Danger to life due to high voltage. Residual voltage exists after the inverter is powered off, which needs 5 minutes to fully discharge. Wait 5 minutes before attempting any service.

2.4 Working Principle

2.4.1 Working Mode

The inverter has two configurable working periods: allowed discharging period and forced charging period.

For how to set the two working periods, please refer to "9.7 Settings" to set working modes.

The default value of allowed discharging period is 00:00~23:59, and the default value of forced charging period is 00:00~00:00(closed in default). You can configure the two work mode by yourself.

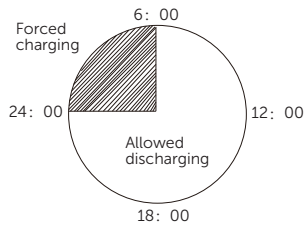


Figure 2-21 Time period

As shown in the example above, the allowed discharging period is 6 am to 24 pm, and the forced charging period is 24 pm to 6 am.

- Forced Charging Period

The priority of forced charging period is higher than all work modes. Under the forced charging period, the inverter will charge the battery first until the battery SoC reaches the value of "charge battery to".

- Allowed Charging Period

Under the allowed discharging period, the inverter will allow the battery to discharge (but not force the battery to discharge). The following work modes will take effect under the allowed discharging period.

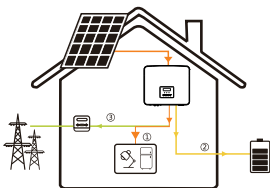
For on-grid status, there are four work modes: Self Use, Feed-in Priority, Backup and Manual.

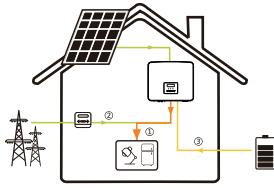
Self Use

The self-use mode is suitable for areas with low feed-in subsidies and high electricity prices.

The power of PV will supply the loads first, and surplus power will charge the battery, then the remaining power will feed into the grid.

Priority: Loads > Battery > Grid



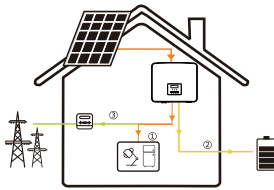


Feed-in Priority

The feed-in priority mode is suitable for areas with high feed-in subsidies, but has feed-in power limitation.

The power of PV will supply the loads first, and surplus power will feed into the grid, then the remaining power will charge the battery.

Priority: Loads > Grid > Battery



Backup mode

The back-up mode is suitable for areas with frequent power outages.

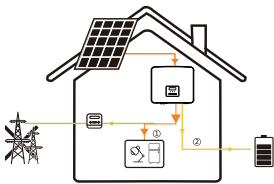
This mode will maintain the battery capacity at relatively high level, to ensure that the emergency loads can be used when the grid is off. Same working logic with "Self-use" mode.

Priority: Loads > Battery > Grid

* For the above three work modes, when the power of PV is insufficient to supply the loads, the battery will supply the loads. If the battery is insufficient, then the grid will supply the loads.

Manual: This work mode is for the after-sales team to do after-sales maintenance.

For off-grid status, there is only one work mode: EPS (Off-grid).



EPS (Off-grid)

In case of power failure, the system will supply EPS loads through PV and battery. ((The battery must be installed. And the EPS loads must be less than the minimum of the following two values: the sum of the maximum battery discharge power and the maximum PV output power, or the overload limit power of the inverter.)

The power of PV will charge the loads first, and surplus power will charge the battery.

Priority: Loads > Battery

* The battery will stop discharging when $SoC = \min SoC$. But due to battery self consumption, sometimes $SoC \text{ may} < \min SoC$.

For on-grid status, if the battery $SoC \leq (\min SoC - 5\%)$, the inverter will take utility energy to charge battery SoC back to $(\min SoC + 1\%)$.

For off-grid status, if the battery $SoC \leq \min SoC$, the inverter will be unable to enter EPS mode (the battery will be unable to discharge unless SoC is back to 31%).

Peak Shaving mode

Peak Shaving mode is set for leveling out peaks in electricity use. System is controlled to charge up during off-peak hours and discharged during peak hours.

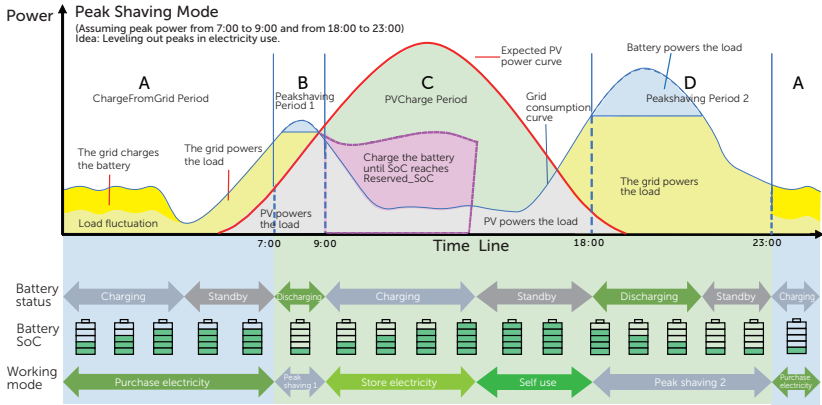


Figure 2-22 Peak Shaving time periods

Table 2-13 Description of Peak Shaving mode

Time period	Battery SOC	Load and peaklimits conditions	Inverter working status
Period A	X	X	Battery charging period during which discharging is not allowed and the PV will charge the battery first for peak shaving.
Period B and D	X	Load < Peaklimits	The PV will charge the battery first. When the battery is fully charged, the PV will supply power for loads, and the surplus power will feed into the grid.
	X	Load > Peaklimits	The PV and battery will discharge energy for loads and thus reduce the amount of energy purchased from the grid.
Period C	X	X	The battery does not discharge. The PV will charge the battery to the "Reserved SOC" first and then supply power for loads, with the surplus power feeding into the grid. Charging the battery first in these periods is storing energy for the peak shaving.

Note:

PeakLimits (W): The load consumption from grid side

Reserved SOC (%): Refers to the lower limit of SoC required for later peak shaving period. The default value is 50%. The adjustment range is 10~100%.

X: Not applicable

TOU mode

In the TOU mode, different working modes, i.e Self-use, Charging, Discharging, Peaking shaving and Battery off can be set for different time periods in accordance with actual needs and environment conditions through SolaX Cloud App or Web.

The day can be divided into up to 24 time slots, and the minimum time slot is 15 minutes, independent working mode can be set for each time slot. Please refer to Web Guide or App Guide for details about how to set the TOU mode.

Time Slot	Working Mode
x:xx~x:xx (e.g 0:00~0:15)	Choose one mode from Self-use / Charging / Discharging / Battery off / Peaking shaving

Note:

Self-use: Same working logic with "Self-use Mode", but it is not limited by the charging and discharging time slots. The priority of PV: Loads > Battery > Grid.

Charging: The power of PV will charge the battery as much as possible to the set SOC of Charge BAT to (%). You can set whether to Charge from grid. The default value of Charge BAT to (%) is 100%. When the battery reaches the set SOC, the surplus power will perform "Self-use Mode" or supply to the grid (based on the system setup), at this point, Charge from grid is not allowed.

Discharging: If allowed by the battery, the system outputs a specified power from the grid based on the set output percentage, controlling the power at the AC port. You need to set the RatePower (%) through Web or App when choosing Discharging mode. When the battery Discharge to (%) reaches the set SOC, the inverter performs "Self-use Mode".

Peak Shaving: The working logic is that when the power consumption from the grid exceeds the set PeakLimit value, the battery is allowed to discharge power. The excess power beyond the limit is provided by the combination of photovoltaic and battery to ensure that the maximum power purchased from the grid does not exceed the set limit. You need to set the PeakLimit value through Web or App when choosing Peak Shaving mode.

Battery off: The battery neither charges nor discharges. The power of PV will supply to loads or the grid. Only when the battery SOC is lower than the system (TOU) Min SOC, the battery can be charged.

2.4.2 Circuit Diagram

The inverter is equipped with multi-channel MPPT for DC input to ensure maximum power even under different photovoltaic input conditions. Pro version has one more MPPT compared to normal version. The inverter unit converts DC into AC that meets the requirements of the power grid and feeds it into the power grid. The lightning arrester at AC / DC side can realize the function of surge protection. The principle design of inverter is shown in the figure below:

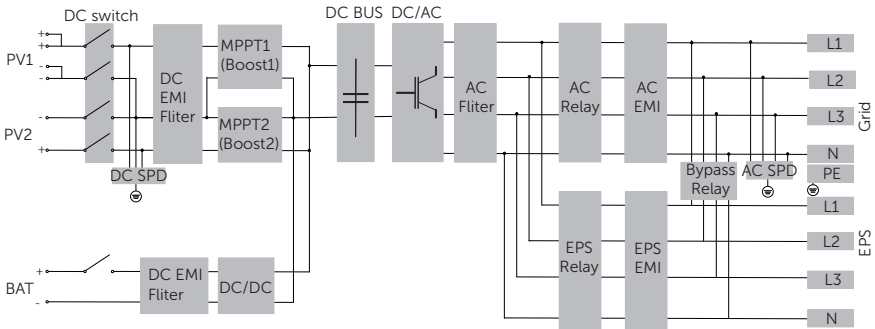


Figure 2-23 X3-IES system circuit diagram

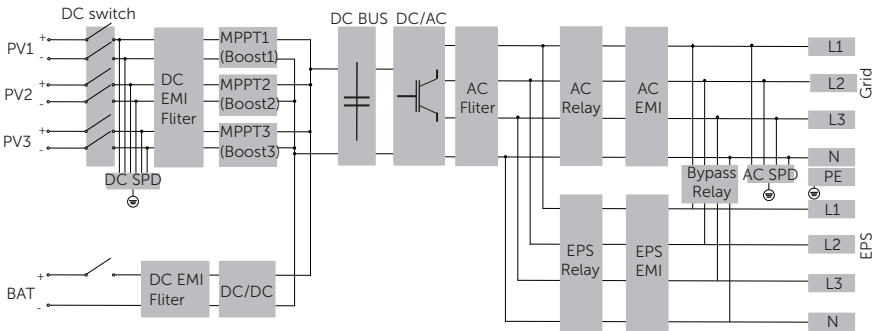


Figure 2-24 X3-IES-P system circuit diagram

System Diagram A (applicable to most countries)

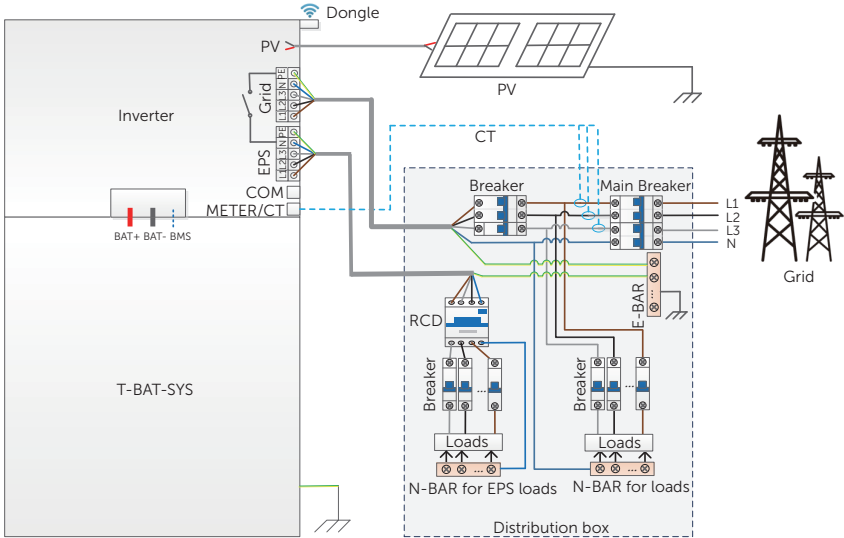


Figure 2-25 System diagram without X3-Matebox G2 for most countries

System Diagram B (applicable to most countries)

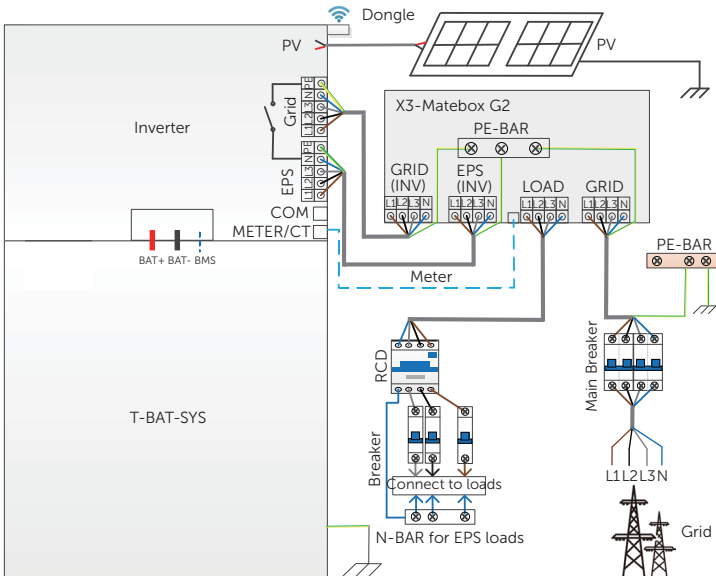


Figure 2-26 System diagram with X3-Matebox G2 for most countries

System Diagram C (applicable to Australia)

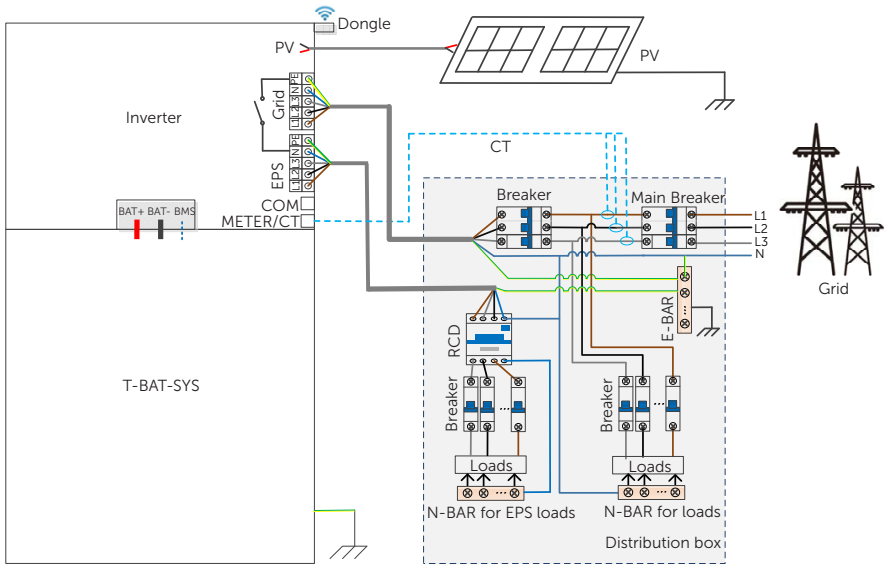


Figure 2-27 System diagram without X3-Matebox G2 for Australia

NOTICE!

The neutral wire is connected to the PE, and the diameter of the neutral wire must not be smaller than the diameter of the live wire. (Apply to Australia)

System Diagram D (applicable to Australia)

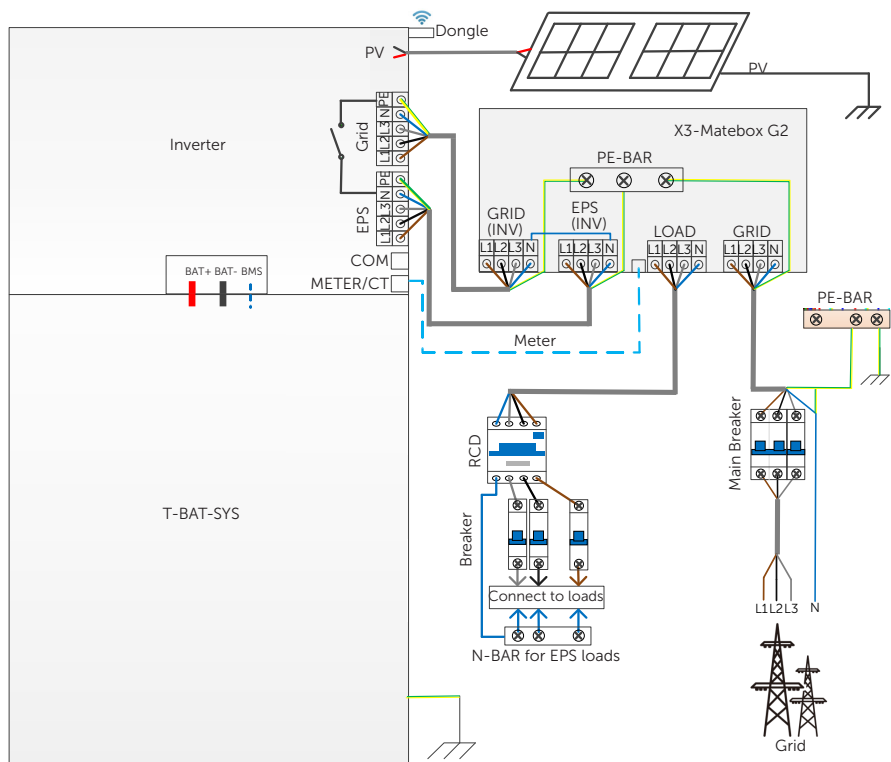


Figure 2-28 System diagram with X3-Matebox G2 for Australia

NOTICE!

The neutral wire is connected to the PE, and the diameter of the neutral wire must not be smaller than the diameter of the live wire. (Apply to Australia)

NOTICE!

- Make sure the power of the inverter load is less than that of EPS rated power, otherwise the inverter will stop and alarm overload fault. Confirm with the grid operator whether there are special regulations for grid connection.

2.5 Micro Grid

Due to the islanding effect, on-grid inverters are unable to work off-grid. This feature makes users lose the PV energy of on-grid inverters when off-grid. Micro-grid is a function that makes hybrid inverters simulate the grid to activate an on-grid inverter during off-grid. By connecting the on-grid inverter to the EPS port of the hybrid inverter, the hybrid inverter is able to use PV or battery energy to activate the on-grid inverter when utility is lost.

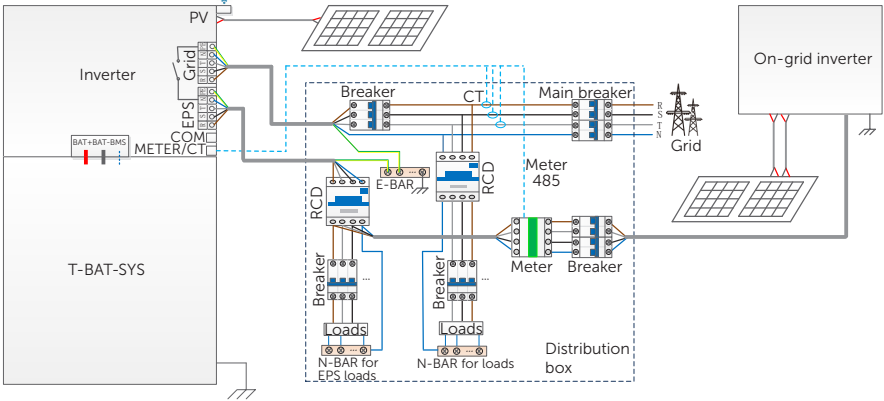


Figure 2-29 Micro grid system diagram

Compatibility

On-grid inverter: Any brand on-grid inverter that supports "frequency adaptation".

On-grid inverter output power \leq Max hybrid inverter EPS output power

On-grid inverter output power \leq Max battery charging power

Battery Quantity	2	3	4	5	6
On-grid inverter power upper limitation for HS50E	10.0kW	15.0kW	15.0kW	15.0kW	15.0kW

* The hybrid inverter is unable to control an on-grid inverter, therefore a hybrid inverter cannot achieve zero export to the grid when loads power + battery power < on-grid inverter output power.

3 Transportation and Storage

If the devices of X3-IES system is not put into use immediately, the transportation and storage requirements needs to be met:

Transportation

- Observe the caution signs on the packaging of the devices before transportation.
- Pay attention to the weight of the devices. Be cautious to avoid injury when carrying the devices. Two installers are recommended.
- Wear protective gloves when carrying the equipment by hand to prevent injuries.
- Lifting up the devices in accordance with the handling signs on the cartons.

Storage

- The inverter must be stored indoors.
- Do not remove the original packaging material and check the outer packaging material regularly.
- The storage temperature of the inverter should be between -40°C and $+65^{\circ}\text{C}$. The humidity of the inverter should be between 5% and 65%.
- The required storage temperature of T-BAT-SYS: the service life may be up to 6 months in case the temperature is between -30°C and $+50^{\circ}\text{C}$, or it may be up to 12 months in case the temperature is between -20°C and $+30^{\circ}\text{C}$. The relative humidity should be between 5% and 95%. Stack the inverter and T-BAT-SYS in accordance with the caution signs on cartons of the devices to prevent their falling down and device damage. Do not place it upside down.
- If the T-BAT-SYS have been stored for more than 1 year, it must be checked and tested by professionals before use.

4 Preparation before Installation

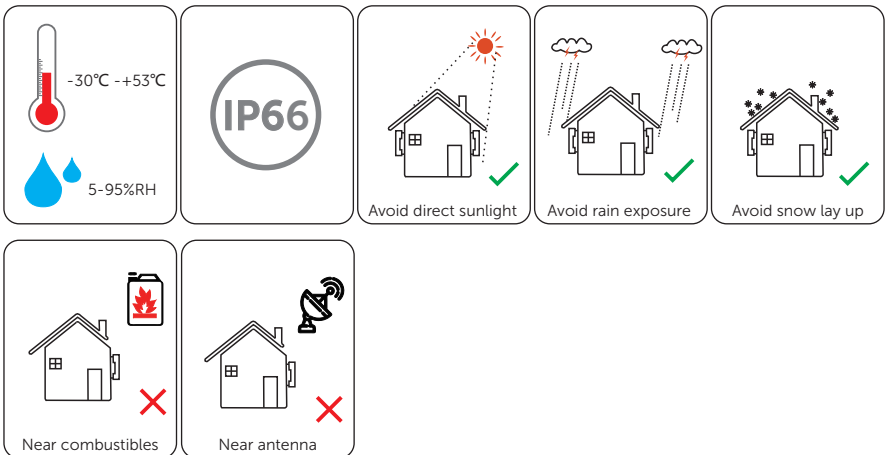
4.1 Selection of Installation Location

The installation location selected for the devices of X3-IES system is quite critical in the aspect of the guarantee of machine safety, service life and performance.

- Flaunting an IP66 enclosure, the battery can be used outdoors and indoors.
- The installation position shall be convenient for wiring connection, operation and maintenance.

4.1.1 Environment Requirement

- The operating temperature: -30°C to $+53^{\circ}\text{C}$;
- The humidity shall be between 5-95%;
- Do not install the devices in the areas where the altitude exceeds 3000 m;
- Install the devices in a well-ventilated environment for heat dissipation;
- Do not install the devices in areas with flammable, explosive and corrosive materials;
- Do not install the devices in areas near combustibles and antenna
- You are recommended to install an awning over it. Avoid direct sunlight, rain exposure and snow laying up.



NOTICE!

- For outdoor installation, precautions against direct sunlight, rain exposure and snow accumulation are recommended.
- Exposure to direct sunlight raises the temperature inside the device. This temperature rise poses no safety risks, but may impact the device performance.
- Install the inverter 500 meters away from sea and at the place where the sea breeze does not directly hit

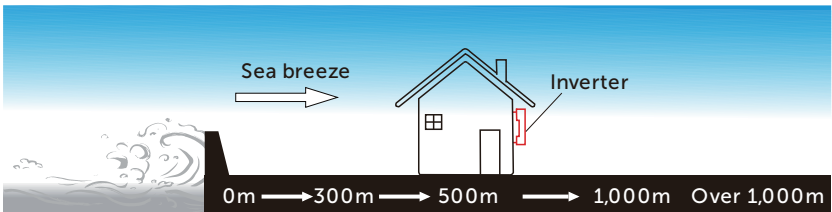


Figure 4-1 Recommended installation position

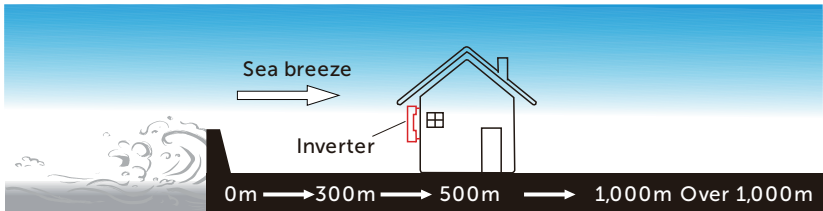


Figure 4-2 Incorrect installation position

4.1.2 Installation Options

NOTICE!

- X3-IES series inverter can match 2~6 battery modules. "Option A/ B/ C" is for one tower and "option D/ E/ F/ G" is for two towers.
- Generally, up to three battery modules in one tower are recommended. Four battery modules in one tower can be selected when installation space is limited.
- The following installation options apply to the modes of floor mounting and wall mounting.

There are 7 installation options available, with details as follows:

One Tower

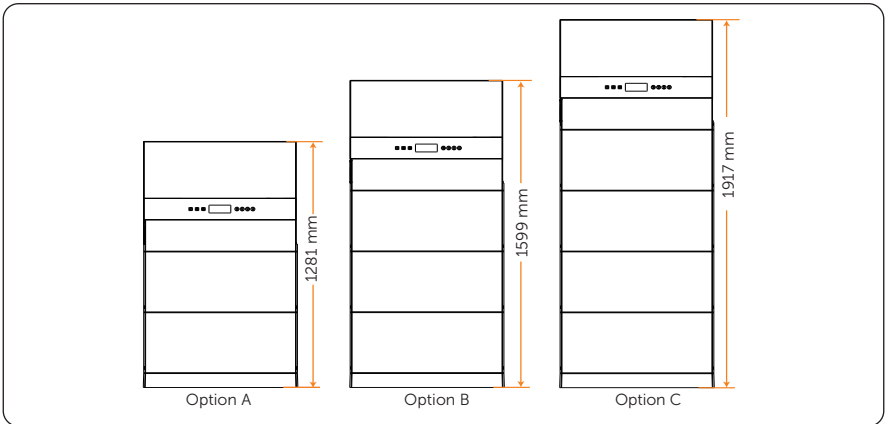


Figure 4-3 Installation options for one tower

Two Towers

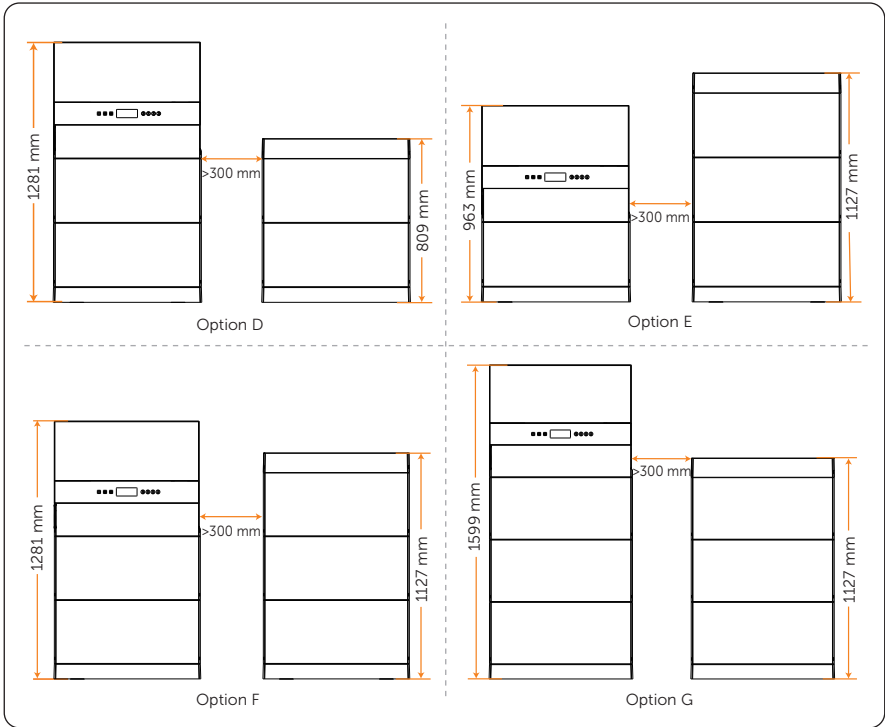


Figure 4-4 Installation options for two towers

Table 4-1 Net weight and dimensions of components

	Option A	Option B	Option C	Option D		Option E		Option F		Option G	
				Left tower	Right tower	Left tower	Right tower	Left tower	Right tower	Left tower	Right tower
Inverter	1	1	1	1	/	1	/	1	/	1	/
BMS	1	1	1	1	/	1	/	1	/	1	/
Battery module(s)	2	3	4	2	2	1	3	2	3	3	3
Base	1	1	1	1	1	1	1	1	1	1	1
Series box	/	/	/	/	1	/	1	/	1	/	1
Cover	/	/	/	/	1	/	1	/	1	/	1

* A base support (s) is (are) necessary if the wall mounting is selected for all installation options.

Net Weight and Dimensions of X3-IES system

- One tower

Table 4-2 Net weight and dimensions of X3-IES system in one tower

	Option A	Option B	Option C
Net weight [kg]	147.2	194.2	241.2
Dimension [mm]	730 × 1281 × 209.5	730 × 1599 × 209.5	730 × 1917 × 209.5

- Two towers

Table 4-3 Net weight and dimensions of X3-IES system in two towers

	Option D		Option E	
	Left Tower	Right Tower	Left Tower	Right Tower
Net weight [kg]	147.2	100.5	100.2	147.5
Dimensions [mm]	730 × 1281 × 209.5	730 × 809 × 150	730 × 963 × 209.5	730 × 1127 × 150

Table 4-4 Net weight and dimensions of X3-IES system in two towers

	Option F		Option G	
	Left Tower	Right Tower	Left Tower	Right Tower
Net weight [kg]	147.2	147.5	194.2	147.5
Dimensions [mm]	730 × 1281 × 209.5	730 × 1127 × 150	730 × 1599 × 209.5	730 × 1127 × 150

NOTICE!

- The maximum net weight of an inverter (40kg) is taken as an example.
- The net weight of inverters of different powers differs. Please check the specific net weight of the X3-IES series inverter when calculating the total weight of the devices of X3-IES system.
- Please consider the distance between the left tower and right tower under limited installation space.

Table 4-5 Net weight and dimensions of the inverter

Model	X3-IES-4K	X3-IES-5K	X3-IES-6K	X3-IES-8K	X3-IES-10K	X3-IES-12K	X3-IES-15K	X3-IES-8K-P	X3-IES-10K-P	X3-IES-12K-P	X3-IES-15K-P
Net weight [kg]	35	35	35	35	35	37	37	40	40	40	40
Dimension [mm]	717 * 405 * 209.5										

Table 4-6 Net weight and dimensions of T-BAT-SYS

	BMS	Battery module	Base	Series box	Cover
Length (mm)	730	730	730	167	730
Width (mm)	150	150	150	121	150
Height (mm)	165	318	75	91.5	98
Net weight (kg)	9.3	47	3.9	1.3	1.3

4.1.3 Installation Carrier Requirement

The mounting location must be suitable for the weight and dimensions of the product and the support surface for installation must be made of a non-flammable material.

- Solid brick/concrete, or mounting surface with equivalent strength;
- Please ensure that the bearing capacity of the ground and the wall, respectively, that are used to install the X3-IES system must be over 946 kg, which is determined based on option B. If option C is chosen by the user, the bearing capacity of the ground and the wall, respectively, must be over 1096 kg;
- If you choose wall mounting, please make sure that the thickness of any section of the wall is greater than 150 mm. When choosing floor mounting, the wall thickness should be larger than 100 mm.
- The devices must not be installed on the wood wall.

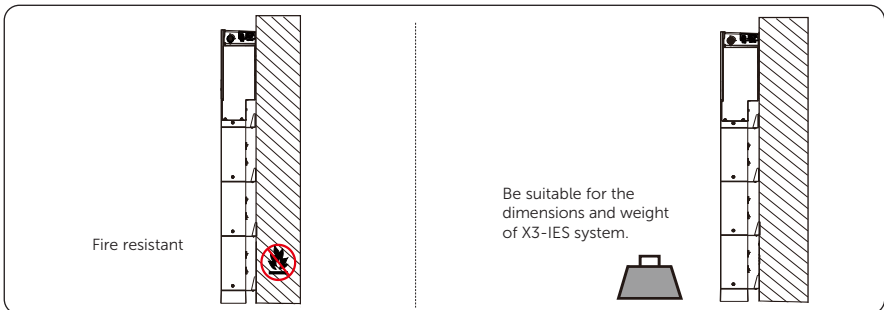


Figure 4-5 Installation carrier requirement

4.1.4 Clearance Requirement

To guarantee proper heat dissipation and ease of disassembly, the minimum space around the inverter must meet the standards indicated below.

- For installations with multiple devices, make sure to leave a minimum space of 300 mm between the left and right tower and 300 mm from the ceiling.
- If wall mounting is selected, the distance between the base support and the ground is decided by the corresponding requirement of the local regulations. For safety, it is suggested the base support be installed as low as possible.
- In areas with high ambient temperatures, increase the clearances between the devices and provide adequate fresh air ventilation if feasible.

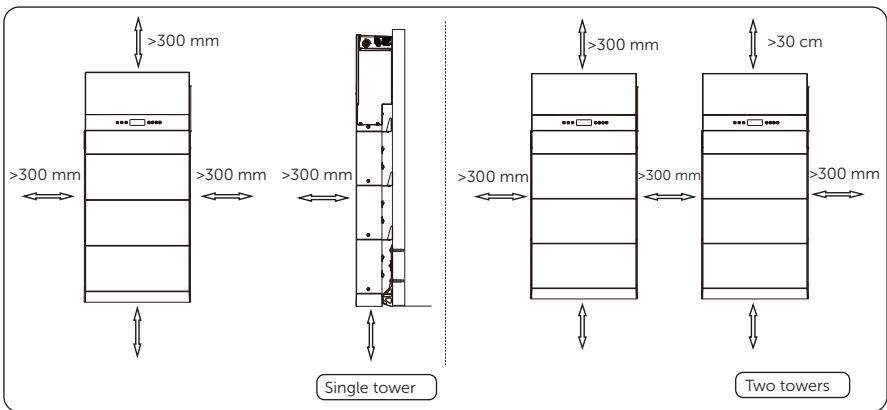


Figure 4-6 Clearance requirement

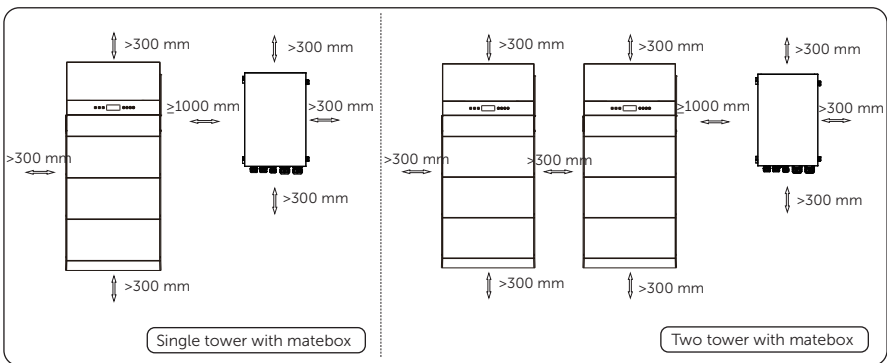


Figure 4-7 Clearance requirement with matebox

4.2 Tools Requirement


Installation tools include but are not limited to the following recommended ones. If necessary, use other auxiliary tools on site.

			
Hammer drill	Multimeter	Measuring tape	Utility knife
			
Marker	Cross screwdriver	Flat-head screwdriver	Allen key
			
Wire stripper	Crimping tool for RJ45	MC4 crimping tool	Diagonal pliers
			
Crimping tool	Crimping tool for ferrules	Wire cutter	Rubber mallet
			
Torque wrench	Spirit level	Safety gloves	Safety boots
			
Safety goggles	Anti-dust mask	Torque wrench (M4)	

4.3 Additionally Required Materials





Battery

Table 4-7 Additionally required wires

No.	Required material	Type	Diameter
1	Protective pipe 	Corrugated pipe	External diameter: over 67.2 mm

Inverter

Table 4-8 Additionally required wires

No.	Required material	Type	Conductor cross-section
1	PV wire 	6 mm ² dedicated PV wire with a voltage rating of 1000 V, a temperature resistance of 105°C , a fire resistance grade of VW-1	6 mm ²
2	Communication wire 	Network cable CAT5E	0.2 mm ²
3*	Additional PE wire 	Conventional yellow and green wire	6 mm ²
4	Protective pipe 	White corrugated pipe	External diameter: over 67.2 mm

Note:

Additional PE wire is only required for Pro version.

Table 4-9 Grid wire and breaker recommended





Model	X3-IES -4K	X3-IES -5K	X3-IES -6K	X3-IES -8K	X3-IES -10K	X3-IES -12K	X3-IES -15K	X3-IES -8K-P	X3-IES -10K-P	X3-IES -12K-P	X3-IES -15K-P
Five-core wire (copper) 	4-6 mm ²	4-6 mm ²	4-6 mm ²	4-6 mm ²	6 mm ²	6 mm ²	6 mm ²	6 mm ²	6 mm ²	6 mm ²	6 mm ²
Breaker 	20 A	20 A	20 A	32 A	40 A	40 A	40 A	32 A	40 A	40 A	40 A

Table 4-10 EPS wire and breaker recommended






Model	X3-IES -4K	X3-IES -5K	X3-IES -6K	X3-IES -8K	X3-IES -10K	X3-IES -12K	X3-IES -15K	X3-IES -8K-P	X3-IES -10K-P	X3-IES -12K-P	X3-IES -15K-P
Five-core wire (copper) 	4-6 mm ²	4-6 mm ²	4-6 mm ²	4-6 mm ²	6 mm ²	6 mm ²	6 mm ²	6 mm ²	6 mm ²	6 mm ²	6 mm ²
Breaker 	16 A	16 A	16 A	20 A	25 A	32 A	32 A	20 A	25 A	32 A	32 A

Note:


1. It is recommended that the outer diameter of Grid and EPS cables be 17.5~18.5 mm or 19~21 mm. The electrical connection method of Grid and EPS cables with different outer diameters differ.
2. For a 4.0~8.0 kW inverter, please select suitable Grid and EPS ferrules from the inverter accessory pack in accordance with the diameter of the Grid and EPS cables actually used.
3. The parameters have some differences because of different environment and material. Please choose appropriate cable and micro-breaker according to the local conditions. Other technical requests should comply with the requirement of the local public grid.
4. X3-IES supports 10mm² Grid and EPS cables, if using 10mm² cable, please prepare 10mm² AC ferrules.

X3-Matebox G2

Table 4-11 Grid and Load wire recommended

No.	Required material	Type	Conductor cross-section
1	Grid wire 	Five-core copper cable	14 mm ²
2	Load wire 	Four-core copper cable	14 mm ²
3	EPS (INV) cable 	Five-core copper cable	6 mm ²
4	Grid (INV) cable 	Five-core copper cable	6 mm ²
5	PE cable 	Conventional yellow and green wire	16 mm ²

Preparation before Installation

No.	Required material	Type	Conductor cross-section
6	Protective pipe 	White corrugated pipe	External diameter: over 67.2 mm

Note:

The outer diameter of Load and Grid cables should be 22~32 mm.

Wi-BR

No.	Required material	Type	Conductor cross-section
1	L cable	/	0.5 mm ²
2	N cable	/	0.5 mm ²

5 Unpacking and Inspection

The number of battery cartons will be different due to different modes of mounting. Therefore, please check whether the number of cartons received are correct before unpacking. For details, please refer to the following table.

Table 5-1 Number of cartons

	One Tower	Two Towers
Floor Mounting	A BMS carton, and carton(s) of battery modules	A BMS carton, a series box carton, and carton(s) of battery modules
Wall Mounting	A BMS carton, a base support carton, and carton(s) of battery modules	A BMS carton, two base support cartons, a series box carton, and carton(s) of battery modules

NOTICE!

- As for the number of cartons of battery modules, it depends on how many battery modules the users purchased.

5.1 Unpacking

- The devices of X3-IES system undergo 100% testing and inspection before shipping from the manufacturing facility. However, transport damage may still occur. Before unpacking the devices, please verify that the model and outer packing materials for damage, such as holes and cracks.
- Unpacking the inverter according to the following figure.

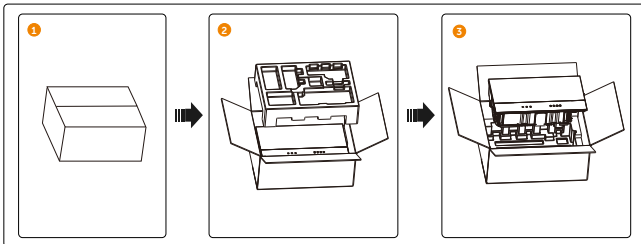


Figure 5-1 Unpacking the inverter

Unpacking the BMS and battery module(s) according to the following figures. If there are other cartons, such as the base support carton, and series box carton, the unpacking procedure can also be referred to the following figures.

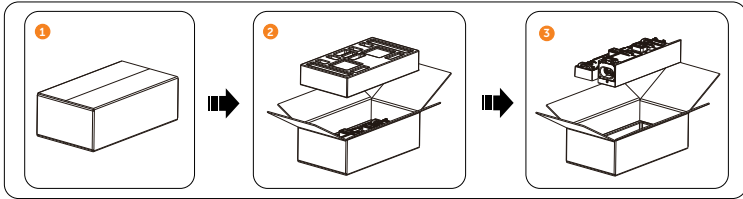


Figure 5-2 Unpacking the BMS

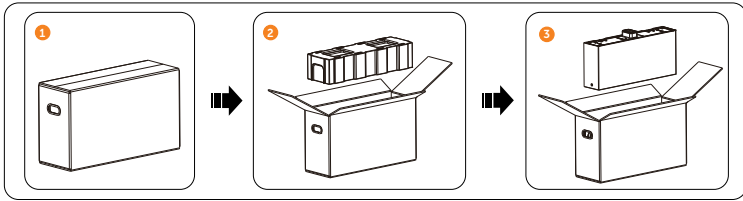


Figure 5-3 Unpacking the battery module

- Unpacking a X3-Matebox G2 according to the following figure.

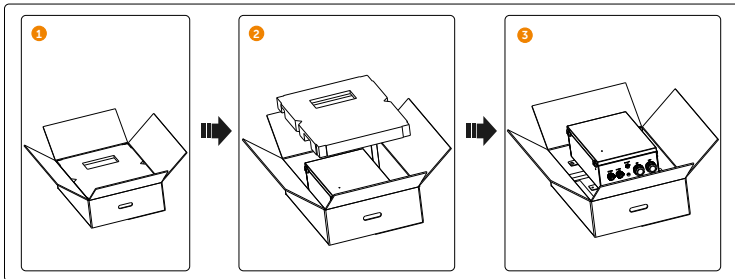


Figure 5-4 Unpacking X3-Matebox G2

- Be careful when dealing with all package materials which may be reused for storage and relocation of the devices of X3-IES system and the matebox in the future.
- Upon opening the package, check whether the appearance of the devices is damaged or lack of accessories. If any damage is found or any parts are missing, contact your dealer immediately.

5.2 Scope of Delivery

Inverter

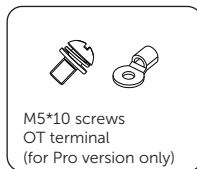
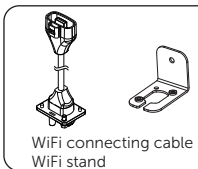
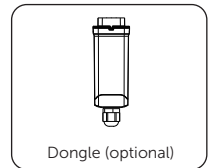
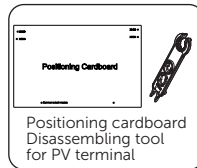
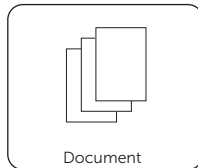
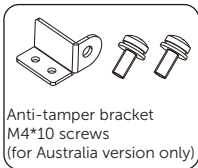
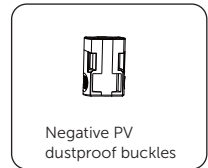
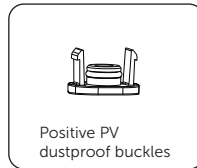
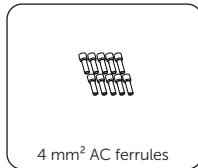
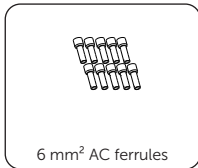
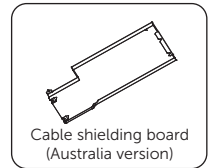
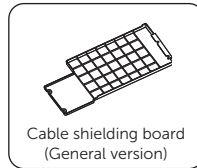
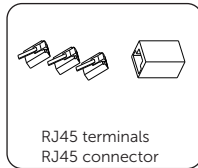
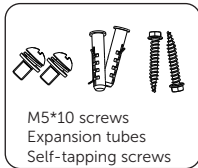
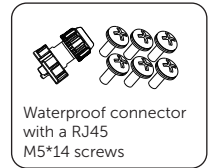
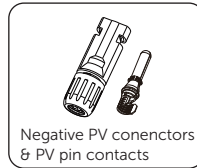
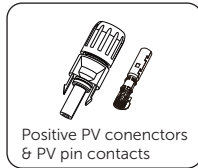
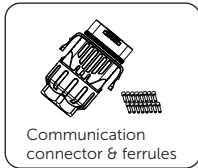
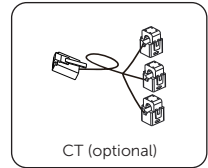
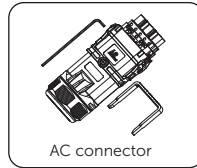
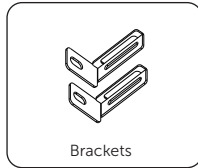
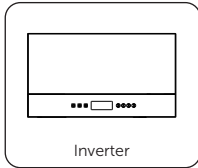


Table 5-2 Packing list of inverter

Items	Quantity
Inverter	1 pc
Brackets	2 pcs
AC connector	1 pc
CT (optional)	1 pc
Communication connector	1 pc
Communication ferrules	16 pcs
Positive PV connectors & PV pin contacts	2 pairs for 4.0 ~ 6.0 kW inverter;
Negative PV connectors & PV pin contacts	3 pairs for 8.0 ~ 15.0 kW inverter
Waterproof connector with RJ45	1 pc
M5*14 screws	6 pcs
M5*10 screws	2 pcs
Expansion tubes	2 pcs
Self-tapping screws	2 pcs
RJ45 terminals	3 pcs
RJ45 connector	1 pc
Cable shielding board	1 pc
6 mm ² AC ferrules	10 pcs for all inverters
4 mm ² AC ferrules ¹	10 pcs only for a 4.0 ~ 8.0 kW inverter
Positive PV dustproof buckles	2 pcs for 4.0 ~ 6.0kW inverter; 3 pcs for
Negative PV dustproof buckles	8.0 ~ 15.0kW inverter
Anti-tamper bracket	1 pc for Australia version only
M4*10 screws	2 pcs for Australia version only
Document	/
Positioning cardboard	1 pc
Disassembling tool for PV terminal ²	1 pc
Dongle (optional)	1 pc
WiFi connecting cable	1 pc
WiFi stand	1 pc
Expansion tube	1 pc
Self-tapping screw	1 pc

Items	Quantity
M5*10 screw	1 pc for Pro version only
OT terminal	1 pc for Pro version only

Note:

- "1" means for a 4.0 ~ 8.0kW inverter, select suitable AC ferrules that match the diameter of the Grid and EPS cables.
- A disassembling tool and an Allen wrench are included in the package of the AC connector.
- "2" means for pro version, the disassembling tool for PV terminal is not included in the accessory pack and needs to be removed from the back of the cable shielding board.

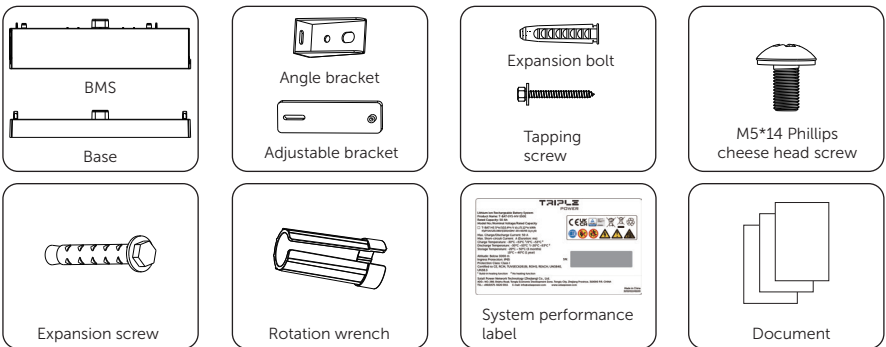
BMS

Table 5-3 Packing list of BMS

Item	Quantity
BMS	1 pc
Base	1 pc
Angle brackets	4 pcs
Adjustable brackets	4 pcs
Expansion bolts	6 pcs
Tapping screws	4 pcs
M5*14 Phillips cheese head screws	8 pcs
Expansion screws	2 pcs
Rotation wrench	1 pc
System performance label	1 pc
Document	/

Battery Module



Table 5-4 Packing list of battery module

Item	Quantity
Battery module	1 pc
M5*14 Phillips cheese head screws	2 pcs
Document	/

Base Support (For wall mounting only)

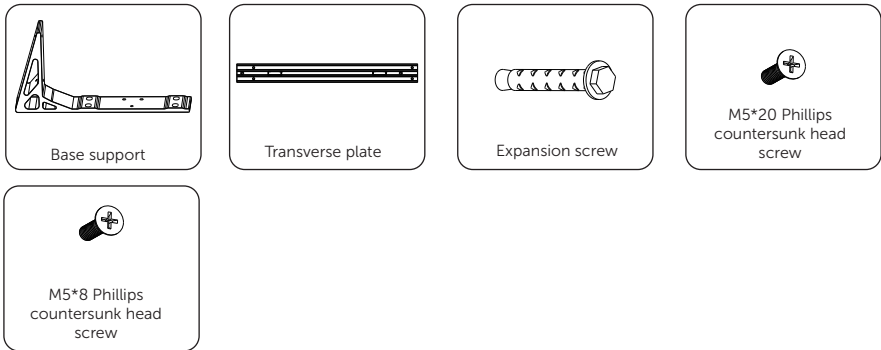


Table 5-5 Packing list of base support

Item	Quantity
Base supports	2 pcs
Transverse plate	1 pc
Expansion screws	6 pcs
M5*20 Phillips countersunk head screws	6 pcs
M5*8 Phillips countersunk head screws	4 pcs

Series Box (For two towers only)

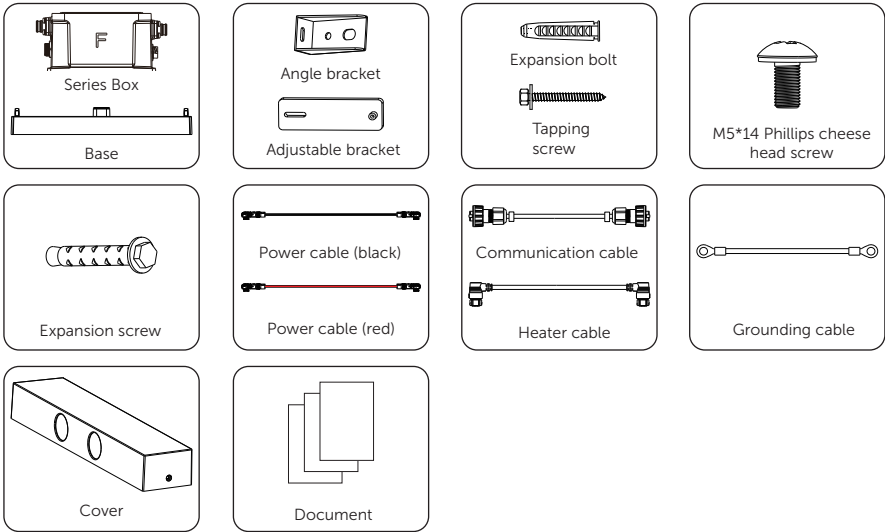


Table 5-6 Packing list of Series Box

Item	Quantity
Series box	1 pc
Base	1 pc
Angle brackets	4 pcs
Adjustable brackets	4 pcs
Expansion bolts	6 pcs
Tapping screws	4 pcs
M5*14 Phillips cheese head screws	12 pcs
Expansion screws	2 pcs
Power cable (black)	1 pc
Power cable (red)	1 pc
Communication cable	1 pc
Heater cable	1 pc
Grounding cable	1 pc
Cover	1 pc
Document	/

X3-Matebox G2

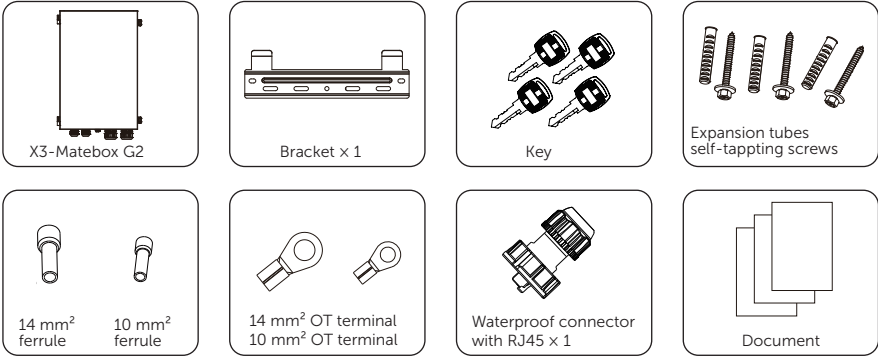


Table 5-7 Packing list of X3-Matebox G2

Item	Quantity
X3-Matebox G2	1 pc
Bracket	1 pc
Keys	4 pcs
Expansion tubes	3 pcs
Self-tapping screws	3 pcs
14 mm ² ferrules	8 pcs for general version, 6 pcs for Australia & New Zealand version
10 mm ² ferrules	8 pcs for general version, 6 pcs for Australia & New Zealand version
14 mm ² OT terminal	2 pcs for general version, 4 pcs for Australia & New Zealand version
10 mm ² OT terminals	2 pcs for general version, 4 pcs for Australia & New Zealand version
Waterproof connector with RJ45	1 pc
Document	/

Cable (Optional)

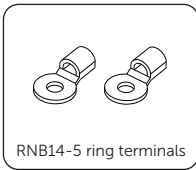
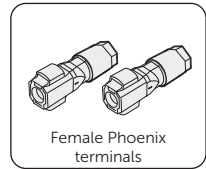
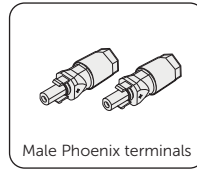
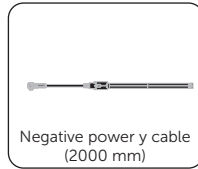
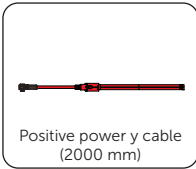


Table 5-8 Packing list of cables

Item	Quantity
Positive power y cable (2000 mm)	1 pc
Negative power y cable (2000 mm)	1 pc
Male Phoenix terminals	2 pcs
Female Phoenix terminals	2 pcs
RNB14-5 ring terminals	2 pcs

NOTICE!

- Users can purchase the above-mentioned accessory kit based on their actual needs.
- Do not use the above-mentioned power y cables if the equipment is in parallel.
- The RNB14-5 ring terminal is suitable for 10 mm² grounding wire.

6 Mechanical Installation

6.1 Mechanical Installation of X3-IES System

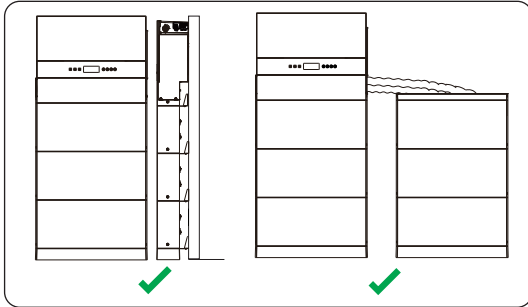


Figure 6-1 Correct installtion angle

NOTICE!

- The wall selected for installation should be flat and perpendicular to the floor.

The mechanical installation of the X3-IES system supports floor mounting and wall mounting. The two installation methods are illustrated below. Option B with three battery modules is taken as an example.

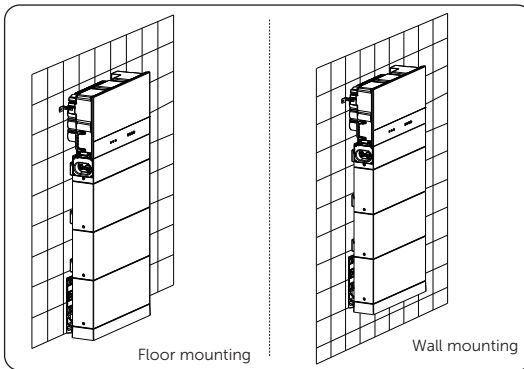


Figure 6-2 Installation modes

 **WARNING!**

- Only the qualified personnel can perform the mechanical installation following the local standards and requirements.
- Check the existing power cables or other piping in the wall to prevent electric shock or other damage.

 **CAUTION!**

- Always be aware of the weight of the devices. Personal injuries may result if the devices are lifted improperly or dropped while being transported or mounted.
- Use insulated tools and wear individual protective tools when installing the devices.

NOTICE!

- In the case of no more than 3 (including 3) battery modules in a tower, please ensure that the bearing capacity of the supporting surface for the system must be over 940 kg.
- In the case of 4 battery modules in a tower, please ensure the bearing capacity of the supporting surface for the system must be over 1090 kg.
- The devices must not be installed on the wood wall.
- Please ensure that the thickness of any part of the wall should not be less than 150 mm if the wall mounting is selected.
- At least two persons are required to move the devices of X3-IES system.
- Please reserve enough distance from the device to the ceiling (or the grounding) for capacity expansion.

6.2 Floor Mounting

6.2.1 One Tower for Floor Mounting

NOTICE!

- The mode of floor mounting is given priority for installation.
- Take the installation procedure for Option B (three battery modules in one tower) as an example.

Step 1: Remove dustproof covers from the base, battery module(s) and BMS before conducting installation.

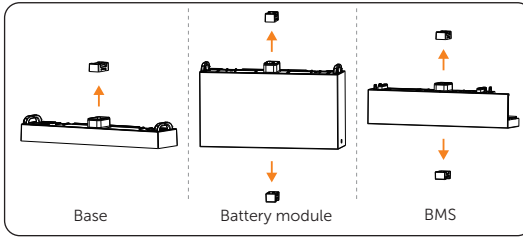


Figure 6-3 Removing dustproof covers

CAUTION!

- The dust cover can only be removed during installation and must be reattached after removing the battery.
- Do not touch the terminals during installation or removal of the battery.

Step 2: Place a spirit level to check whether the base is even. If yes, refer to the Step 4; if no, refer to the Step 3. The side with "R" shall be against the wall.

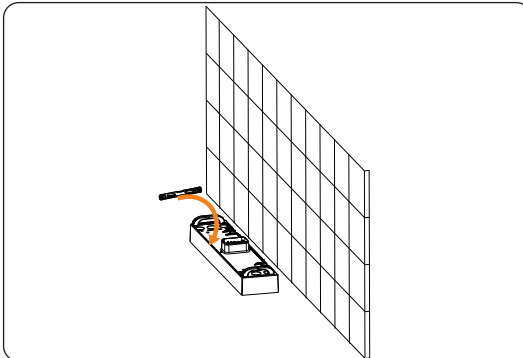


Figure 6-4 Determining whether the base is level

Step 3: Rotate the adjustment screws clockwise to ensure that it is even.

Turn clockwise to lower the base, and turn anticlockwise to raise the base.

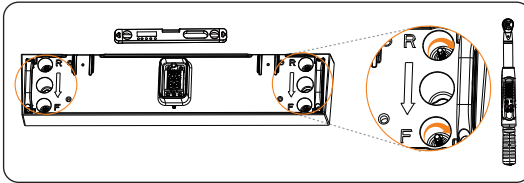


Figure 6-5 Rotating adjustment screws

NOTICE!

- Use a spirit level to measure both side of the base to ensure that the base is even;
- If not, please rotate the adjustment screws by a torque wrench being to ensure that the base is even.

Step 4: Locate the base 90 mm away from the wall, accurately mark the location of the base on both sides with a marker.

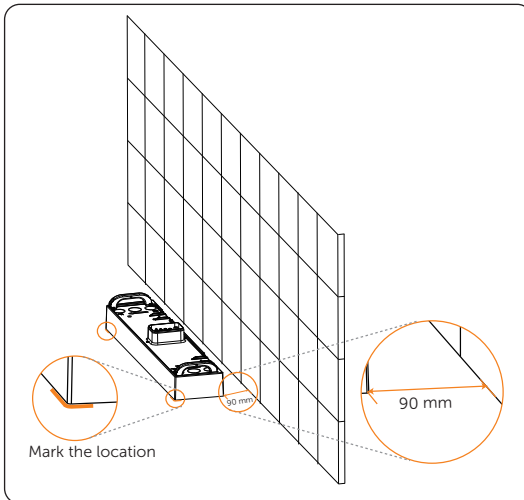


Figure 6-6 Placing the base

Step 5: Attach the angle bracket and adjustable bracket together by using M5*14 screws, but do not tighten them for a while.

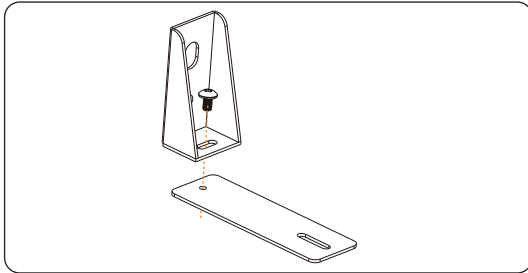


Figure 6-7 Attaching two brackets

Step 6: Place the assembled bracket on the wall, align the hole to the hole on the battery module; and circle along the inner ring of the holes on the angle brackets. Totalling 2 assembled brackets need to be installed.

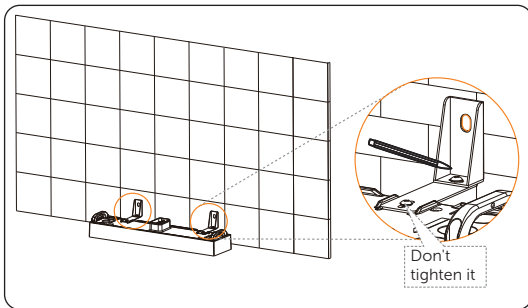


Figure 6-8 Circling inner ring of holes

NOTICE!

- Don't tighten screws fully until the angle bracket is secured on the wall.

Step 7: Remove the assembled bracket, and then drill two holes at a depth of more than 60 mm in the cement wall by using a drill ($\text{Ø}10\text{ mm}$).

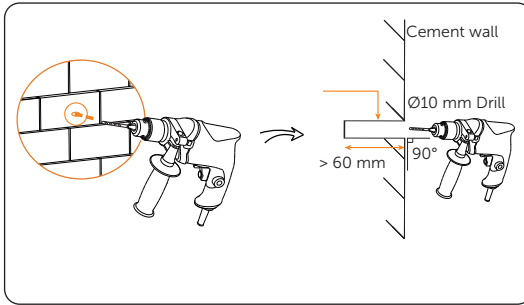


Figure 6-9 Drilling holes

NOTICE!

- An electric drill dust collector is recommended.
- To prevent dust from being released into the hot plug when drilling holes, users may use the package bag of the device or other materials to fully cover the battery module.

Step 8: Insert the expansion bolts into two holes, tighten the tapping screws to secure the assembled bracket on the wall (torque: 8-10 N·m), and then tighten M5*14 screws on both sides (torque: 2.2-2.5 N·m).

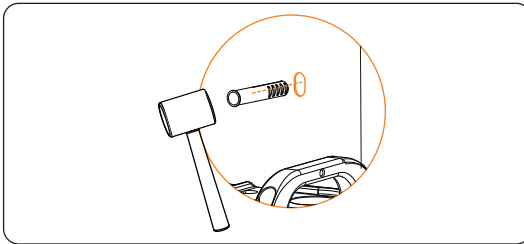


Figure 6-10 Inserting the expansion bolt

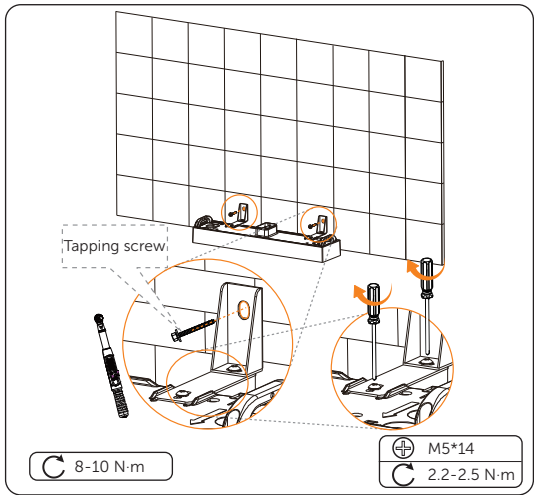


Figure 6-11 Securing the assembled bracket

NOTICE!

- If the base is shifted before securing assembled bracket, move it to its original location according to the mark previously drawn.

Step 9: Place a battery module on the base.

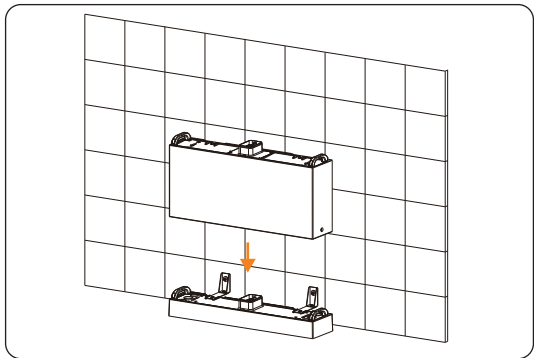


Figure 6-12 Placing the battery module

NOTICE!

- At least two persons are required to move the battery module.
- Please ensure that the side with "R" shall be against the wall.

Step 10: Insert and tighten M5*14 screws on both sides (torque: 2.2-2.5 N·m).

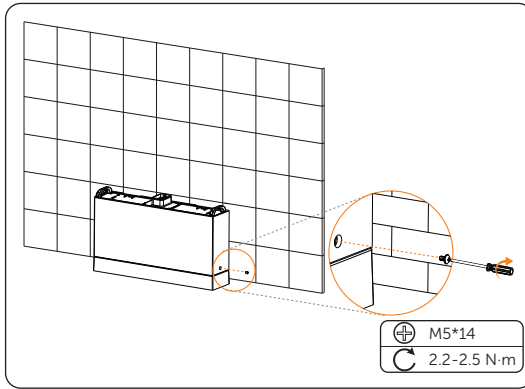


Figure 6-13 Tightening screws

NOTICE!

- Please make sure that the corners and edges of the base and battery module are aligned before tightening screws.

Step 11: Place the second and third battery modules, and make sure that the corners and edges of the battery modules are aligned.

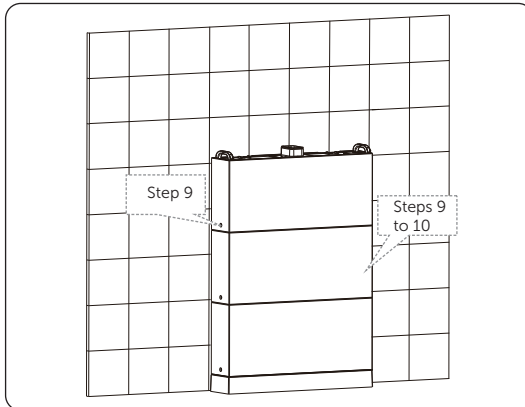


Figure 6-14 Placing battery modules

Step 12: Locate the position of the BMS and the inverter.

1. Attach the angle bracket and adjustable bracket together, tighten but not lock them with a M5*14 screw for a while;
2. Align the bracket with the holes on the BMS. Mark four dots through the

brackets on the wall;

3. Align the holes on the positioning cardboard with the dots in the second row on the wall;

4. Mark the dots where "X3-IES" is noted on the positioning cardboard.

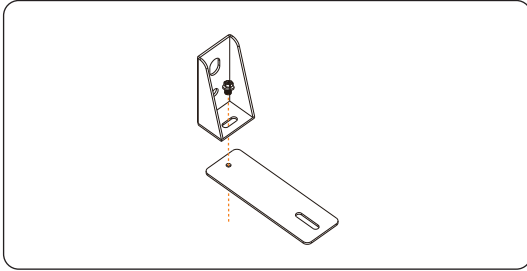


Figure 6-15 Attaching two brackets

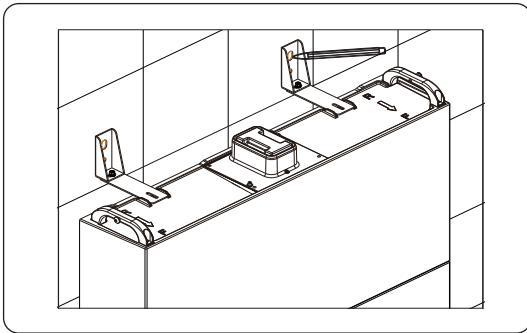


Figure 6-16 Marking the position of BMS

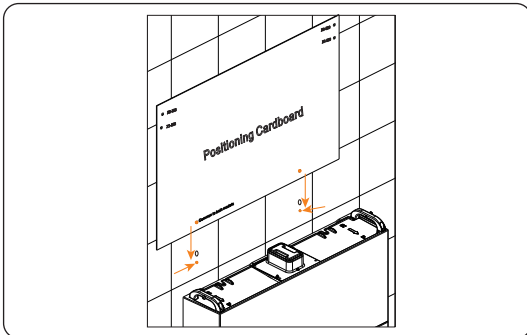


Figure 6-17 Aligning the positioning cardboard with the dots on the wall

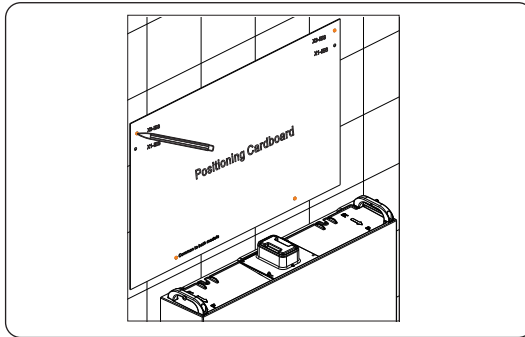


Figure 6-18 Marking the position of the brackets of the inverter

Step 13: Drill the holes for the BMS and the inverter and tighten them.

1. Remove the assembled brackets on the battery module, and then drill the four holes at a depth of more than 60 mm in the cement wall by using a Drill ($\text{\O}10$ mm);
2. Insert the expansion tubes into the four holes and knock them into the wall with a rubber hammer;
3. Thread the screw through the assembled bracket and into the holes on the battery module, and then tighten the screws. Thread the self-tapping screws through a washer and then the assembled bracket, insert the screws into the holes on the wall and tighten the screws.

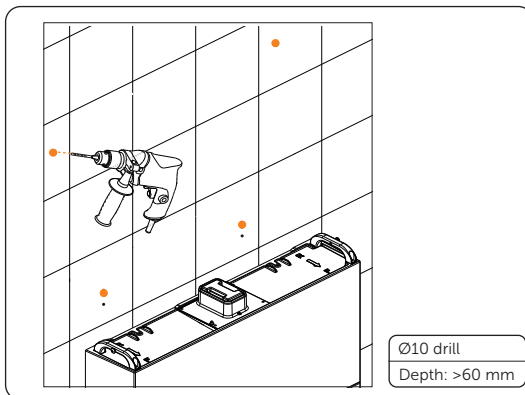


Figure 6-19 Drilling holes

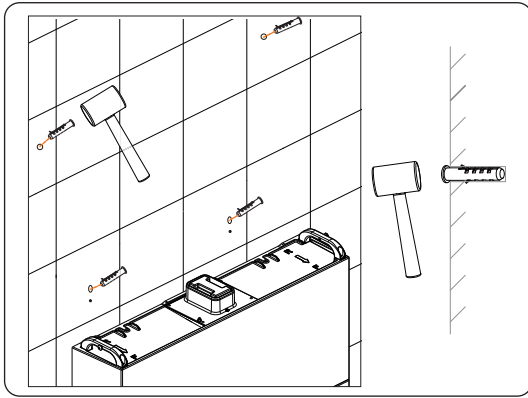


Figure 6-20 Knocking expansion tubes into the wall

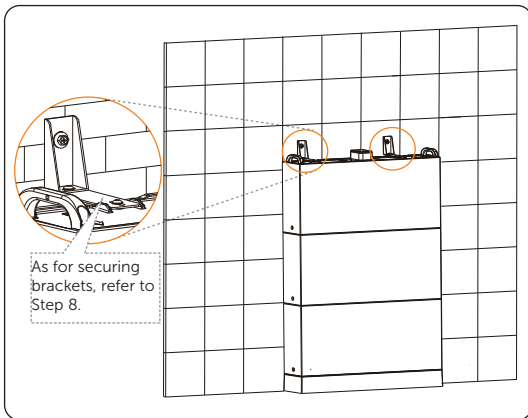


Figure 6-21 Tightening the BMS brackets

NOTICE!

- An electric drill dust collector is recommended.
- To prevent dust from being released into the hot plug when drilling holes, users may use the package bag of the device or other materials to fully cover the battery module.

Step 14: Place the BMS, and then tighten the M5*14 screws on both sides (torque: 2.2-2.5 N·m)

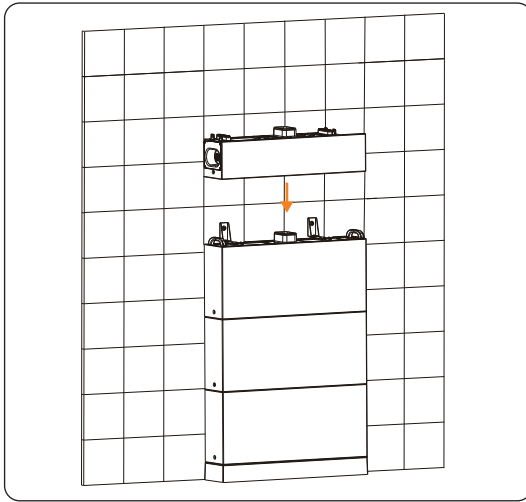


Figure 6-22 Placing the BMS

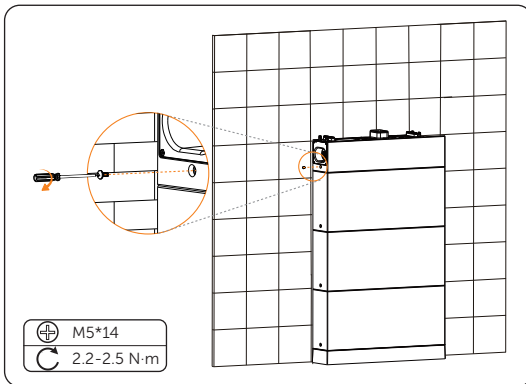


Figure 6-23 Tightening M5 screws

NOTICE!

- Please make sure that the corners and edges of the BMS and battery module are aligned before tightening screws.

Step 15: (For Australia version only) Install the anti-tamper bracket.

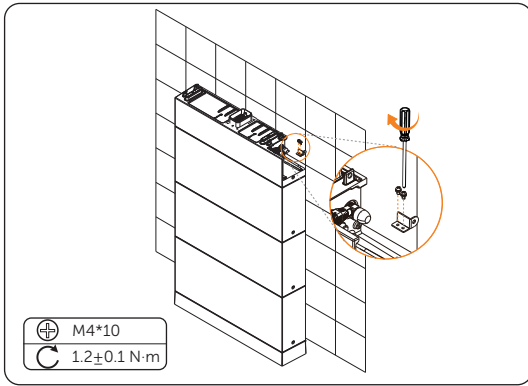


Figure 6-24 Install the anti-tamper bracket

Step 16: Remove the dustproof cover from the bottom of the inverter.

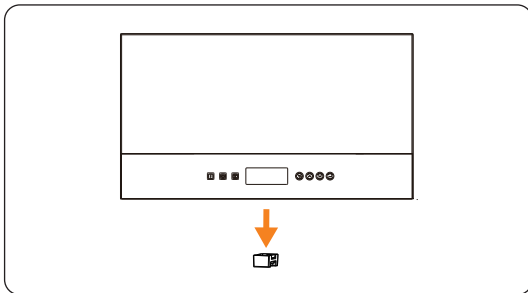


Figure 6-25 Removing the dustproof cover

Step 17: Install the inverter on the BMS.

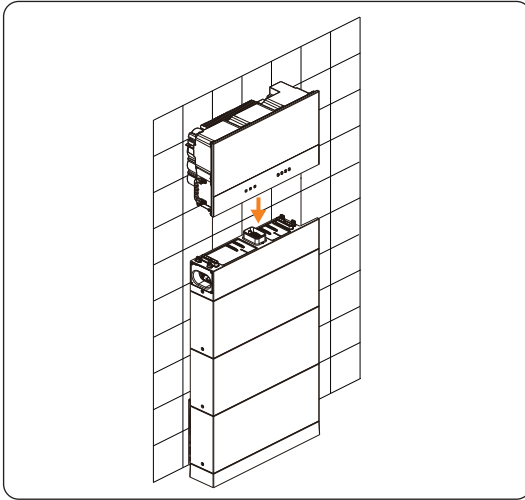


Figure 6-26 Installing the inverter

NOTICE!

- At least two persons are required to move the inverter.

Step 18: Lock the screws on both sides of the inverter with the BMS.

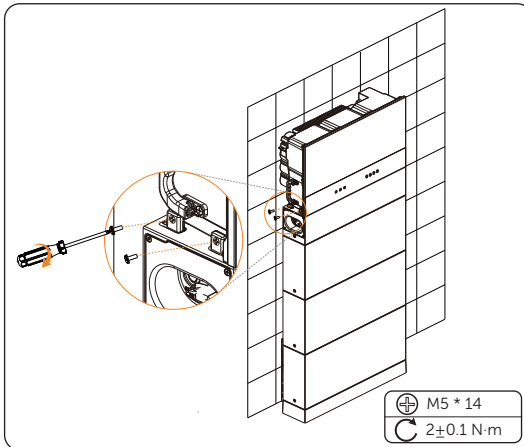


Figure 6-27 Locking the inverter with the BMS

Step 19: Lock the inverter brackets on both sides of the inverter.

1. Tighten but not lock the self-tapping screws into the wall.
2. Lock screws on the inverter.
3. Lock screws into the wall.

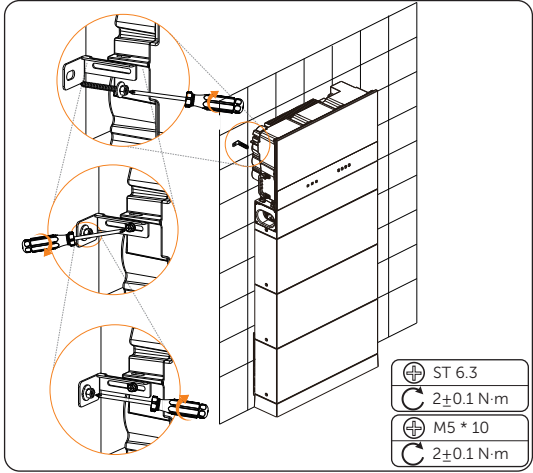


Figure 6-28 Locking the inverter brackets

Step 20: (Optional) Lock the inverter as needed. (The lock's diameter doesn't exceed 5 mm.)

6.2.2 Two Towers for Floor Mounting

NOTICE!

- Take the installation procedure for option G as an example.

Step 1: As for the installation steps for the following figure, please refer to the installation procedure for “6.2.1 One Tower for Floor Mounting” (Steps 1 to 20) for the left tower and the “6.2.1 One Tower for Floor Mounting” (Steps 1 to 11) for the installation of the right tower.

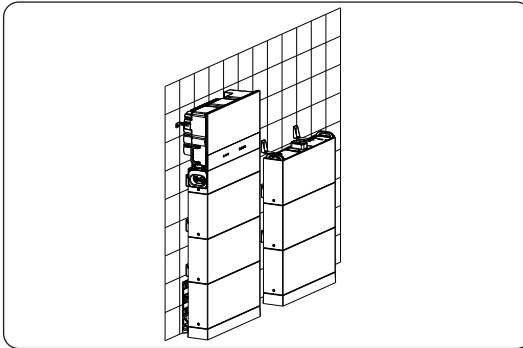


Figure 6-29 Installing two towers

Step 2: Place the series box, insert and tighten M5*14 screws, with totalling 4 screws.

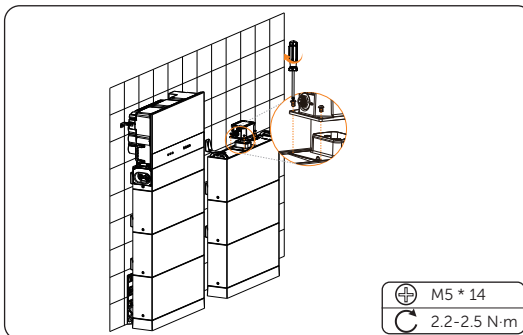


Figure 6-30 Placing the series box

NOTICE!

- The side of the series box with "R" shall be against the wall.
- The cover that covers on the series box shall be installed after finishing wiring. As for the installation procedure of the cover, please refer to the section of “7.1.3 Installation of Cover”.

6.3 Wall Mounting

6.3.1 One Tower for Wall Mounting

NOTICE!

- Take the installation procedure for three battery modules as an example.

Step 1: Remove dust covers from the base, battery module(s) and BMS before conducting installation.

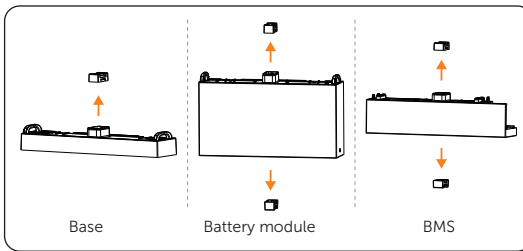


Figure 6-31 Removing dust covers

Step 2: Tighten M5*8 screws on both sides to attach the base support and transverse plate together (torque: 2.2-2.5 N·m).

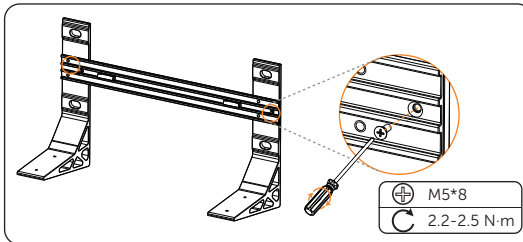


Figure 6-32 Attaching base support and transverse plate

Step 3: Place the assembled base support and transverse plate on the wall, check the cylindrical plastic bubble spirit level on the transverse plate. If the bubble isn't in the centre, slightly bow it to the horizontal.

Then circle along the inner ring of the four holes.

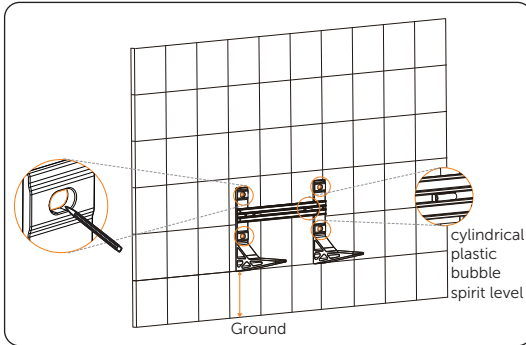


Figure 6-33 Drawing circles

NOTICE!

- The distance from the base support to the ground is decided according to the local regulations. And it is also the distance from the base to the ground. For the safety concerns, it is suggested that the height from the ground not be too high.
- Please leave enough distance to the ceiling to install the inverter.

Step 4: Remove the assembled base support and transverse plate, and then drill four holes at a depth of at least 110 mm by using a drill ($\varnothing 15$ mm).

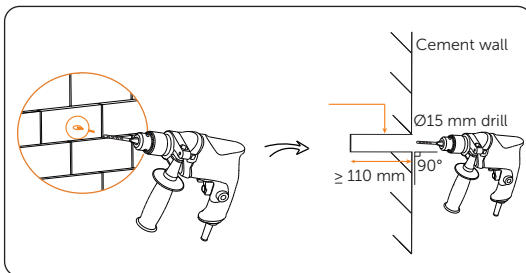


Figure 6-34 Drilling holes

NOTICE!

- An electric drill dust collector is recommended.
- To prevent dust from being released into the hot plug when drilling holes, users may use the package bag of the device or other materials to fully cover the base.

Step 5: Place the assembled base support and transverse plate on the wall again, and check whether the bubble is in the centre.

Attach the expansion screws to such four holes, hit it by using rubber mallet, and then tighten it by using torque wrench (torque: 20-25 N·m)

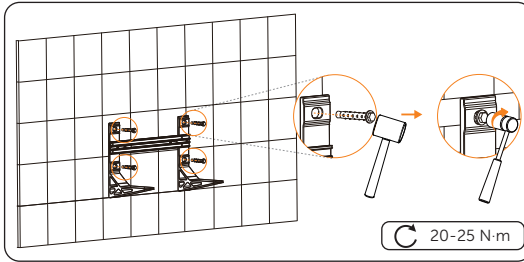


Figure 6-35 Tightening expansion screws

Step 6: Place the base on the base support, and secure both left and right sides with M5*20 screws (torque: 2.2-2.5 N·m). There are totalling 4 M5*20 screws shall be tightened.

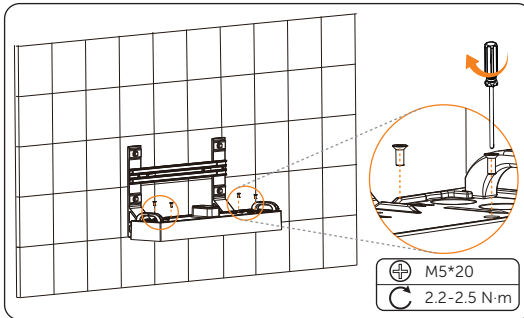


Figure 6-36 Securing the base

Step 7: Place the battery module on the base.

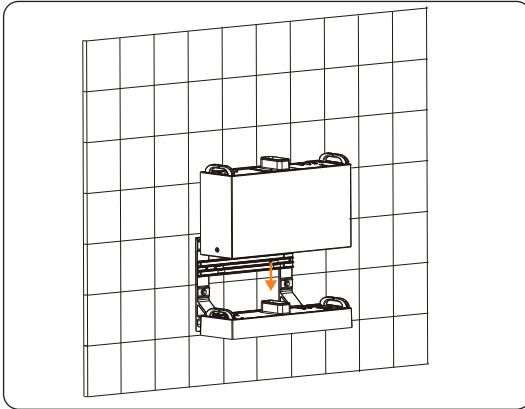


Figure 6-37 Placing battery module

NOTICE!

- At least two persons are required to move the battery module.
- Please ensure that the side with "R" shall be against the wall.

Step 8: Insert and tighten M5*14 screws on both sides (torque: 2.2-2.5 N·m).

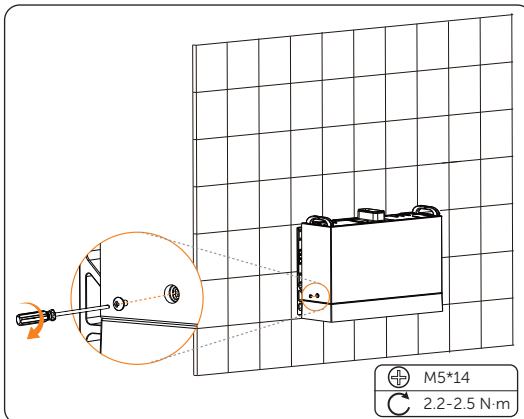


Figure 6-38 Tightening screws

NOTICE!

- Please make sure that the corners and edges of the base and battery module are aligned before tightening screws.

Step 9: Place the second and third battery modules, and make sure that the corners and edges of the battery modules are aligned.

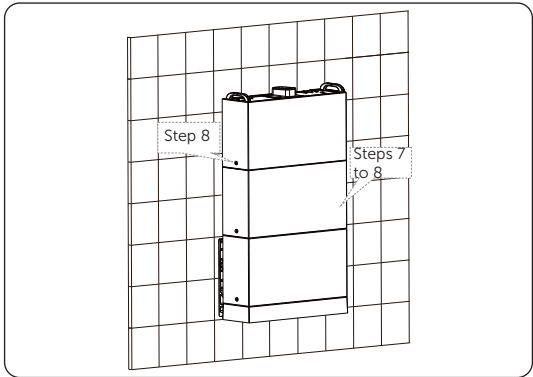


Figure 6-39 Placing battery modules

Step 10: Locate the position of the BMS and the inverter.

1. Attach the angle bracket and adjustable bracket together, tighten but not lock them with a M5*14 screw for a while;
2. Align the bracket with the holes on the BMS. Mark four dots through the brackets on the wall;
3. Align the holes on the positioning cardboard with the dots in the second row on the wall;
4. Mark the dots where "X3-IES" is noted on the positioning cardboard.

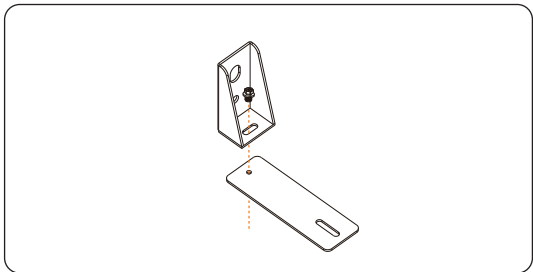


Figure 6-40 Attaching two brackets

NOTICE!

- Don't tighten screws fully until the angle bracket is secured on the wall.

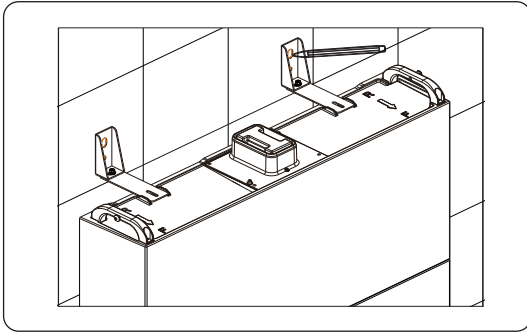


Figure 6-41 Marking the position of BMS

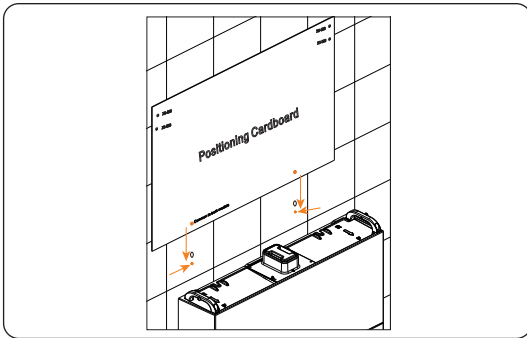


Figure 6-42 Aligning the positioning cardboard with the dots on the wall

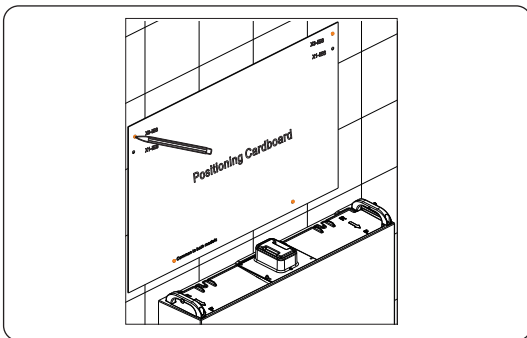


Figure 6-43 Marking the position of the brackets of the inverter

Step 11: Drill the holes for the BMS and the inverter and tighten them.

1. Remove the assembled brackets on the battery module, and then drill the four holes at a depth of more than 60 mm in the cement wall by using a drill ($\varnothing 10$ mm);
2. Insert the expansion tubes into the four holes and knock them into the wall with a rubber hammer;
3. Thread the screw through the assembled bracket and into the holes on the battery module, and then tighten the screws. Thread the self-tapping screws through a washer and then the assembled bracket, insert the screws into the holes on the wall and tighten the screws.

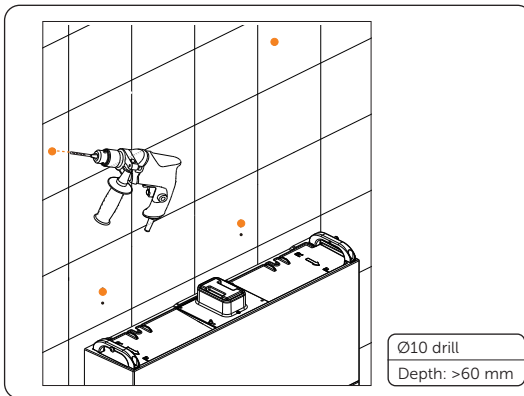


Figure 6-44 Drilling holes

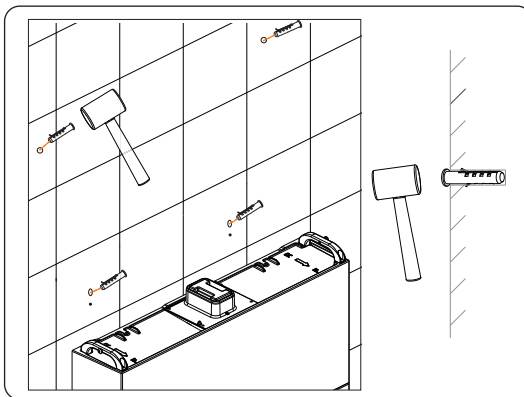


Figure 6-45 Knocking expansion tubes into the wall

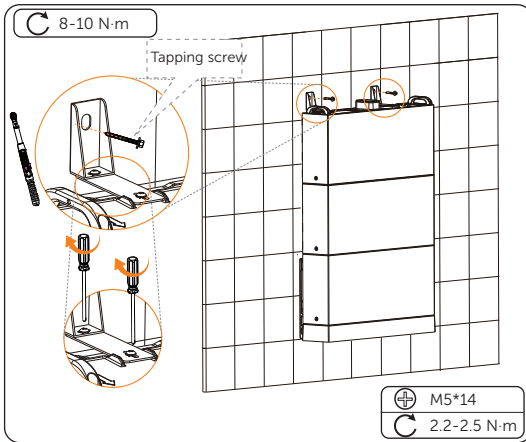


Figure 6-46 Securing the assembled bracket

NOTICE!

- An electric drill dust collector is recommended.
- To prevent dust from being released into the hot plug when drilling holes, users may use the package bag of the device or other materials to fully cover the battery module.

Step 12: Place the BMS, and then tighten the M5*14 screws on both sides (torque: 2.2-2.5 N·m)

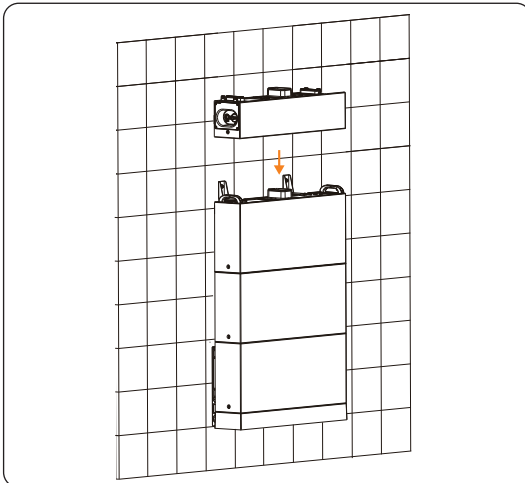


Figure 6-47 Placing the BMS

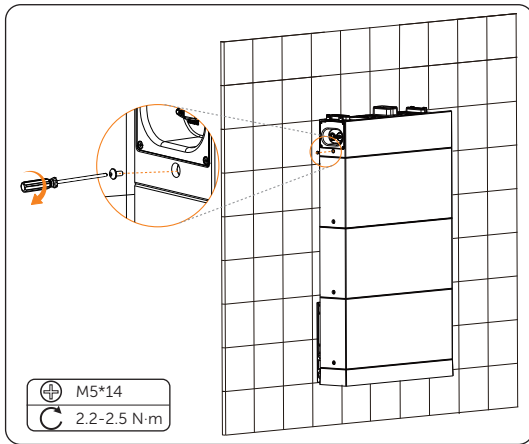


Figure 6-48 Tightening M5 screws

NOTICE!

- Please make sure that the corners and edges of the BMS and battery modules are aligned before tightening screws.

Step 13: (For Australia version only) Install the anti-tamper bracket.

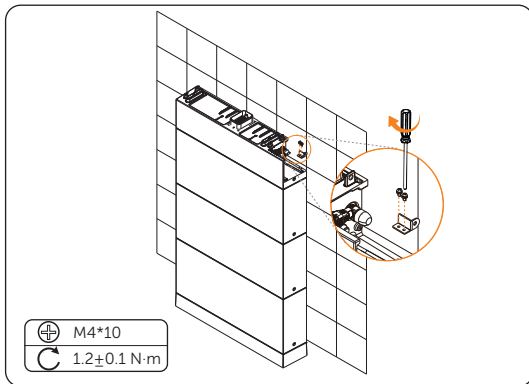


Figure 6-49 Install the anti-tamper bracket

Step 14: Remove the dustproof cover from the bottom of the inverter.

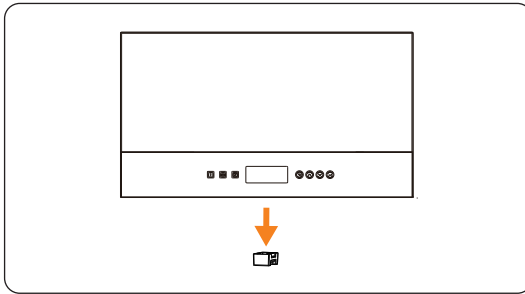


Figure 6-50 Removing the dustproof cover

Step 15: Install the inverter on the BMS.

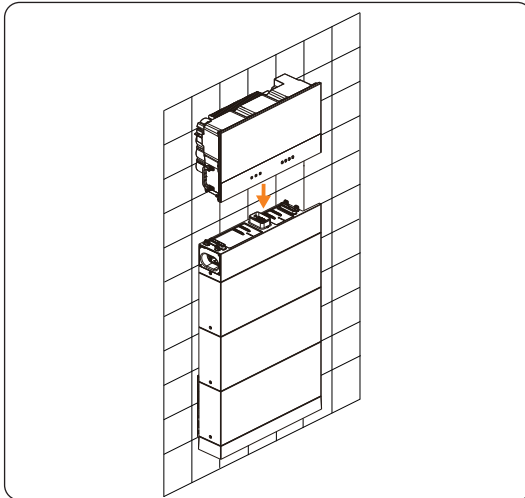


Figure 6-51 Installing the inverter

NOTICE!

- At least two persons are required to move the inverter.

Step 16: Lock the screws on both sides of the inverter with the BMS.

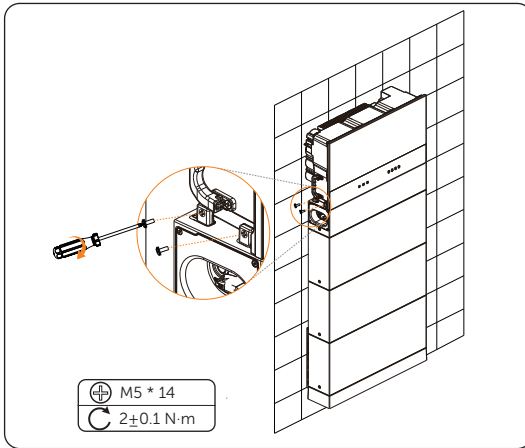


Figure 6-52 Locking the inverter with the BMS

Step 17: Lock the inverter brackets on both sides of the inverter.

1. Tighten but not lock the self-tapping screws into the wall.
2. Lock screws on the inverter.
3. Lock screws into the wall.

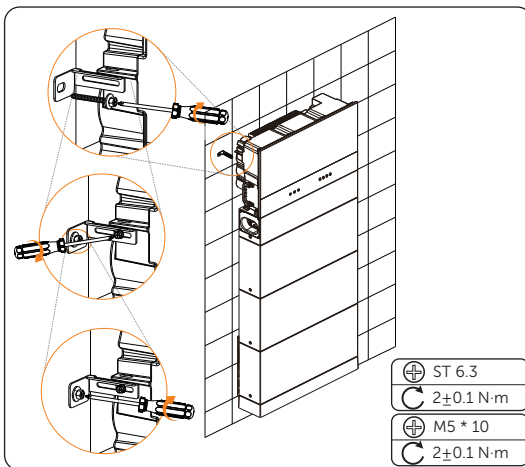


Figure 6-53 Locking the inverter brackets

Step 18: (Optional) Lock the inverter as needed. (The lock's diameter doesn't exceed 5 mm.)

6.3.2 Two Towers for Wall Mounting

NOTICE!

- Take the installation procedure for six battery modules as an example.

Step 1: As for the installation steps for the following figure, please refer to the installation procedure for “6.3.1 One Tower for Wall Mounting” (Steps 1 to 18) for the installation procedure for the left tower and the “6.3.1 One Tower for Wall Mounting” (step 1~9) for the installation of the right tower.

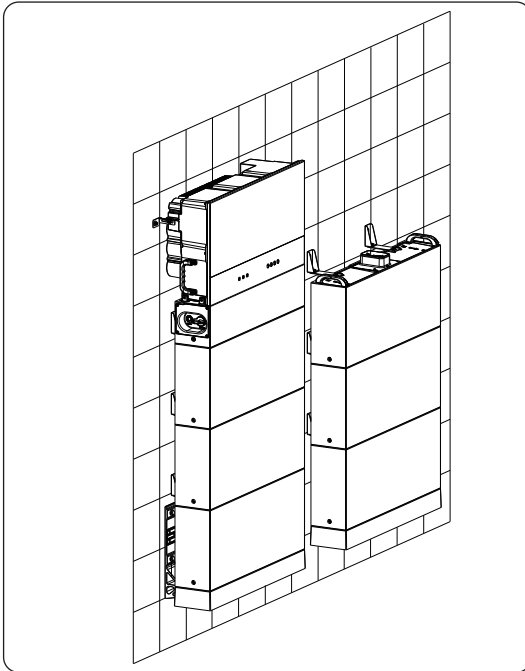


Figure 6-54 Installing two towers

Step 2: Place the series box, insert and tighten M5*14 screws, with totalling 4 screws (torque: 2.2-2.5 N·m).

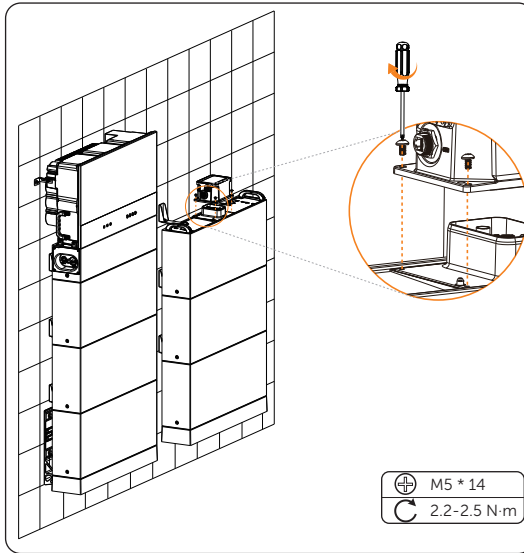


Figure 6-55 Placing the series box

NOTICE!

- The side of the series box with "R" shall be against the wall.
- The cover that covers on the series box shall be installed after finishing wiring. As for the installation procedure of the cover, please refer to the section of "7.1.3 Installation of Cover".

6.4 Battery Capacity Expansion

The device is allowed to increase the number of battery modules to achieve capacity expansion.

As for the battery capacity expansion, it may have to dismantle the inverter. In that case, please strictly follow the *User Manual* to remove or install the inverter.

NOTICE!

- Please confirm that there is enough space to increase the number of battery modules.
- Please make sure that the ground and wall that are used to install the new battery modules can handle the additional weight.

6.5 X3-Matebox G2 Mounting

NOTICE!

- "Matebox" refers to X3-Matebox G2.
- The horizontal distance between X3-IES and X3-Matebox G2 should be no more than 100 cm.
- For the height of X3-Matebox G2, the bottom of the ports of X3-Matebox G2 should be a little bit higher than the outlet of the inverter.

Step 1: Position the bracket: ensure that the horizontal distance between X3-Matebox G2 and the inverter should be no more than 100 cm. For a convenient cable connection between the two devices, make the bottom of the device be a little bit higher than the outlet of the inverter. Take out the wall-mounting bracket from the carton. Put the bracket on the wall and mark the position of the bracket.

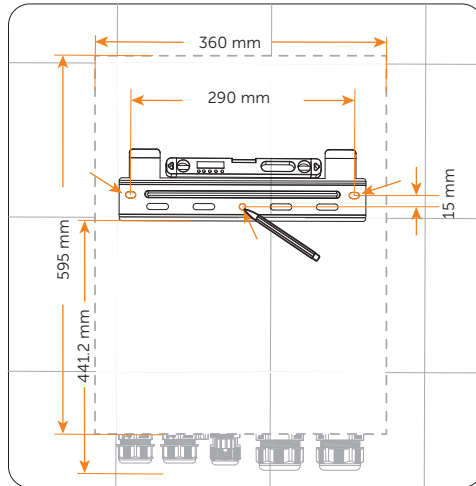


Figure 6-56 Positioning the matebox bracket

NOTICE!

- Observe the bubble of spirit level and adjust the mounting bracket until the bubble stays in the middle.

Step 2: Remove the wall-mounting bracket from the wall. Drill the three holes at the depth of more than 60 mm with a $\text{Ø}10$ drill bit.

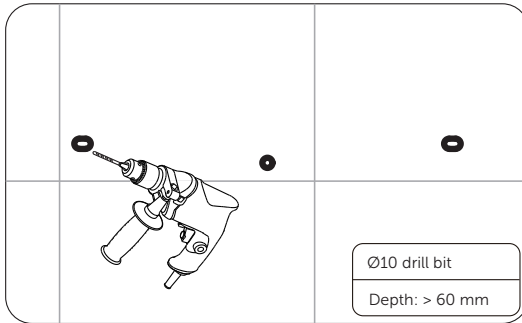


Figure 6-57 Drilling holes

NOTICE!

- When drilling holes, make sure the already installed part is covered to prevent dust from falling onto the device.

Step 3: Knock expansion tubes into the holes on the wall with a rubber hammer, put the wall-mounting bracket on the wall again and then align the bracket with the drilled holes on the wall. secure the bracket with self-tapping screws.

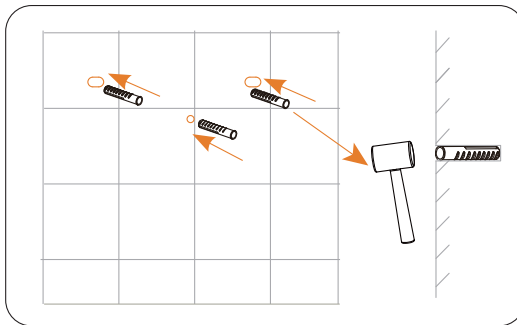


Figure 6-58 Knocking expansion tubes into the wall

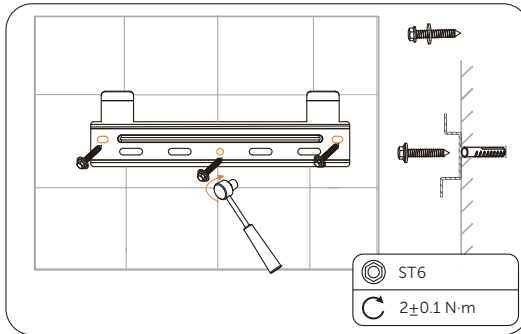


Figure 6-59 Securing the bracket

Step 4: Hang the device on the wall-mounting bracket with two people's help. Ensure that the device is well fit with the bracket and hanged securely.

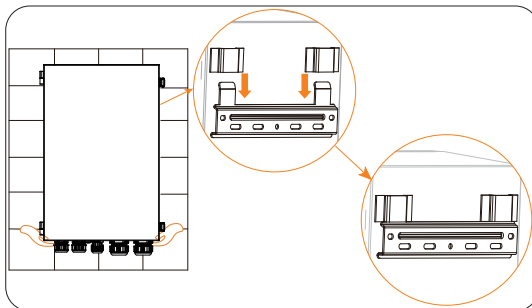


Figure 6-60 Hanging the matebox on the bracket

7 Electrical Connection

7.1 Electrical Connection of Battery

7.1.1 Details of Cables

Communication cable: There are two terminals at both ends. One connects to the COM port of the BMS, and the other connects to the COM port of the series box.

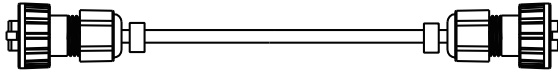


Figure 7-1 Communication cable

Heater cable: There are two terminals at both ends. One connects to the HEAT port of the BMS, and the other connects to the HEAT port of the series box.

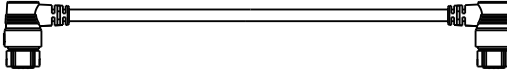


Figure 7-2 Heater cable

Power cable (black): There are two terminals with the same function at both ends. One connects to the "BAT-" of the BMS, and the other connects to the "BAT-" of the series box.



Figure 7-3 Power cable (black)

Power cable (red): There are two terminals with the same function at both ends. One connects to the "BAT+" of the BMS, and the other connects to the "BAT+" of the series box.



Figure 7-4 Power cable (red)

Grounding cable: There are two terminals at both ends. One connects the grounding port of the BMS, and the other connects to the grounding port of the series box.

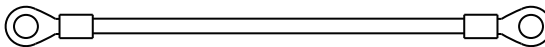


Figure 7-5 Grounding cable

NOTICE!

- The above-mentioned cables are delivered with the **Accessories of Series Box**.

7.1.2 Wiring Procedure

WARNING!

- Only the qualified personnel can perform the wiring.
- Follow this manual to wire connection. The device damage caused by incorrect wiring is not in the scope of warranty.

CAUTION!

- Use insulated tools and wear individual protective tools when connecting cables.

NOTICE!

- In the case of one tower, the BMS does not need to conduct wiring. The short power cable, short-circuit plug, and waterproof cap will be connected before delivery. And in that case, please don't remove the short power cable, short-circuit plug, or waterproof cap.
- The wiring procedure for both floor mounting and wall mounting is the same.
- Take the wiring procedure for two towers in the mode of floor mounting as an example.

Step 1: Before conducting wiring between the BMS and series box, press and hold the lock button to unplug the short power cable.

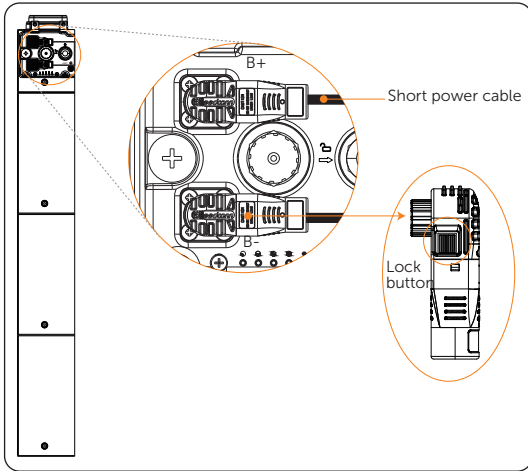


Figure 7-6 Removing short power cable

Step 2: Rotate the waterproof cap anti-clockwise to remove it. And rotate the short-circuit plug anti-clockwise. When the arrow on the rotating ring is aligned with the arrow on the panel, the short-circuit plug can be removed.

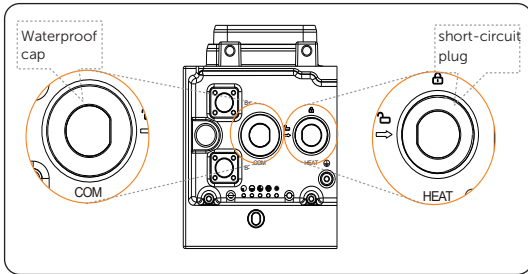


Figure 7-7 Removing waterproof cap

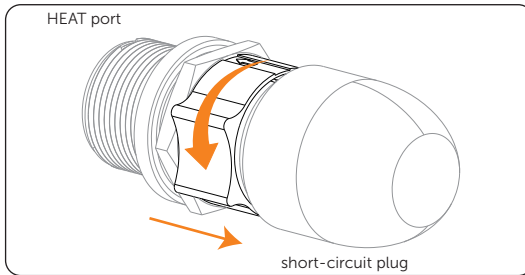


Figure 7-8 Closing short-circuit plug

NOTICE!

- Press and hold the lock button while unplugging the power cable, or it cannot be pulled out.
- Don't violently remove the short-circuit plug before the arrow on the rotating ring is aligned with the arrow on the panel.
- Don't violently remove the cable when it is locked.

- Step 3:** Connect B+ of the BMS to B+ of the series box;
Connect B- of the BMS to B- of the series box;
Connect COM port of the BMS to COM port of the series box;
Connect HEAT port of the BMS to HEAT port of the series box;
Connect the grounding port of the BMS to the grounding port of the series box.

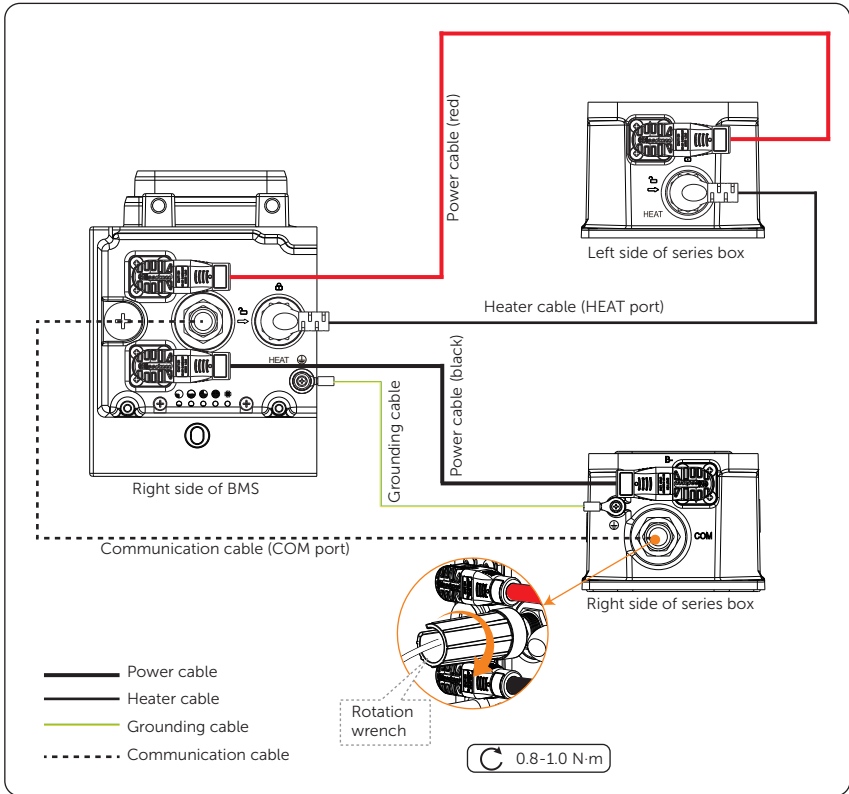


Figure 7-9 Connecting cables

NOTICE!

- There are two terminals on both ends of the power cable;
- Both ends of the communication cable shall be closed by using a rotation wrench.

Step 4: Pull cables through pipes after connecting cables to the BMS.

Pull the power cable (red) and heater cable through pipe 1, and pull the power cable (black), communication cable and grounding cable through pipe 2.

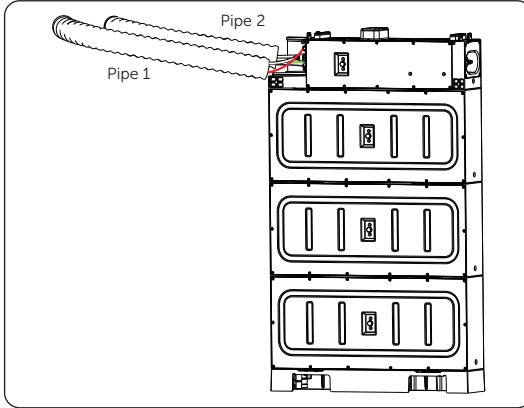


Figure 7-10 Pulling cables

NOTICE!

- A corrugated pipe should be prepared by the users themselves.

Step 5: Insert pipes into the holes on the cover, and then connect the cables to the series box.

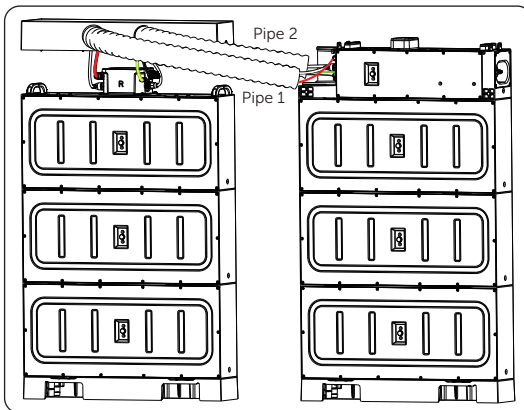


Figure 7-11 Inserting pipes into the cover

Step 6: Firstly rotate the rotating ring until the arrow on it is aligned with the arrow on the panel BEFORE removing the short-circuit plug, and then insert the heater cable into the HEAT port and rotate clockwise to close it.

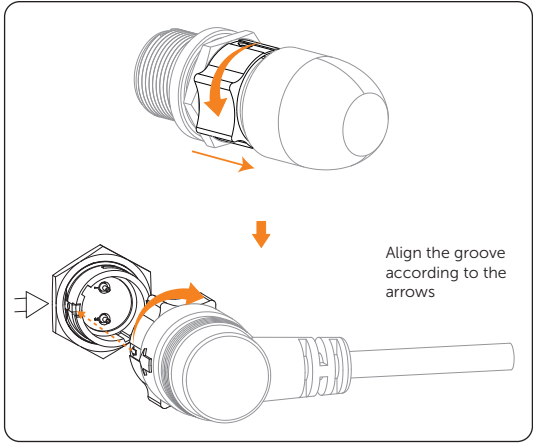


Figure 7-12 Locking heater cable

NOTICE!

- A rotation wrench is used to tighten both ends of the communication cable, and it may be removed after tightening.
- Don't violently remove the cable when it is locked.
- A corrugated pipe with an external diameter of 67.2 mm is recommended for use to keep cable insulation in place and avoid potential damages.

7.1.3 Installation of Cover

After finishing wiring, push the cover to the series box, and tighten M5*14 screws on both sides to secure the cover (torque: 2.2-2.5 N·m).

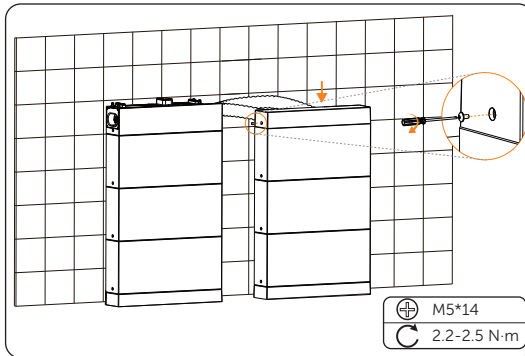


Figure 7-13 Tightening M5 screws

NOTICE!

- Please make sure that the corners and edges of the cover and battery modules are aligned before tightening screws.
- The above steps for installing the cover also apply to the mode of wall mounting.

7.2 Electrical Connection of Inverter



- (Without X3-Matebox G2) Before electrical connection, make sure the DC switch of the battery (T-BAT-SYS), the inverter DC switch, the AC breaker and the EPS breaker are turned off. Otherwise, an electrical shock may be caused by high voltage, resulting in serious personal injury or death.
- (With X3-Matebox G2) Before electrical connection, make sure the DC switch of the battery (T-BAT-SYS), the inverter DC switch, the contactor in the matebox, the main breaker between the matebox and the power grid, the EPS breaker and the load breaker are turned off.



- Only the qualified personnel can perform the electrical connection following the local standards and requirements.
- Follow this manual or other related documents to wire cables. The device damage caused by incorrect wiring is not in the scope of warranty.



- Use insulated tools and wear individual protective tools when connecting cables.

7.2.1 Wiring Sequence of the Inverter

Users should strictly follow the wiring sequence of the inverter.

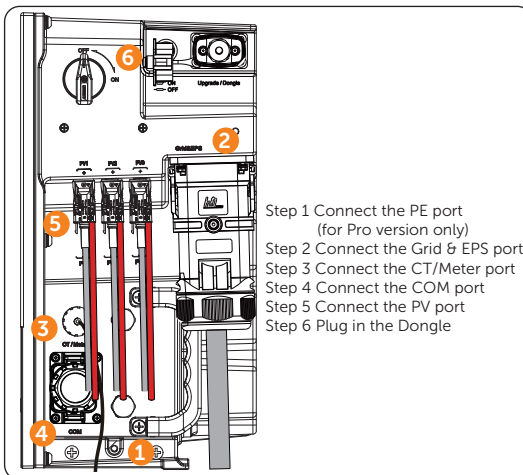


Figure 7-14 Wiring sequence of the inverter

7.2.2 PE Connection (for Pro version only)

The inverter must be reliably grounded. The PE connection point has been marked with



It is recommended to connect the inverter to a nearby grounding point. For a system with multiple inverters connected in parallel, connect the ground points of all inverters to ensure equipotential connections to ground cables.

PE Connection Procedures

Step 1: Strip the PE cable by wire stripper;

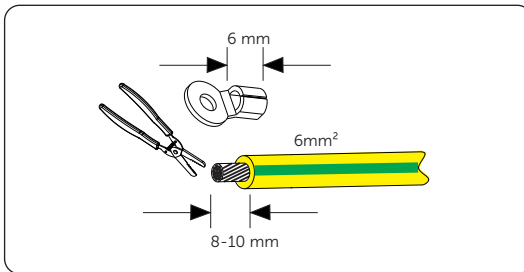


Figure 7-15 Stripping the PE cable

Step 2: Pull the heat-shrink tubing over the PE cable and insert the stripped section into OT terminal;

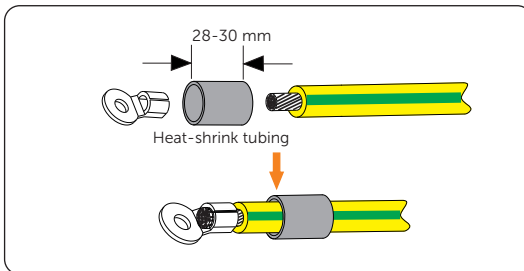


Figure 7-16 Inserting the stripped section into OT terminal

- Step 3:** Crimp OT terminal with crimping tool, pull the heat-shrink tubing over the stripped section of the OT terminal and use a heat gun to shrink it so that it can be firmly contacted with the terminal;

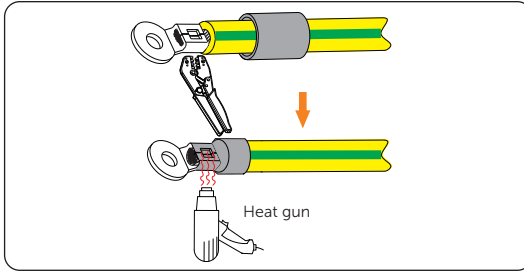


Figure 7-17 Crimping the cable

- Step 4:** Take out the M5*10 screw in the packing list. Connect the PE cable to the inverter, and secure the M5*10 screw (Torque: 2.0 ± 0.1 N·m).

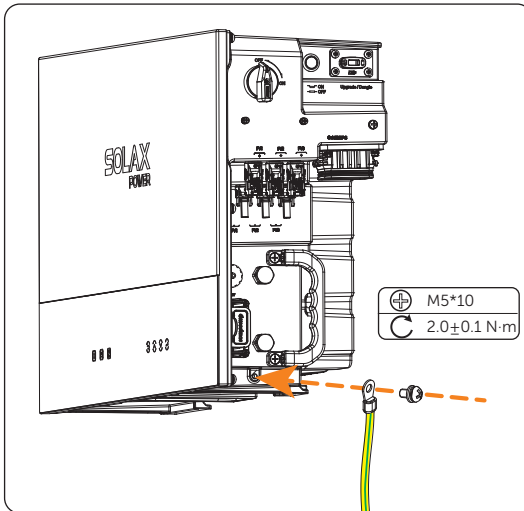


Figure 7-18 Securing the PE cable

- Step 5:** Connect the other end of the PE cable to the PE bar on the grid inlet wire.

7.2.3 Grid and EPS Connection

NOTICE!

- Before connecting the inverter to the grid, approval must be received by the local utility as required by national and state interconnection regulations.

The inverter has an EPS function. When the grid is connected, the inverter outputs go through the Grid port, and when the grid is disconnected, the inverter outputs go through the EPS port.

Requirements for AC Side Connection

- Grid Voltage requirement
 - » The grid voltage must be within the permissible range. The inverter is suitable for rated voltage 380/400V, frequency 50/60Hz. Other technical requests should comply with the requirement of the local public grid.
- RCD requirement
 - » The inverter does not require an external residual-current device when operating. If an external RCD is required by local regulations, it is recommended to use a Type-A RCD with the value of 300 mA.
- AC breaker requirement
 - » An AC breaker that matches the power of the inverter must be connected between the inverter output and the power grid, and each inverter must be equipped with an independent breaker or other load disconnection unit to ensure the safe disconnection from the grid. Refer to ["4.3 Additionally Required Materials"](#) for specific data of AC breaker of Grid and EPS.
- Load requirement
 - » It is prohibited to connect any load between the inverter and the AC breaker.
 - » Ensure that the EPS load rated power is within the EPS rated output power range, otherwise, the inverter will report an **"Overload"** warning. When "overload" occurs, adjust the load power to make sure it is within the EPS rated output power range, and the inverter will automatically return to normal. For non-linear loads, ensure that the inrush current power is within the EPS rated output power range. When the configuration current is less than the maximum DC input current, the capacity and voltage of lithium and lead acid will decrease linearly.
 - » The inverter support less than 2kW half-wave EPS load.

Wiring Procedures

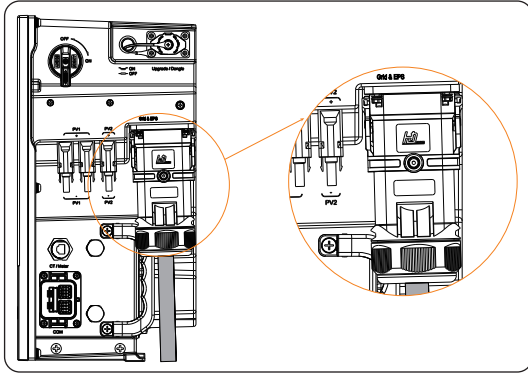


Figure 7-19 Well connected Grid & EPS cables

Step 1: Prepare a Grid cable (five-core wire) and an EPS cable (five-core wire) and strip the insulation jacket as below.

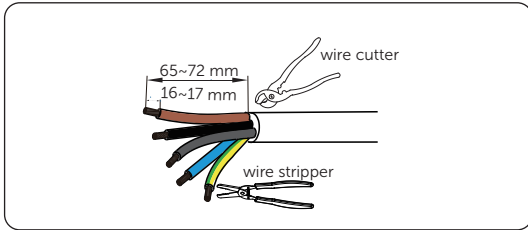


Figure 7-20 Striping the Grid and EPS cables

Step 2: Insert L1, L2, L3 and PE cables of the Grid and EPS cables into ferrules. Use a crimping tool for ferrules to crimp the ferrules. Make sure the conductors are correctly assigned and firmly seated in the ferrules.

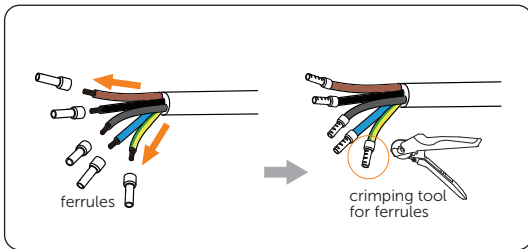


Figure 7-21 Crimping the Grid and EPS cables

NOTICE!

- For a 5.0~8.0 kW inverter, please select suitable Grid and EPS ferrules from the inverter accessory pack in accordance with the diameter of the Grid and EPS cables actually used.

Step 3: Loosen the swivel nut of the AC connector, pull out the rubber sealing stopper.

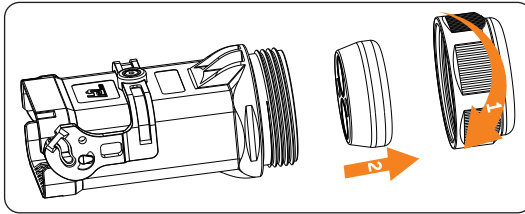


Figure 7-22 Disassembling the AC connector

- » Cut the innermost round membrane with a utility knife.

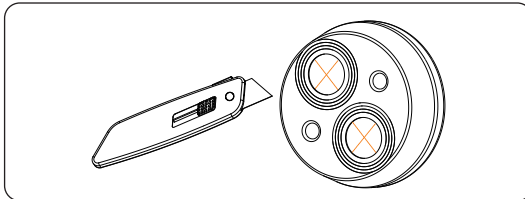


Figure 7-23 Cutting the membrane inside the holes

NOTICE!

- If only one round hole is needed, please do not cut the other round membrane, to ensure the sealing of the inverter.

- » According to the outer diameters of the cable, take out the corresponding sealing plug with your hand.

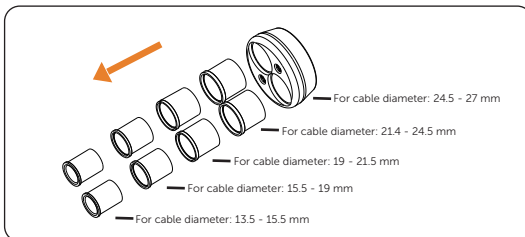


Figure 7-24 Taking out sealing plug

Step 4: Insert the disassembling tool into the terminal block inside the AC connector, press and hold the double arc edges of the tool at the same time, and then use a screwdriver to poke the terminal block out from the AC connector.

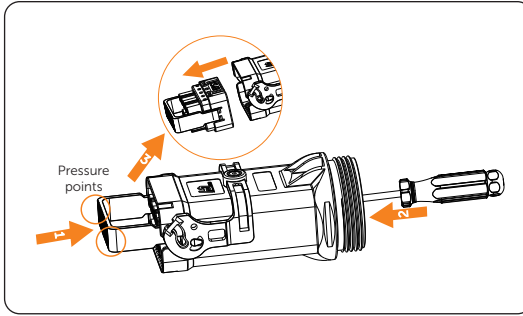


Figure 7-25 Poking the terminal block out of the AC connector

Step 5: Connect Grid and EPS cables to the AC connector.

- » Thread the Grid and EPS cables through the swivel nut, the rubber sealing stopper and the AC connector. Plug L1, L2, L3, N and PE cables of the Grid and EPS cables into the L1, L2, L3, N and PE port of the Grid and EPS terminal block respectively.

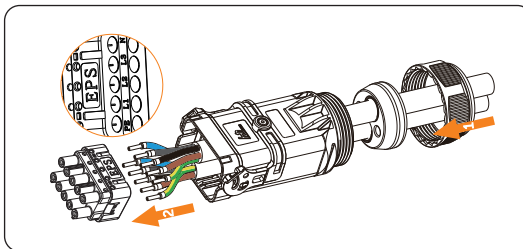


Figure 7-26 Inserting Grid and EPS cables into the AC connector

- » Tighten the screws with an Allen key to ensure wires are well locked. (Torque: $2.5 \pm 0.1 \text{ N}\cdot\text{m}$)

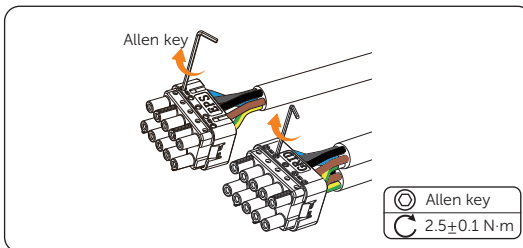


Figure 7-27 Locking wires in the AC connector

Step 6: Put the terminal block, the rubber sealing stopper into the AC connector. Screw the swivel nut tightly.

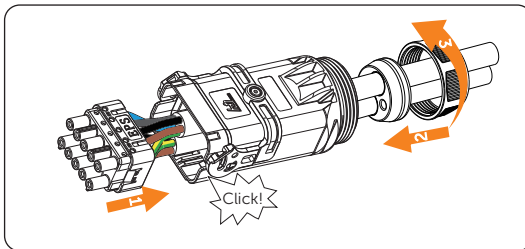


Figure 7-28 Wiring the AC connector

Step 7: Pull up the latch on the AC connector.

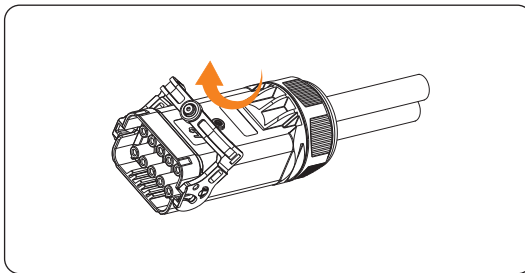


Figure 7-29 Pulling up the latch

Step 8: Remove the dustproof cover on the Grid & EPS port of the inverter.

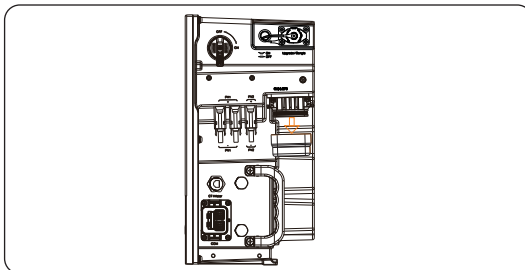


Figure 7-30 Removing the dustproof cover

Step 9: Plug the AC connector into the Grid & EPS port of the inverter and tighten the lock on the AC connector.

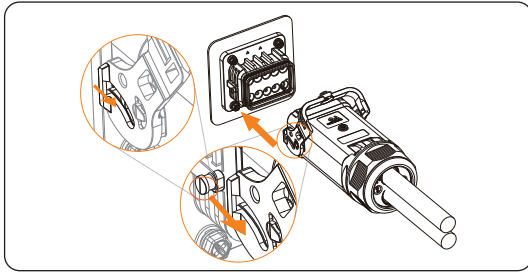


Figure 7-31 Plugging the AC connector into the port on the inverter

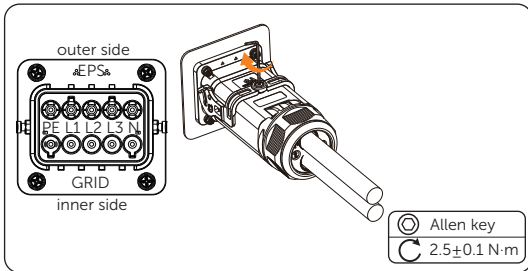


Figure 7-32 Tightening the lock on the AC connector

7.2.4 PV Connection



- High DC voltage will be generated by PV modules when exposed to sunlight. Death or lethal injuries will occur due to electric shock.
- Make sure the DC switch are turned off and AC breaker are disconnected from the inverter before PV connection and no live voltages are present on the PV input and AC output circuit.
- Make sure that the PV module output is well insulated to ground.



- Power is fed from more than one source and more than one live circuit. Note that all DC and AC terminals may carry current even without connected wires.

Requirements for PV Connection

- Open circuit voltage
 - » The open circuit voltage of the module array should be less than the maximum PV input voltage (1000 V) by the inverter.
 - » The working voltage should be within the MPPT voltage range (110-950 V). Consider the impact of low temperature on the voltage of the photovoltaic panels, as lower temperatures tend to result in higher voltages.
- PV module
 - » PV modules within the same MPPT channel should be of the same type, same model, same number, aligned and tilted identically.
 - » The positive or negative pole of the PV modules is not grounded.
 - » The positive cables of the PV modules must be connected with positive DC connectors. The negative cables of the PV modules must be connected with negative DC connectors.
- Multi PV module connection mode

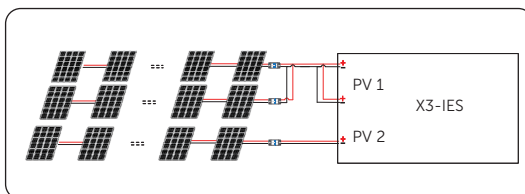


Figure 7-33 "Multi" mode connection diagram for general version

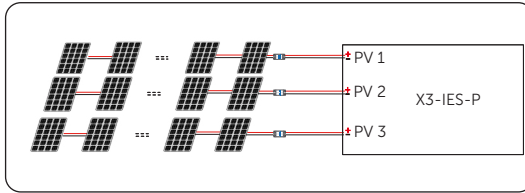


Figure 7-34 "Multi" mode connection diagram for Pro version

Wiring Procedures

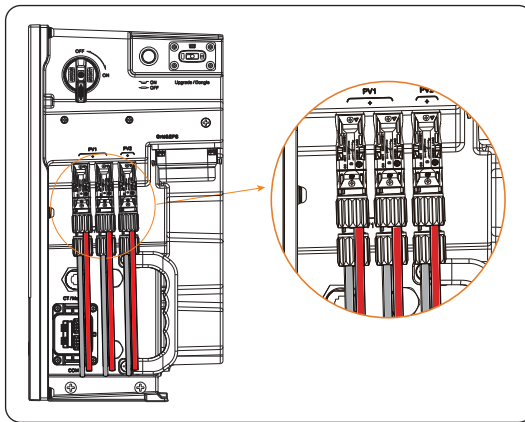


Figure 7-35 Well connected PV cables

Step 1: Strip 7 mm insulation jacket off PV cables. Insert the stripped ends of PV cables (+/-) into PV pin contacts (+/-). Ensure that the stripped cable and the PV pin contact are of the same polarity. Crimp them with a MC4 crimping tool.

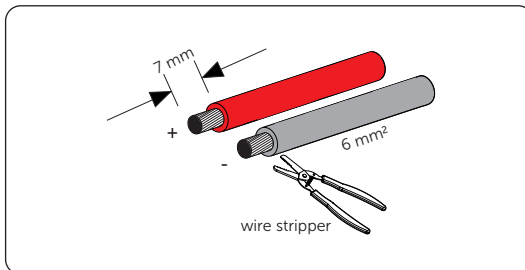


Figure 7-36 Stripping PV cables

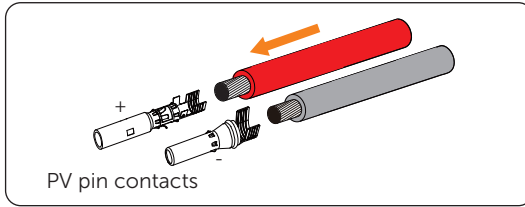


Figure 7-37 Inserting PV pin contacts into PV cables

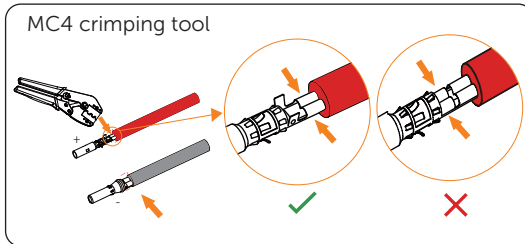


Figure 7-38 Crimping cables with PV pin contacts

Step 2: Thread PV cables through swivel nuts and insert cables (+/-) into PV connectors (+/-) until a "Click" is heard. Gently pull cables backward to ensure firm connection. Tighten swivel nuts clockwise.

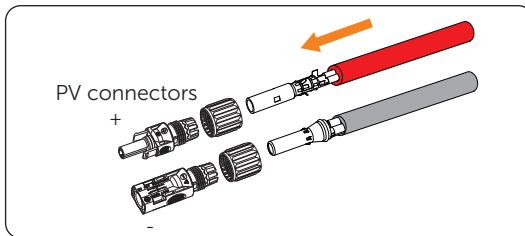


Figure 7-39 Threading PV cables with PV pin contacts connected

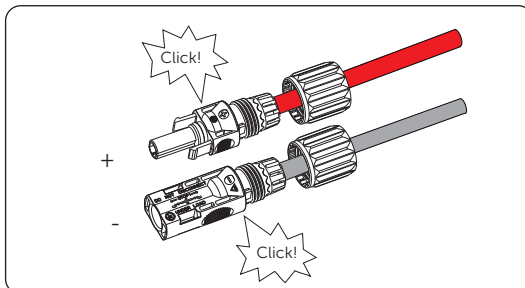


Figure 7-40 Securing PV cables

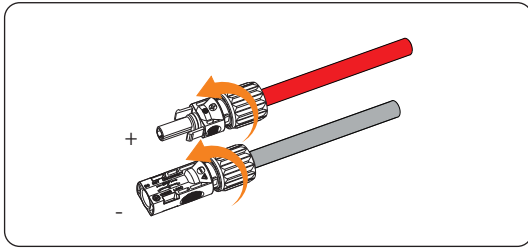


Figure 7-41 Tightening swivel nuts of PV connectors

Step 3: Check whether the PV connectors have the correct polarity. Use a multimeter to measure the positive and negative voltage of the assembled PV connectors. Make sure the open circuit voltage does not exceed the input limit of 950 V.

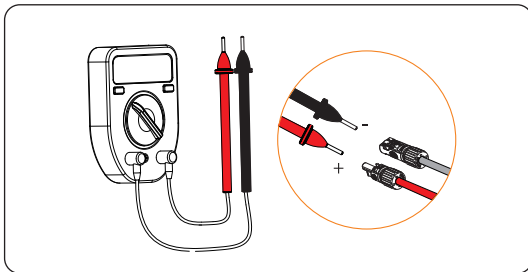


Figure 7-42 Measuring the voltage of PV connectors

NOTICE!

- If the voltage is a negative value, the DC input polarity is incorrect. You need to correct the positive and negative polarity.
- If the measured voltage exceeds 950 V, too many PV modules are configured to the same string. Remove some PV modules.

Step 4: Remove the PV dustproof cover. Seal the unused PV ports with original PV dustproof cover.

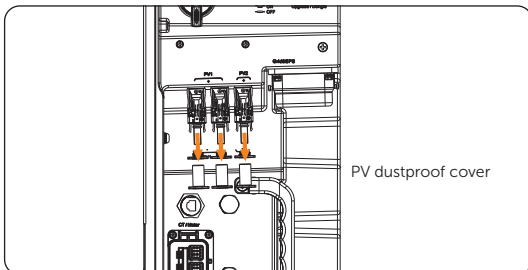


Figure 7-43 Removing the dustproof cover

NOTICE!

- Please ensure the AC breaker is disconnected and secure against reconnection.
- Please ensure the DC switch of the inverter and the battery is switched off.

Step 5: Connect the assembled PV connectors to corresponding ports on the inverter until there is an audible click. The PV+ on the string side must be connected to the PV+ on the inverter side, and the PV- on the string side must be connected to the PV- on the inverter side.

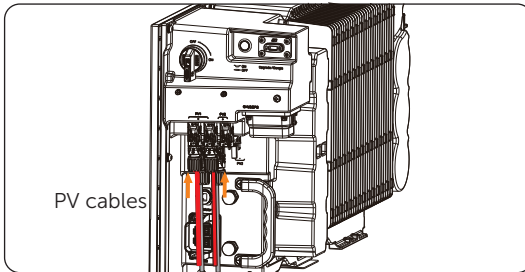


Figure 7-44 Connecting PV cables

Step 6: Seal the unused PV terminals with the dustproof buckles in the packing list.

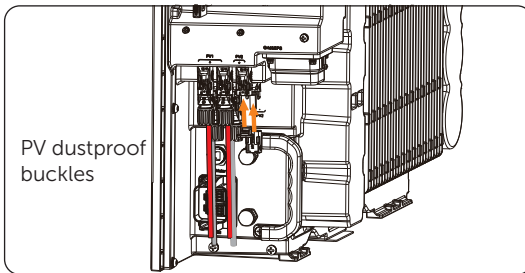


Figure 7-45 Connecting dustproof buckles

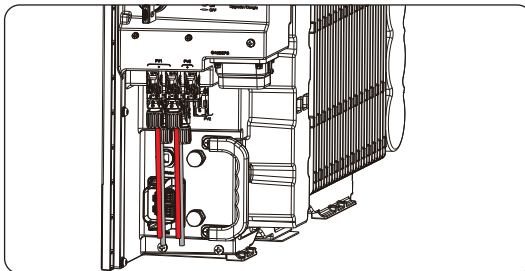


Figure 7-46 Well connected PV cables

7.2.5 Communication Connection

COM and CT/Meter ports are for the communication function of the inverter.

Communication Port Introduction

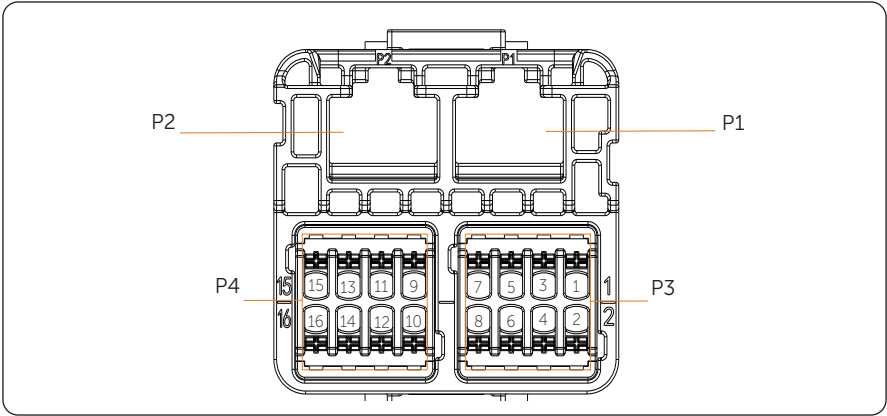


Table 7-1 Description of COM

Icon	PIN	Definition	Function	Comment
P1	1	PARALLE_SYNC1	Parallel signal output	Parallel signal port (RJ45)
	2	PARALLE_SYNC2		
	3	EPSBOX_RELAY_VCC		
	4	PARALLE485A		
	5	PARALLE485B		
	6	GND_COM		
	7	CAN_L		
	8	CAN_H		
P2	1	PARALLE_SYNC1	Parallel signal input	
	2	PARALLE_SYNC2		
	3	N/A		
	4	PARALLE485A		
	5	PARALLE485B		
	6	GND_COM		

Icon	PIN	Definition	Function	Comment
P2	7	CAN_L	Parallel signal input	Parallel signal port (RJ45)
	8	CAN_H		
P3	1	DRM1/5	Logic interface signal	Logical interface is for Australia (AS4777) and other standards
	2	DRM2/6		
	3	DRM3/7		
	4	DRM4/8		
	5	REF GEN/0		
	6	COM/DRM0		
	7	remote 485A	RS485 differential signal-A	communication with SolaX's datahub, EV-Charger and other internal devices
	8	remote 485B	RS485 differential signal-B	
P4	9	12V_COM	12V	Energy supply
	10	GND	GND	Ground connection
	11	modbus 485A	Modbus485	485 port for communication with other external devices
	12	modbus 485B		
	13	DO_1	Output drycontact	Output drycontact
	14	DO_2		
	15	DI_1	Input drycontact	Input drycontact
	16	DI_2		

* Professional personnel can use pins 11 and 12 to realize data acquisition and external control functions. The communication protocol is Modbus RTU. For details, please contact us.

* If customers want to use the inverter dry contact to control external equipment (such as a heat pump), it can be used with our Adapter Box.

* Only DRM 0/1/5 are available, others are under development.

* The inverter can be shut down through DRM0.

Parallel Connection (P1/P2 Port)

The inverter provides the parallel connection function. Up to 10 inverters can be connected in one system with an X3-PBOX-60kW-G2/ X3-PBOX-150kW-G2 (hereafter referred to as X3-PBOX device). Up to 3 inverters can be connected in one system if no X3-PBOX device is equipped. One inverter will be set as the "Master inverter" to control the other "Slave inverters" in the system via P1/P2 port of the COM port of the inverter.

The inverter has not been tested to AS/NZS 4777.2:2020 for multiple inverter combinations and/or multiple phase inverter combinations such combinations should be used or external devices should be used in accordance with the requirements of AS/NZS 4777.1.

- Requirements for Parallel Connection
 - » All inverters should be of the same software version.
 - » All inverter models should be of the same power range.
 - » The type and quantity of batteries connected to all inverters are the same.
- System Diagram
 - » Diagram 1: System diagram with SolaX X3-PBOX device

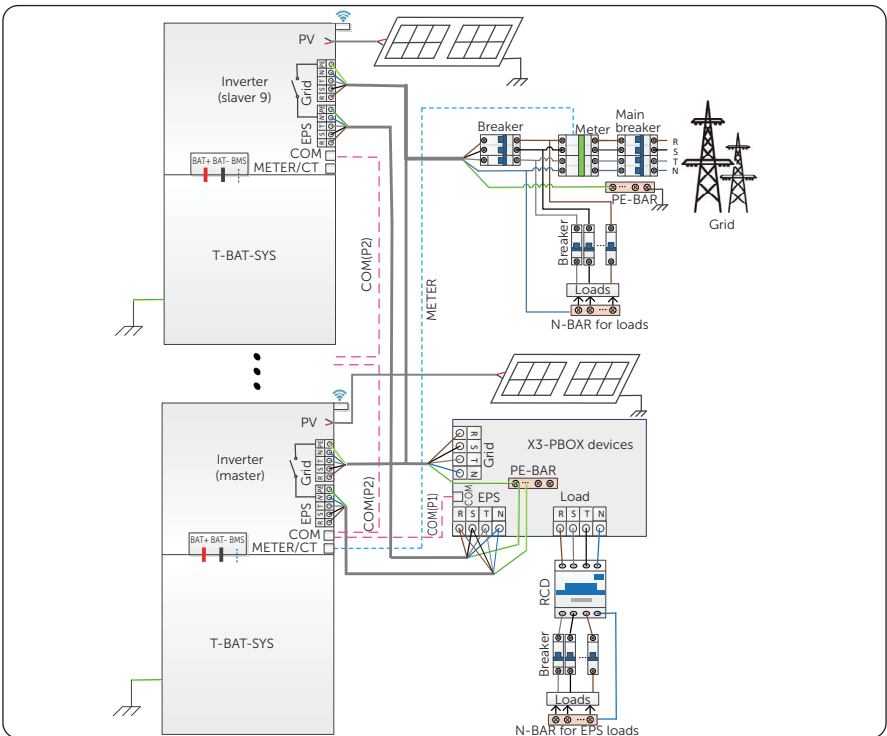


Figure 7-47 System diagram with SolaX X3-PBOX device

» Diagram 2: System diagram without SolaX X3-PBOX device

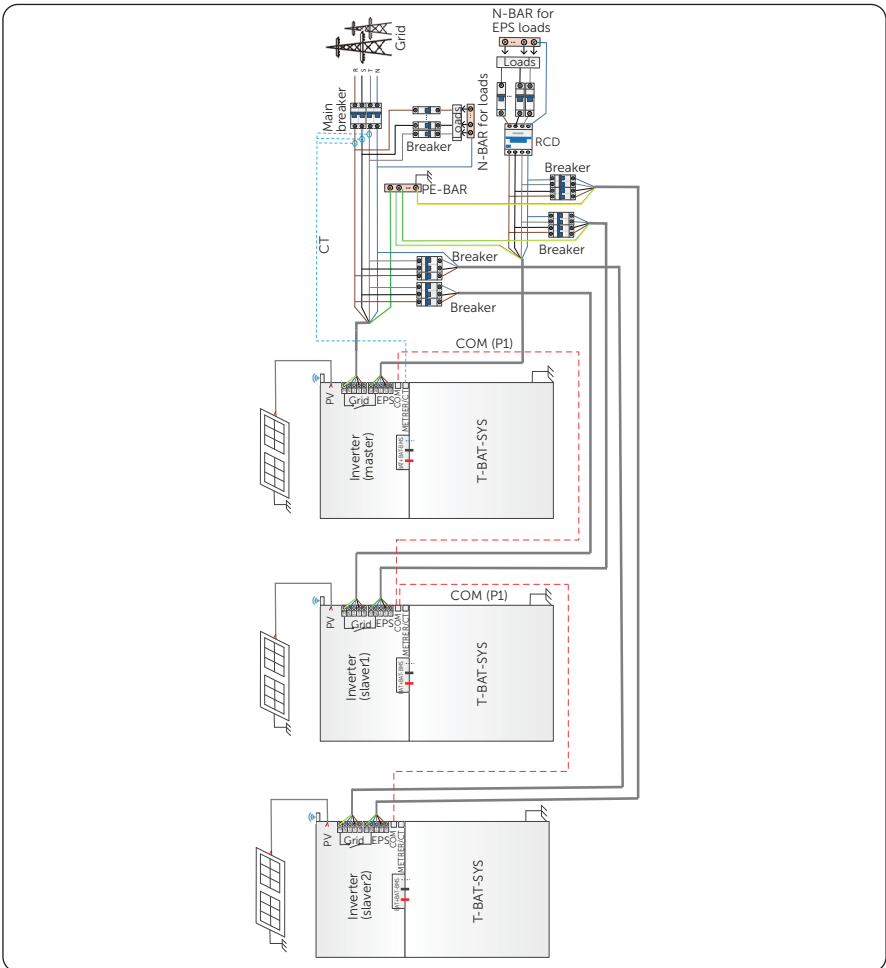


Figure 7-48 System diagram without SolaX X3-PBOX device

⚠ WARNING!

- Many cables are connected in these parallel systems, therefore it is strongly required that cables must be connected according to **correct line sequence** (R-R, S-S, T-T, N-N). Otherwise, any misoperation may cause the system running failed.
- In diagram 2, **INCORRECT** line sequence (R-R, S-S, T-T, N-N) will damage the inverter. To avoid the damage, set the default **Enable** in External ATS interface under the Advance Settings as **Disable**.

Parallel Connection Diagram

- Diagram 1: Parallel connection with SolaX X3-PBOX device
 - » Use standard network cables for P2-P1 connection.
 - » Connect Master inverter P1 to the COM port of X3-PBOX device.
 - » Connect Master inverter P2 to Slaver 1 inverter P1.
 - » Connect Slaver 1 P2 to Slaver 2 P1; other inverters are connected in such way.
 - » A meter connects to the meter port of the master inverter.

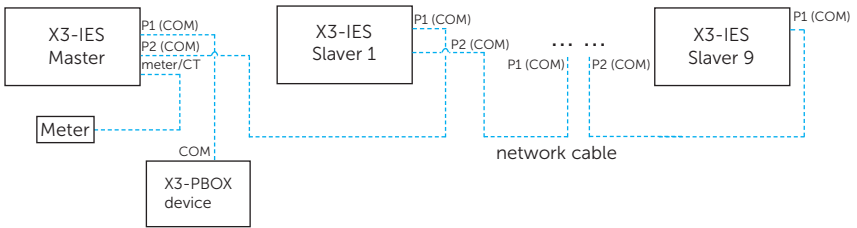


Figure 7-49 Parallel connection with SolaX X3-PBOX device

- Diagram 2: Parallel connection without SolaX X3-PBOX device
 - » Use standard network cables for P2-P1 connection.
 - » Master inverter P2 to Slave 1 inverter P1;
 - » Slave 1 inverter P2 to Slave 2 inverter P1
 - » Meter connects to meter port of the master inverter.

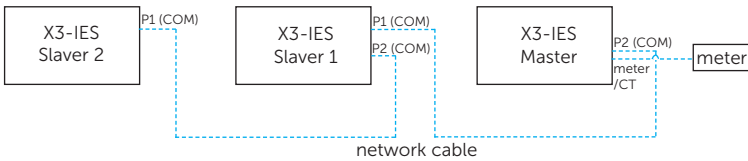


Figure 7-50 Parallel connection without SolaX X3-PBOX device

Table 7-2 Master inverter and slaver inverter connection

P2 (COM) port of the master inverter		P1 (COM) port of slaver 1 inverter	
Pin	Pin definition	Pin	Pin definition
1	PARALLE_SYNC1	1	PARALLE_SYNC1
2	PARALLE_SYNC2	2	PARALLE_SYNC2
4	PARALLE485A	4	PARALLE485A
5	PARALLE485B	5	PARALLE485B
6	GND_COM	6	GND_COM
7	CAN_L	7	CAN_L
8	CAN_H	8	CAN_H

Other slave inverters connects in the same way.

Table 7-3 Slaver 1 and slaver 2 inverter connection

P2 (COM) port of slaver 1 inverter		P1 (COM) port of slaver 2 inverter	
Pin	Pin definition	Pin	Pin definition
1	PARALLE_SYNC1	1	PARALLE_SYNC1
2	PARALLE_SYNC2	2	PARALLE_SYNC2
4	PARALLE485A	4	PARALLE485A
5	PARALLE485B	5	PARALLE485B
6	GND_COM	6	GND_COM
7	CAN_L	7	CAN_L
8	CAN_H	8	CAN_H

Table 7-4 Master inverter and X3-PBOX-60kW-G2/ X3-PBOX-150kW-G2 connection

P1 (COM) port of the master inverter		COM port of X3-PBOX-60kW-G2/ X3-PBOX-60kW-G2	
Pin	Pin definition	Pin	Pin definition
3	EPSBOX_RELAY_VCC	A3	DRIVER+13V
6	GND_COM	A6	GND_COM

- Refer to "[Figure 7-2 Master inverter and slaver inverter connection](#)" and "[Figure 7-3 Slaver 1 and slaver 2 inverter connection](#)" for specific parallel connection on inverter; refer to "[Figure 7-4 Master inverter and X3-PBOX-60kW-G2/ X3-PBOX-150kW-G2 connection](#)" for parallel connection on parallel box; refer to "[Meter/CT Connection \(Meter/CT Port\)](#)" for specific meter connection.

DRM Connection (COM Port) (Applicable to AS/NZS 4777)

According to Australia AS/NZS 4777, the inverter need to support the function of demand response mode (DRM), DRM 0, DRM 1 and DRM 5 are available now.

Table 7-5 Descriptions of DRM

Mode	Requirement
DRM 0	Operate the disconnection device.
DRM 1	Do not consume power.
DRM 2	Do not consume at more than 50% of rated power.
DRM 3	Do not consume at more than 75% of rated power and source reactive power if capable.
DRM 4	Increase power consumption (subject to constraints from other active DRMs).
DRM 5	Do not generate power.
DRM 6	Do not generate at more than 50% of rated power.
DRM 7	Do not generate at more than 75% of rated power and sink reactive power if capable.
DRM 8	Increase power generation (subject to constraints from other active DRMs).

External Devices Connection (COM Port)

COM is a standard communication interface, through which the monitoring data of the inverter can be directly obtained. Also the external equipment can be controlled through COM communication.

External Connection with a Datahub

Pin Assignment

Table 7-6 Inverter connected with a SolaX datahub

COM port of X3-IES series inverter		RS485-1/-2/-3/-4 port of SolaX datahub
Pin	Pin definition	Pin definition
7 (P3)	remote 485A	RS485A
8 (P3)	remote 485B	RS485B
10 (P4)	GND	GND

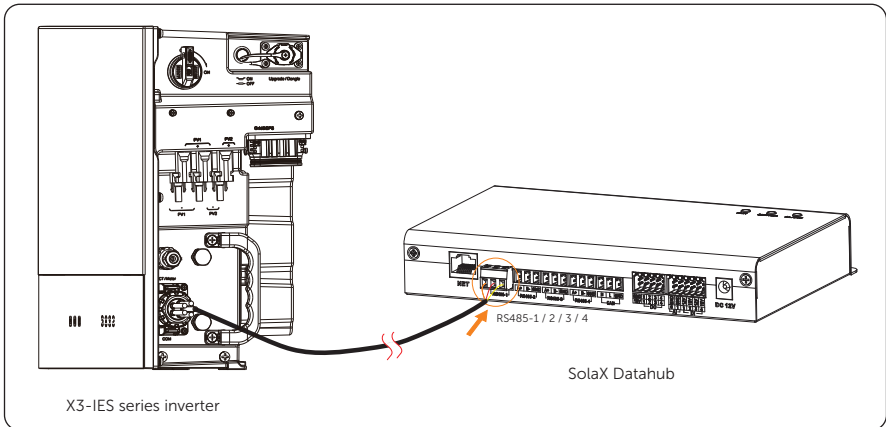


Figure 7-51 Inverter connected with a SolaX datahub

External Connection with an EV Charger

Pin Assignment

Table 7-7 Inverter connected with an SolaX EV Charger

COM port of X3-IES series inverter		COM port of SolaX EV Charger	
Pin	Pin definition	Pin	Pin definition
7 (P3)	remote 485A	4	A1
8 (P3)	remote 485B	5	B1

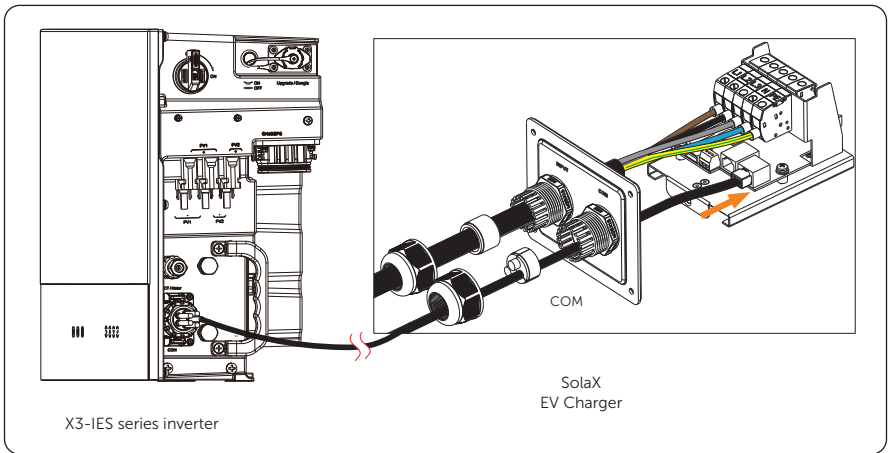


Figure 7-52 Inverter connected with a SolaX EV Charger

External Connection with an Adapter Box G2

Pin Assignment

Table 7-8 Inverter connected with an SolaX adapter box G2

COM port of X3-IES series inverter		485_INV port of SolaX Adapter Box G2	
Pin	Pin definition	Pin	Pin definition
7 (P3)	remote 485A	4	RS485-A
8 (P3)	remote 485B	5	RS485-B
9 (P4)	12V_COM	3	+13 V
10 (P4)	GND	6	GND

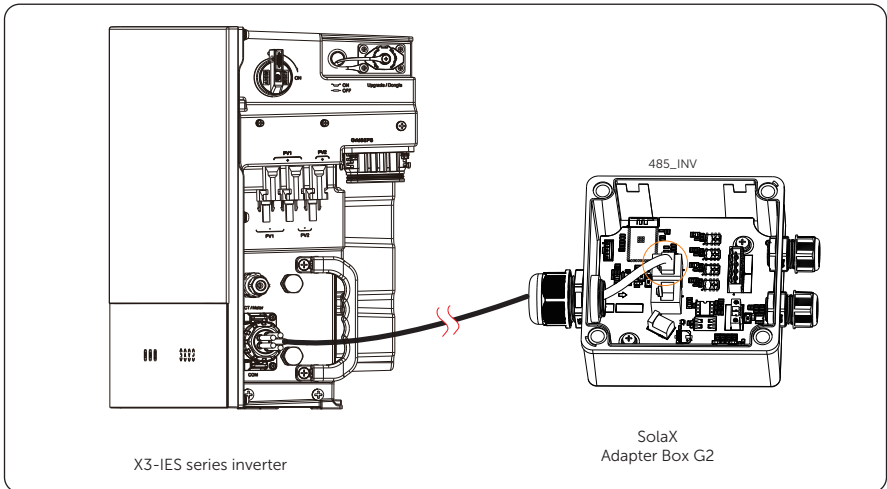


Figure 7-53 Inverter connected with a SolaX Adapter Box G2

Wiring Procedures

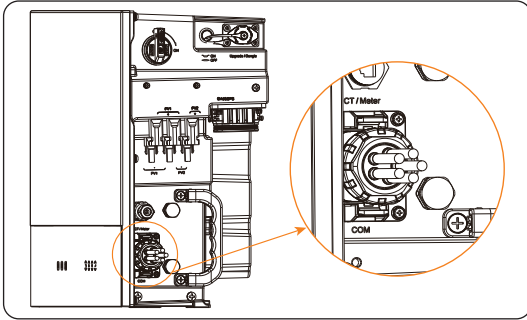


Figure 7-54 Well connected COM port

Step 1: Loosen the swivel nut and pull out the rubber stoppers inside. Press the bricks on the terminal block and pull the block out.

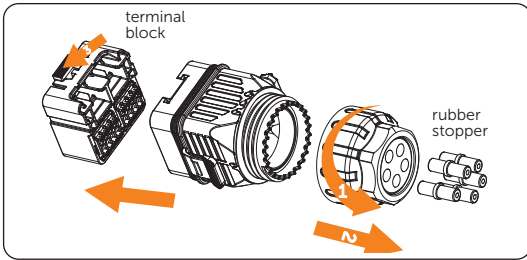


Figure 7-55 Disassembling the communication connector

Step 2: Thread two communication cables through the swivel nut and the communication connector. Slightly tighten the swivel nut but not lock it in case of its falling down. Strip 15 mm insulation jacket off.

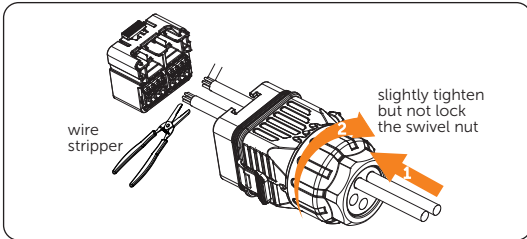


Figure 7-56 Stripping cables

NOTICE!

- Screw the swivel nut slightly in case of its falling down.

Step 3: Crimp the stripped end with RJ45 terminals with a crimping tool for RJ45.

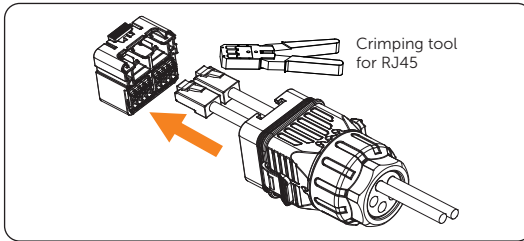


Figure 7-57 Crimping terminals

Step 4: Strip communication cables as needed as below.

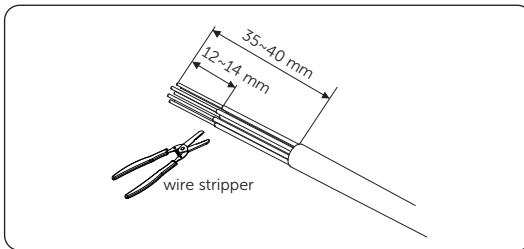


Figure 7-58 Stripping cables

Step 5: Thread communication cables through the swivel nut and the communication connector. Slightly tighten the swivel nut but not lock it in case of its falling down. Insert the wires into ferrules.

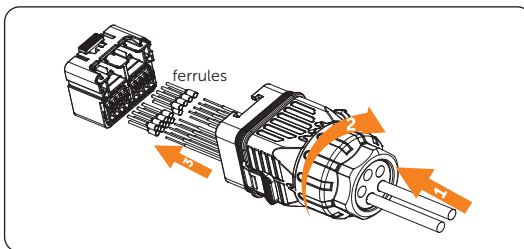


Figure 7-59 Inserting wires into ferrules

NOTICE!

- Screw the swivel nut slightly in case of its falling down.

Step 6: Crimp ferrules and plug well crimped wires into the terminal block as needed.

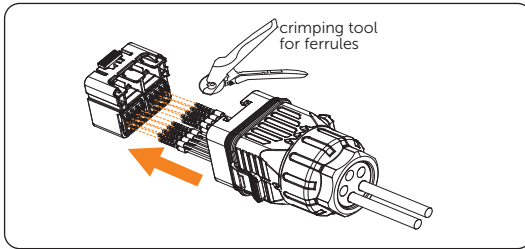


Figure 7-60 Crimping ferrules

Step 7: Insert the terminal block connected with cables into the communication connector until there is an audible click. Screw the swivel nut tightly.

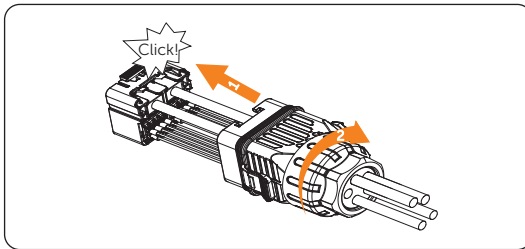


Figure 7-61 Inserting the terminal block into the connector

NOTICE!

- Please ensure ports of the communication connector are well sealed.

Step 8: Remove the dustproof cover on the COM port of the inverter. Plug the communication connector into the port.

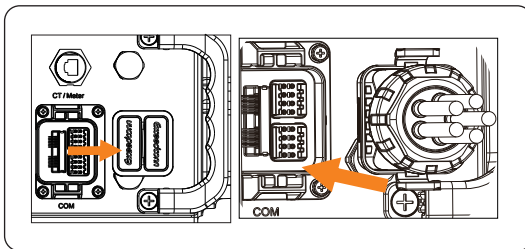


Figure 7-62 Removing the dustproof cover and plugging in the connector

CT/Meter Connection (CT/Meter Port)

This section only introduces the wiring of the CT/Meter port of the inverter. For wiring procedures of the CT and meter side, see "14.1 CT/Meter Connection Scenarios".

CAUTION!

- Compatible meters and CTs must be properly connected to the inverter, otherwise, the inverter will shut down and prompt a **Meter Fault** alarm.
- Meters and CTs that will be connected to the inverter must be authorized by SolaX. Unauthorized meters and CTs might be incompatible and cause damages to the inverter. SolaX will not be responsible for the impact caused by the use of other appliances.

NOTICE!

- For CT connection, we offer an RJ45 coupler for attaching extension cables. If needed, prepare a standard 8-pin communication cable of proper length in advance.

Pin Assignment

Table 7-9 Pin assignment of the inverter CT/Meter port

Item	CT1			Meter		CT2			
	Pin	1	2	3	4	5	6	7	8
Definition		CT_ L1-1	CT_ L2-1	CT_ L3-1	METER485A	METER485B	CT_ L1-2	CT_ L2-2	CT_ L3-2

Wiring Procedure

Step 1: Disassemble the waterproof RJ45 connector to a waterproof connector and an RJ45 terminal (terminal A).

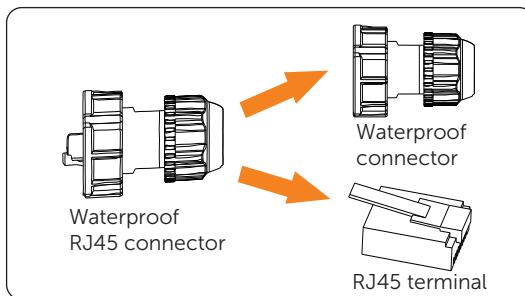


Figure 7-63 Disassembling the waterproof RJ45 connector

Step 2: Thread the communication cable through the waterproof connector.

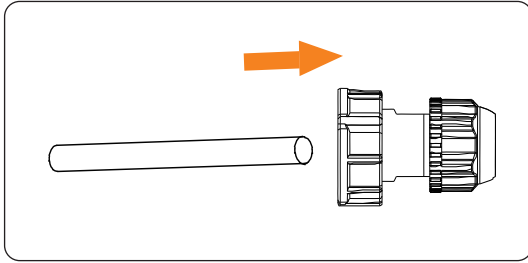


Figure 7-64 Threading the communication cable

Step 3: Strip and crimp the communication cable.

» For CT connection

a. Strip around 15 mm wire insulation off both ends of the cable.

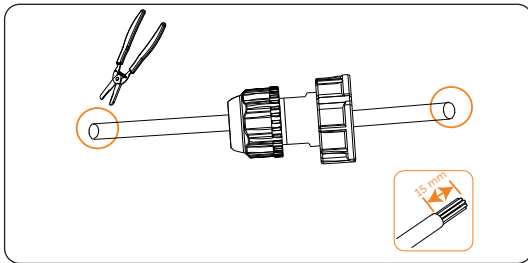


Figure 7-65 Stripping the communication cable for CT

b. Insert the conductors at both ends respectively to terminal A and another RJ45 terminal (Terminal B) based on the pin definition of the inverter CT/ Meter port, and then use a crimping tool to crimp both cable ends.

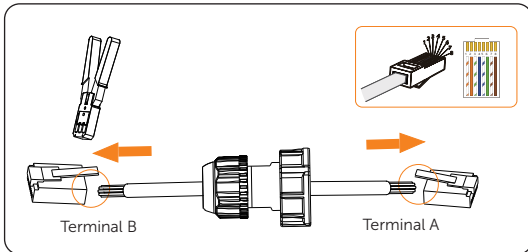
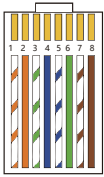


Figure 7-66 Crimping the communication cable for CT

Table 7-10 Pin number and color



PIN No.	Color	PIN No.	Color
1	Orange-White	5	Blue-White
2	Orange	6	Green
3	Green-White	7	Brown-White
4	Blue	8	Brown

» For meter connection

- a. Strip around 15 mm wire insulation off one end of the communication cable.

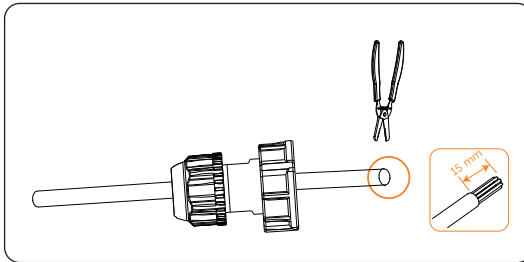


Figure 7-67 Stripping the communication cable for meter

- b. Insert the conductors respectively into pin 4 and pin 5 of the RJ45 terminal, and then use a crimping tool to crimp them.

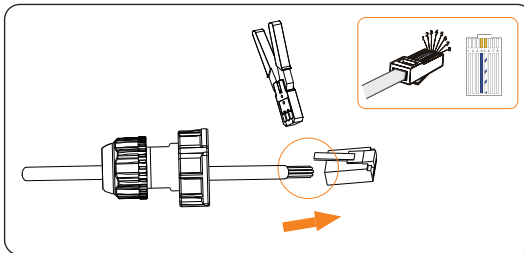


Figure 7-68 Crimping the communication cable for meter

Step 4: Remove the dustproof cover from the CT/Meter port of the inverter, insert the RJ45 terminal into the port, and then secure the waterproof connector.

An audible "Click" will be heard if it is successfully connected.

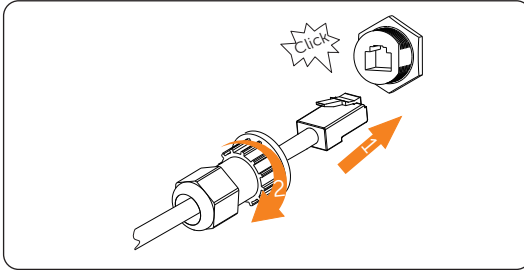


Figure 7-69 Connecting cable to the CT/Meter port

NOTICE!

- The cable shielding board of the Australia version is different from the general version, please refer to the corresponding version of the cable shielding board installation procedure.

Step 5: Install the cable shielding board.

- » (For general version only) Hang the cable shielding board on the screws on the inverter and lock the screws at the bottom of the inverter.

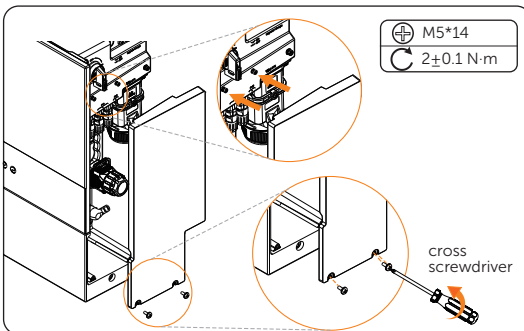


Figure 7-70 Locking the cable shielding board

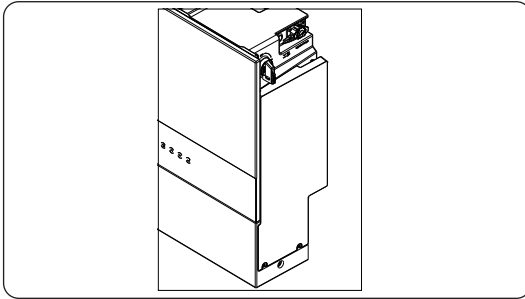


Figure 7-71 Locking the board well

- » (For Australia version only) Hang the cable shielding board on the screws on the inverter and lock the screws at the bottom of the inverter. Install the padlock. (The lock rod 's diameter doesn't exceed 5 mm.)

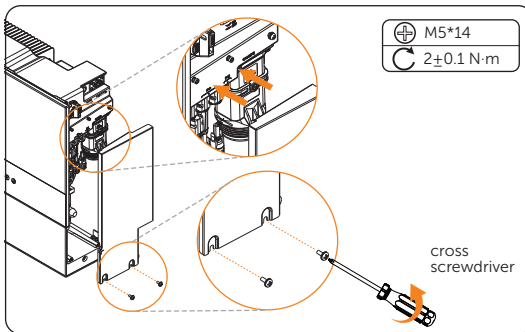


Figure 7-72 Locking the cable shielding board

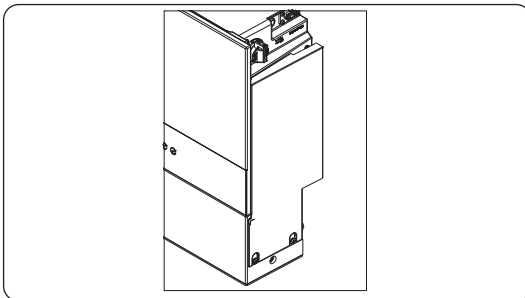


Figure 7-73 Locking the board well

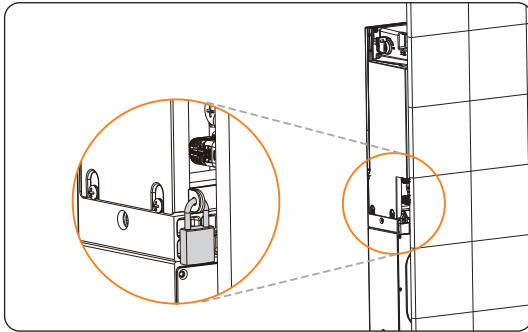


Figure 7-74 Installing the padlock

7.2.6 Monitoring Connection (UPGRADE/ Port)

The inverter provides a DONGLE terminal, which can transmit data of the inverter to the monitoring website via the WiFi+LAN dongle or WiFi+4G (optional). The WiFi+Lan dongle is equipped with 2 kinds of communication modes (WiFi mode or LAN mode).

NOTICE!

WiFi dongle

- Harness the power of WiFi with WiFi dongle, connect to a local network within 50m of the installation to enable access to the Cloud monitoring platform.

NOTICE!

LAN dongle

- If WiFi isn't suitable for your situation, the LAN dongle enables you to connect to your network via an ethernet cable. Ethernet allows for a much more stable connection with less interference.

NOTICE!

4G

- 4G allows you to use a 4G connection to monitor your system without the option of connecting to a local network. (This product is not available in the UK.)

NOTICE!

- Ensure the DONGLE port is sealed with the dustproof cover when no device is plugged in. Otherwise, it may cause inverter damage.

Monitoring Connection Diagram

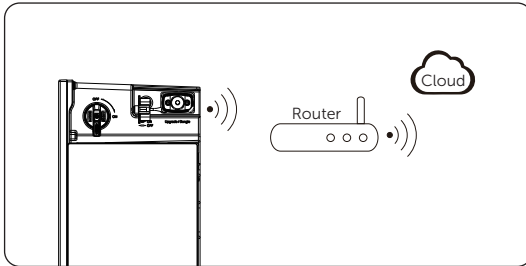


Figure 7-75 WiFi mode connection diagram

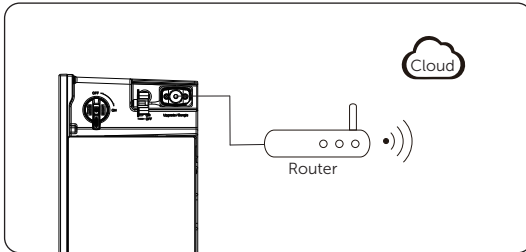


Figure 7-76 LAN mode connection diagram

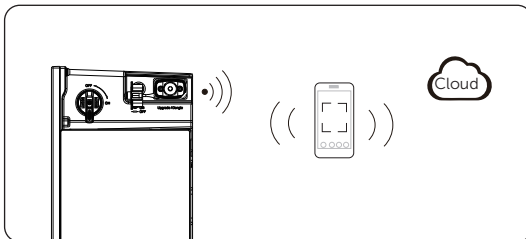


Figure 7-77 WiFi+4G connection diagram

Wiring Procedures

WiFi mode:

- » Assemble the dongle;

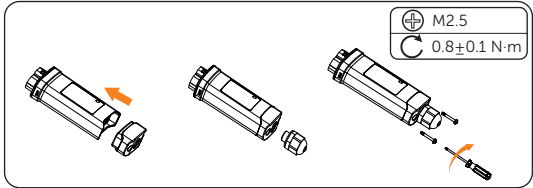


Figure 7-78 Assembling the dongle

- » Plug the dongle to the inverter.

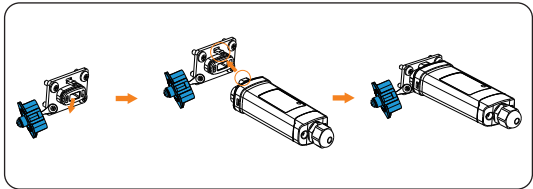


Figure 7-79 WiFi connection procedure

CAUTION!

- The buckles must be on the same side. Otherwise, the dongle may be damaged.

NOTICE!

- The longest connection distance between the router and the equipment should be no more than 100 meters; if there is a wall between the router and the equipment, the longest connection distance is 20 meters.
- When the WiFi signal is weak, please install a WiFi signal booster at the appropriate location.

NOTICE!

- Please refer to Pocket WiFi + LAN Installation Guide for instructions on configuring the WiFi. It is important to note that the WiFi configuration should be performed after powering on the inverter..

LAN mode:

- » Disassemble the waterproof connector into components 1, 2, 3 and 4; Component 1 is not used. Keep it in a safe place.

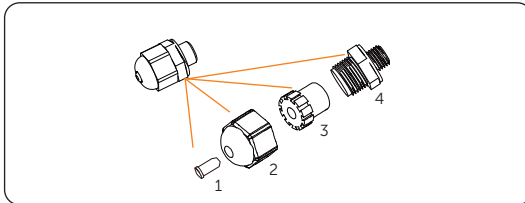


Figure 7-80 Disassembling the waterproof connector

- » Assemble the dongle.

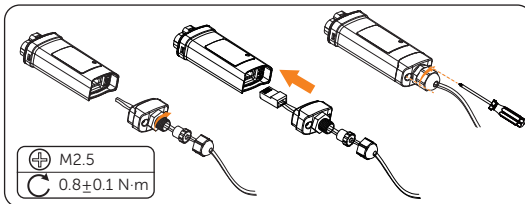


Figure 7-81 Assembling the LAN dongle

- » Plug the dongle to the inverter.

For network configuration of the dongle, see "10 Operation on SolaX App and Web".

NOTICE!

- Install dongle with WiFi connecting cable according to the actual needs.

- » Install dongle with WiFi connecting cable
 - a. Plug one end of the WiFi connecting cable into the inverter dongle terminal.

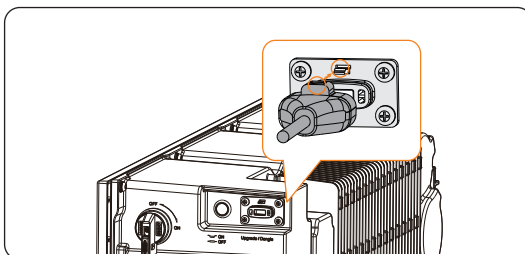


Figure 7-82 Installing the WiFi connecting cable

- b. Drill one hole in the wall, then insert the expansion bolts into the hole. Install the WiFi connecting cable in WiFi stand, and mount the WiFi stand on the wall.

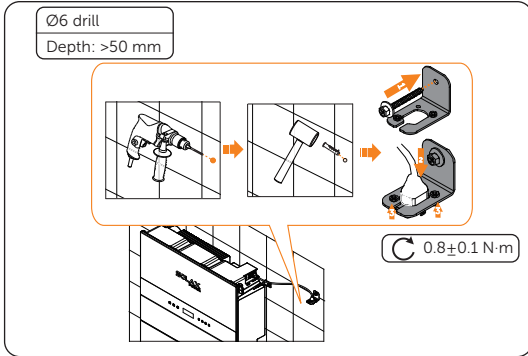


Figure 7-83 Mounting the WiFi stand

- c. Plug the dongle into the WiFi connecting cable.

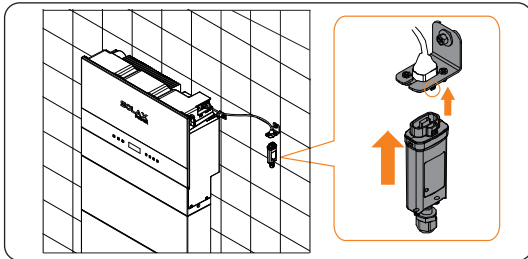


Figure 7-84 Plugging the dongle

7.3 Electrical Connection of X3-Matebox G2

Wiring Procedures

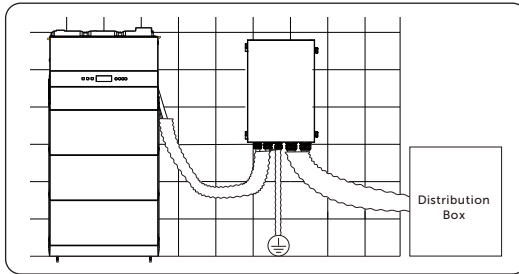


Figure 7-85 Well connected device

Step 1: Take the key from the anti-static bag from the carton. Before electrical connection, release the buckles of a X3-Matebox G2.

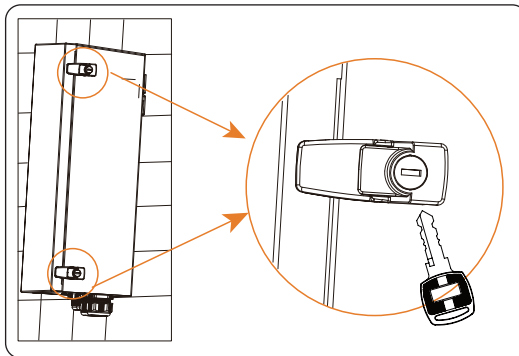


Figure 7-86 Unlocking the buckles

Step 2: Loosen the screws at the corners of the plate and remove the plate.

- For general version

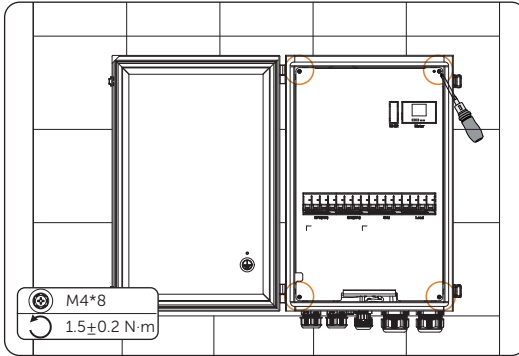


Figure 7-87 Loosening screws on the plate

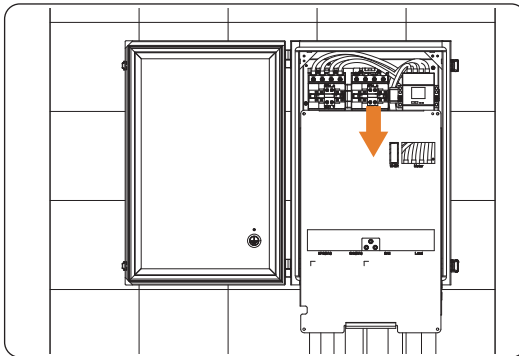


Figure 7-88 Removing the plate

- For Australia & New Zealand version

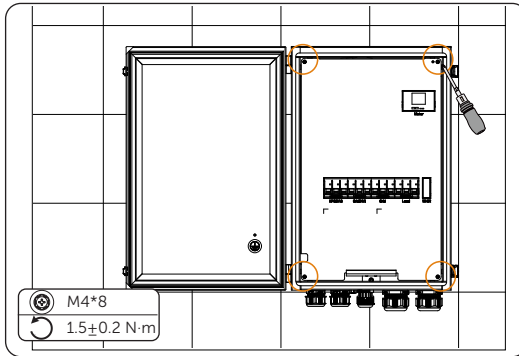


Figure 7-89 Loosening screws on the plate

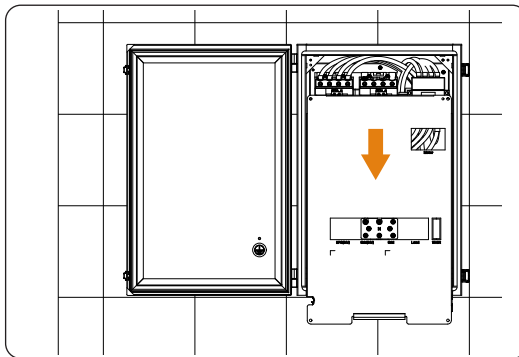


Figure 7-90 Removing the plate

Step 3: Install the Wi-BR (if needed).

NOTICE!

- If you don't need to install Wi-BR and meter, please skip these steps.

- For general version
- a. Cut the Meter/Wi-BR frame on the baffle

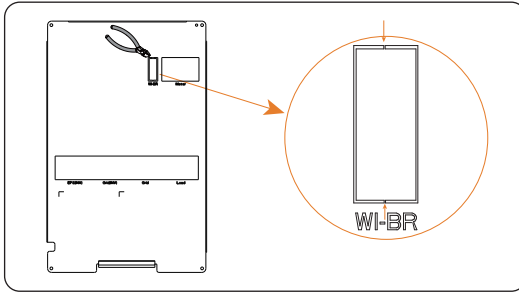


Figure 7-91 Cutting the baffle

- b. Install the Wi-BR.

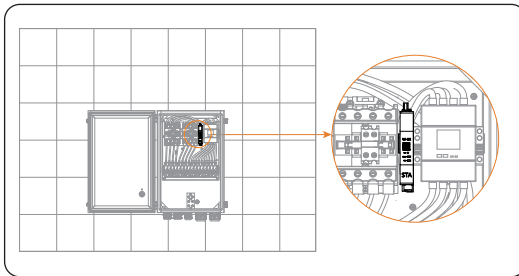


Figure 7-92 Installing the Wi-BR

- c. Anti-clockwise the waterproof connector of the Antenna&PE port, unplug the rubber plug, thread the Wi-BR cable through the waterproof connector.

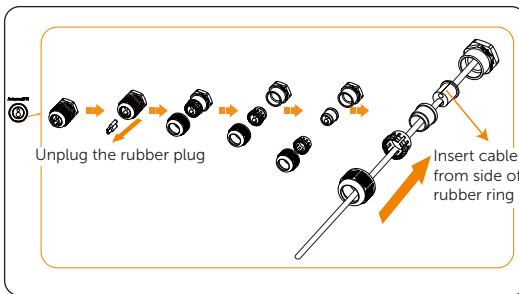


Figure 7-93 Threading the Wi-BR cable through Antenna&PE port

d. Wiring the Wi-BR and antenna.

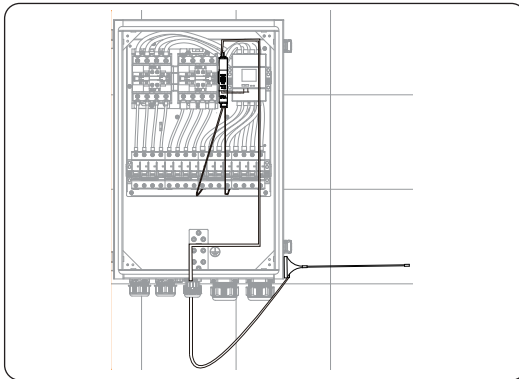


Figure 7-94 Connecting the Wi-BR and antenna

NOTICE!

- The antenna position in the figure above is for reference only. Select a suitable place to install antenna.

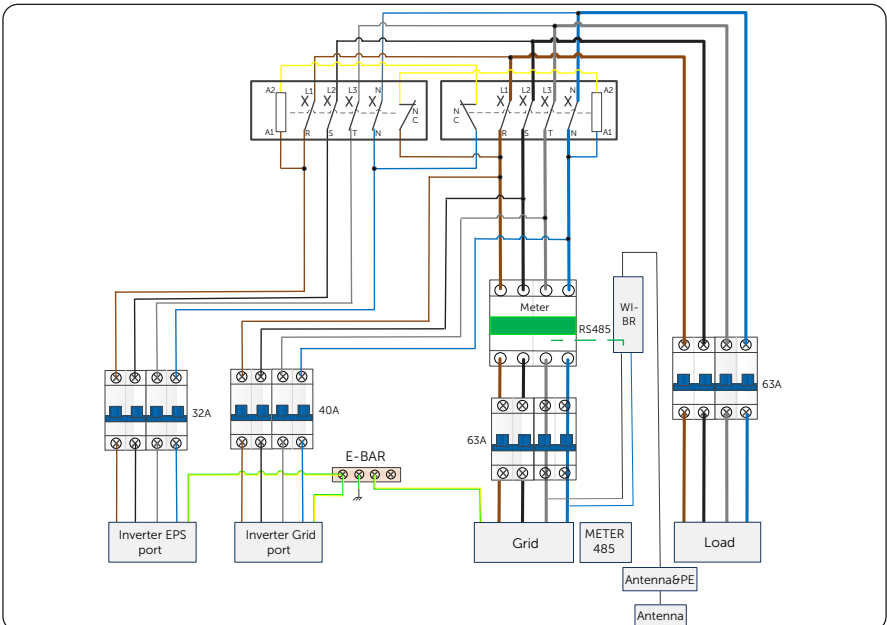


Figure 7-95 Matebox wiring diagram (with Wi-BR)

- For Australia & New Zealand version
- a. Cut the Meter/Wi-BR frame on the baffle

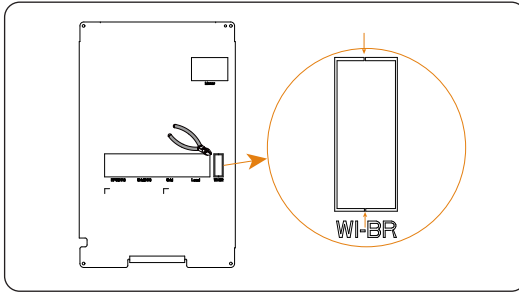


Figure 7-96 Cutting the baffle

- b. Install the Wi-BR.

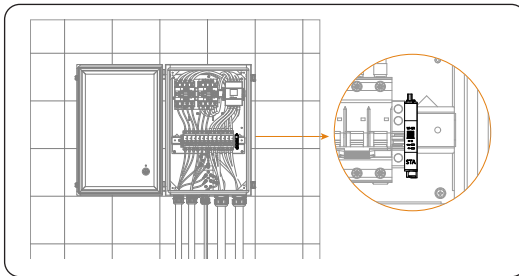


Figure 7-97 Installing the Wi-BR

- c. Anti-clockwise the waterproof connector of the Antenna&PE port, unplug the rubber plug, thread the Wi-BR cable through the waterproof connector.

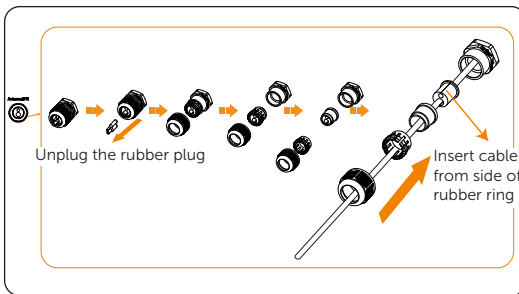


Figure 7-98 Threading the Wi-BR cable through Antenna&PE port

d. Wiring the Wi-BR and antenna.

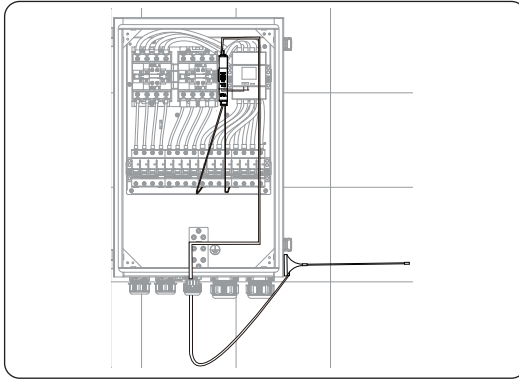


Figure 7-99 Connecting the Wi-BR and antenna

NOTICE!

- The antenna position in the figure above is for reference only. Select a suitable place to install antenna.

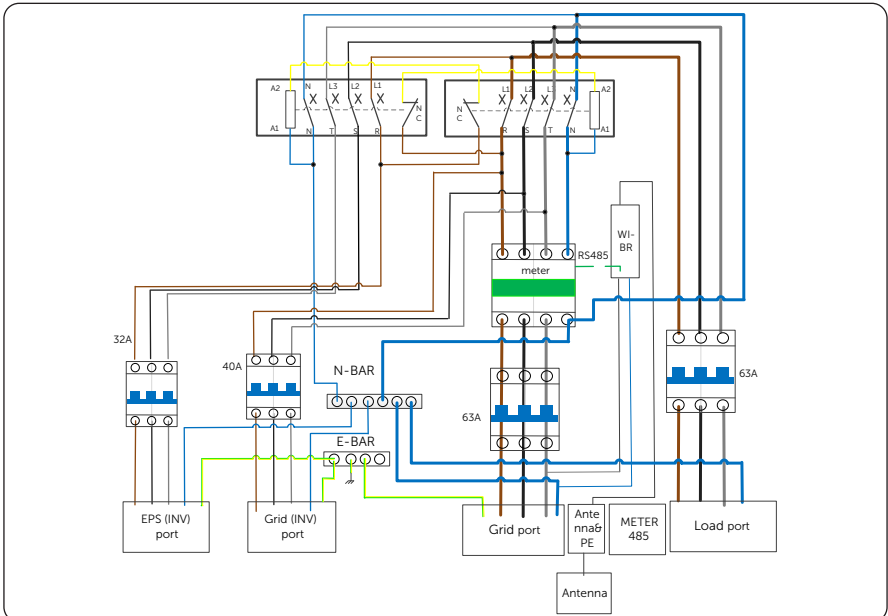


Figure 7-100 Matebox wiring diagram (with Wi-BR)

Step 4: EPS (INV) and grid (INV) connection.

- For general version
- a. Prepare two 6 mm² five-core cable. Strip 200 mm outer insulation jacket off the EPS (INV) and Grid (INV) cable with a wire cutter.

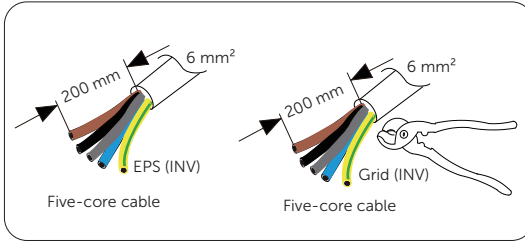


Figure 7-101 Stripping the EPS (INV) and Grid (INV) cable

- b. Strip 12 mm insulation jacket off L1, L2, L3, N and PE cables of the EPS (INV) and Grid (INV) cable with a wire stripper. Insert 6 mm² ferrules into the L1, L2, L3 and N cables of the EPS (INV) and Grid (INV) cable and 6 mm² OT terminal into the PE cable.

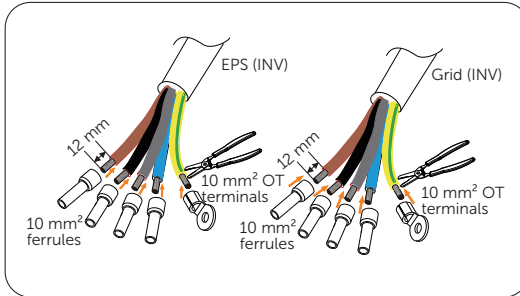


Figure 7-102 Stripping cables and inserting terminals into cables

- c. Crimp L1, L2, L3 and N cable of the EPS (INV) and Grid (INV) cable with a crimping tool for ferrules. And crimp the PE cable of the two cables with a crimping tool.

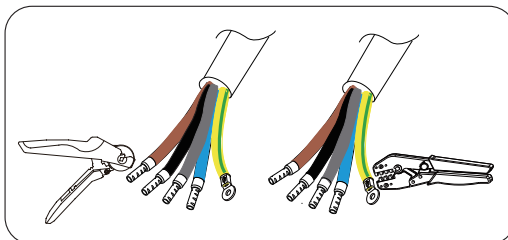


Figure 7-103 Crimping terminals

NOTICE!

- When the Wi-BR is needed, crimping the Grid (INV) L3 cable and Wi-BR L cable with a ferrule, crimping Grid (INV) N cable and the Wi-BR N cable with a ferrule.

- Anti-clockwise the swivel nuts of the EPS (INV) and Grid (INV) port. Thread the assembled EPS (INV) and Grid (INV) cable through the swivel nuts, the corresponding port and then into the matebox.

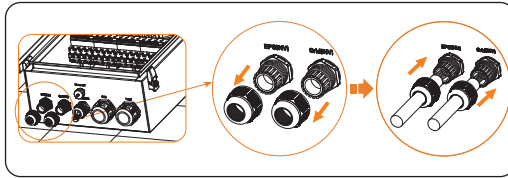


Figure 7-104 Connecting EPS (INV) and Grid (INV) cables with the ports

- Connect L1, L2, L3, N and PE cable of the EPS (INV) and Grid (INV) cable to the L1, L2, L3, N, PE terminal in the matebox respectively. Tighten the two swivel nuts.

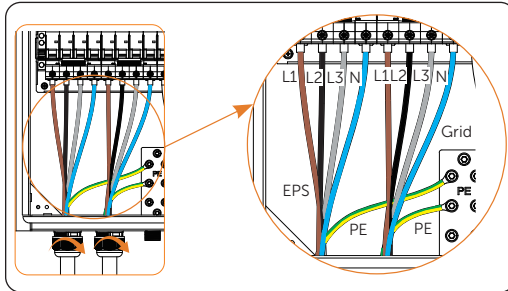


Figure 7-105 Connecting cables to the terminal block in the matebox

- For Australia & New Zealand version
- Prepare two 6 mm² five-core cable. Strip 200 mm outer insulation jacket off the EPS (INV) and Grid (INV) cable with a wire cutter.

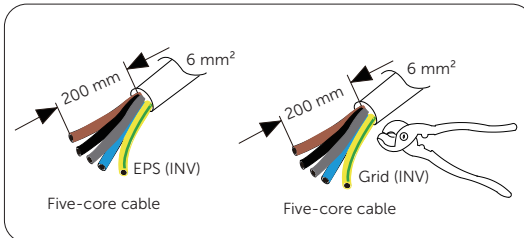


Figure 7-106 Stripping the EPS (INV) and Grid (INV) cable

- b. Strip 12 mm insulation jacket off L1, L2, L3, N and PE cables of the EPS (INV) and Grid (INV) cable with a wire stripper. Insert 6 mm² ferrules into the L1, L2 and L3 cables of the EPS (INV) and Grid (INV) cable and 6 mm² OT terminal into the N and PE cables.

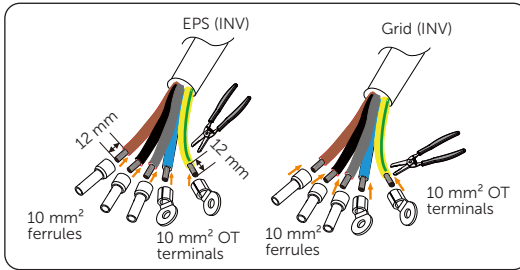


Figure 7-107 Stripping cables and inserting terminals into cables

- c. Crimp L1, L2 and L3 cable of the EPS (INV) and Grid (INV) cable with a crimping tool for ferrules. Crimp the N and PE cable of the two cables with a crimping tool.

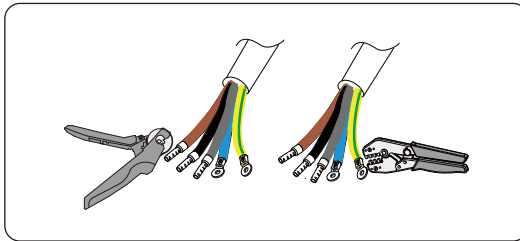


Figure 7-108 Crimping terminals

NOTICE!

- When the Wi-BR is needed, crimping the Grid (INV) L3 cable and Wi-BR L cable with a ferrule, crimping Grid (INV) N cable and the Wi-BR N cable with a ferrule.

- d. Anti-clockwise the swivel nuts of the EPS (INV) and Grid (INV) port. Thread the assembled EPS (INV) and Grid (INV) cable through the swivel nuts, the corresponding port and then into the matebox.

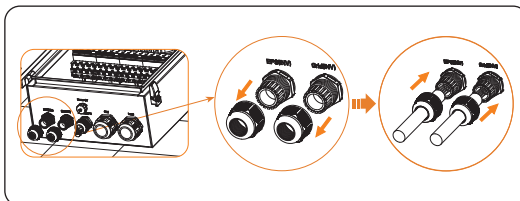


Figure 7-109 Connecting EPS (INV) and Grid (INV) cables with the ports

- e. Connect L1, L2, L3, N and PE cable of the EPS (INV) and Grid (INV) cable to the L1, L2, L3, N, PE terminal in the matebox respectively. Tighten the two swivel nuts.

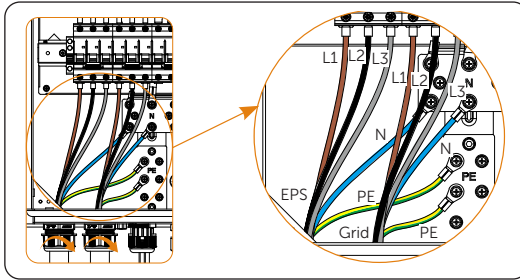


Figure 7-110 Connecting cables to the terminal block in the matebox

- Step 5:** Insert EPS and Grid cables into the corrugated pipe, connect EPS and Grid cables between the inverter and the Matebox.

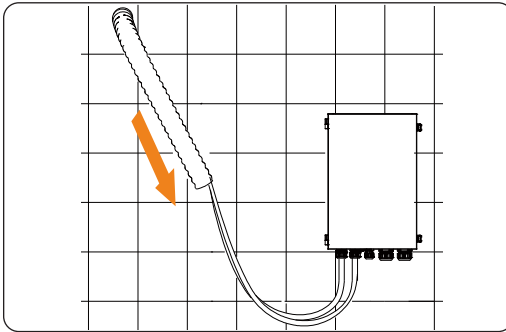


Figure 7-111 Inserting EPS and Grid cables into the corrugated pipe

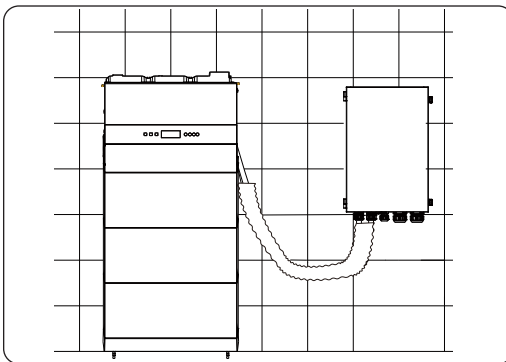


Figure 7-112 Well connected EPS and Grid cable

NOTICE!

- We recommend using a white corrugated pipe to protect cables.

Step 6: PE connection.

- a. Strip 12 mm insulation jacket off the PE cable.

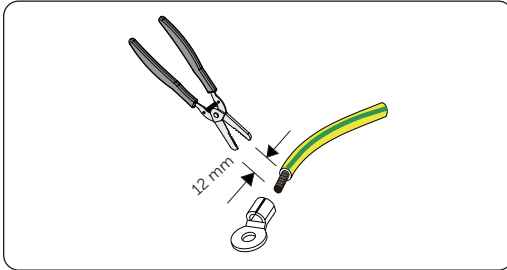


Figure 7-113 Stripping the PE cable

- b. Insert 14 mm² OT terminal into the PE cable. Crimp the PE cable with a crimping tool.

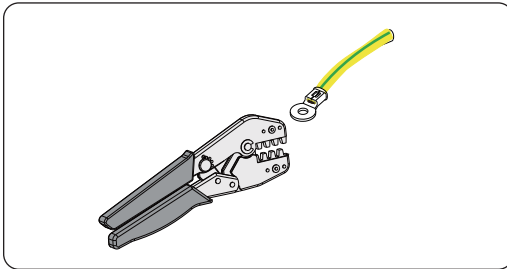


Figure 7-114 Crimping the PE cable

- c. Anti-clockwise the waterproof connector of the Antenna&PE port, unplug the rubber plug, thread the PE cable through the waterproof connector.

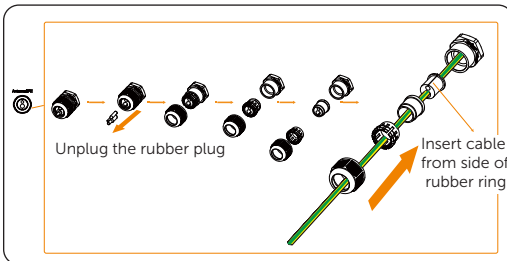


Figure 7-115 Threading the PE cable through Antenna&PE port

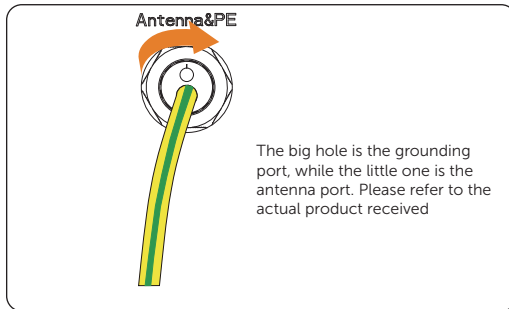


Figure 7-116 Tighting the waterproof connector

- d. Wire the PE cable inside the Matebox.

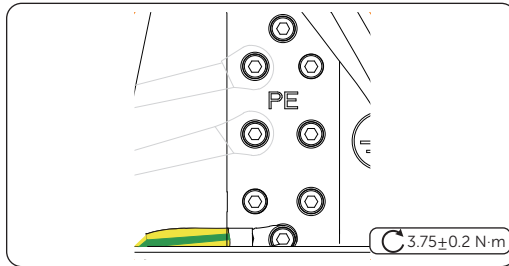


Figure 7-117 Threading the PE cable through Antenna&PE port

- Step 7:** Insert PE cable into the corrugated pipe and and connect the PE cable to ground.

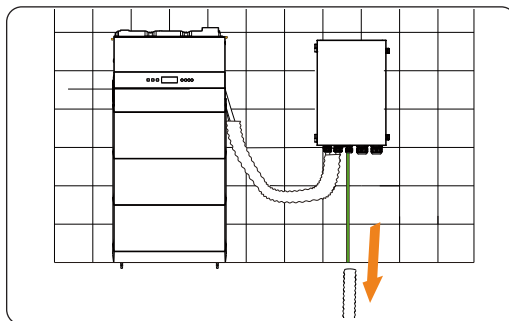


Figure 7-118 Inserting PE cable into the corrugated pipe

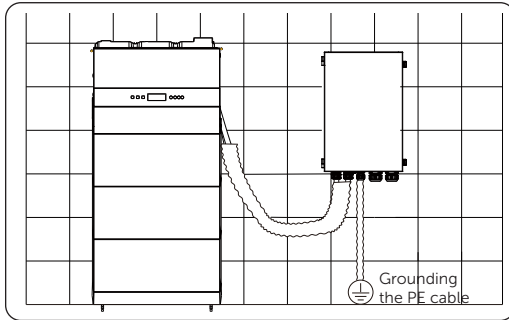


Figure 7-119 Connecting the PE cable to ground

Step 8: Meter / CT connection.

- a. Remove the sealing cap of the CT/Meter port.

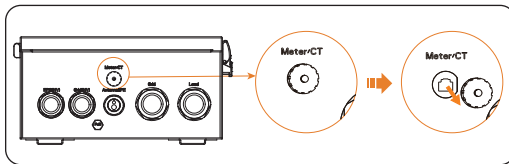


Figure 7-120 Removing the cap

- b. Strip 15 mm insulation jacket off the network cable. Crimp the stripped section with a RJ45 terminal. Insert the assembled cable into the CT/Meter port of the matebox. Tighten the swivel net.

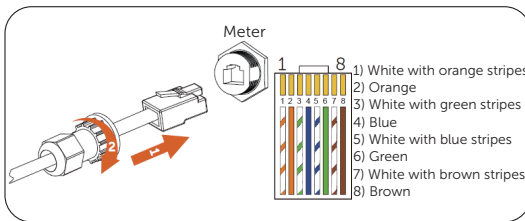


Figure 7-121 Wiring the meter cable

Step 9: Insert the meter cable into the corrugated pipe, connect the meter cable between the inverter and the Matebox.

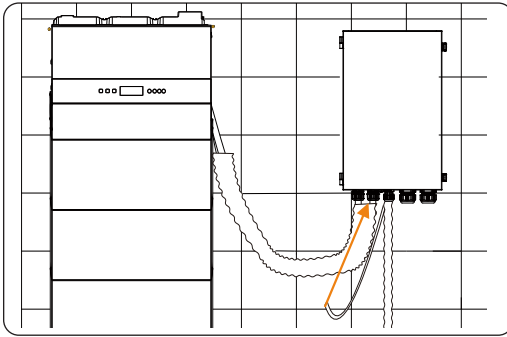


Figure 7-122 Inserting meter cable into the corrugated pipe

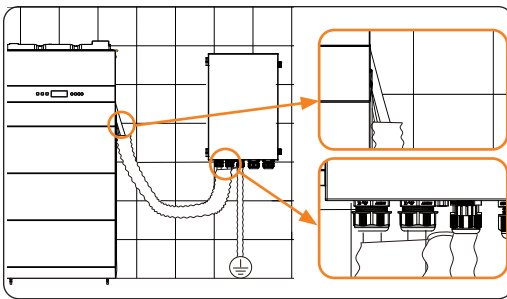


Figure 7-123 Well connected meter cable

Step 10: Grid and Load connection.

- a. Confirm the Grid and Load port of the matebox.

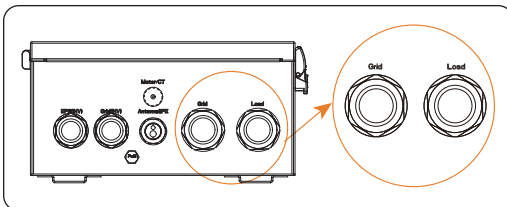


Figure 7-124 confirming the Grid and Load port

- b. Prepare a five-core cable (Grid cable) and a four-core cable (Load cable), Strip 200 mm outer insulation of the two cables with a wire cutter.

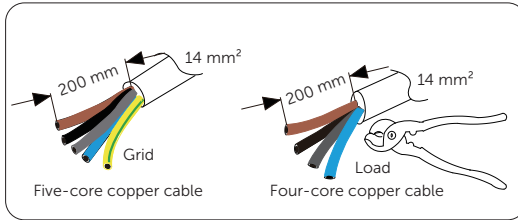


Figure 7-125 Stripping the Grid and Load cable

- For general version
- c. Strip 12 mm insulation jacket off the L1, L2, L3 and N cables of the Grid and Load, strip 13 mm insulation jacket off the PE cable of the Grid. Insert 14 mm² ferrules into L1, L2, L3 and N cables of the Grid and Load. Insert the 14 mm² OT terminal into the PE cable of the Grid.

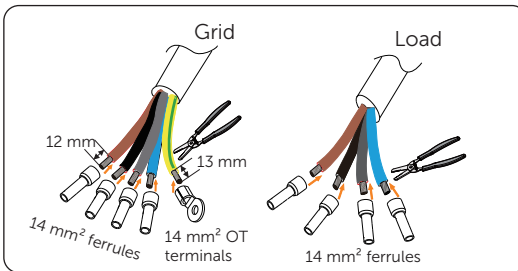


Figure 7-126 Assembling the Grid and Load cable

- d. Crimp the L1, L2, L3 and N cable of the Grid and Load cable with a crimping tool for ferrules. And crimp the PE cable of the Grid cable with a crimping tool.

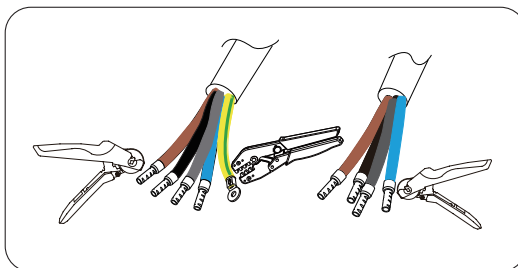


Figure 7-127 Crimping terminals

- e. Anti-clockwise the swivel nuts of the Grid and Load port, thread the assembled Grid and Load cable through the swivel nuts, the corresponding port and then into the matebox.

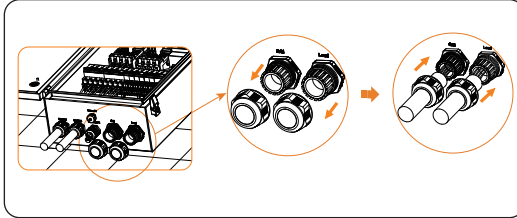


Figure 7-128 Threading Grid and Load cables through the ports

- f. Connect L1, L2, L3, N and PE cable of the Grid cable and L1, L2, L3 and N cable of the Load cable to the L1, L2, L3, N and (PE) terminal in the matebox respectively. Tighten the two swivel nuts.

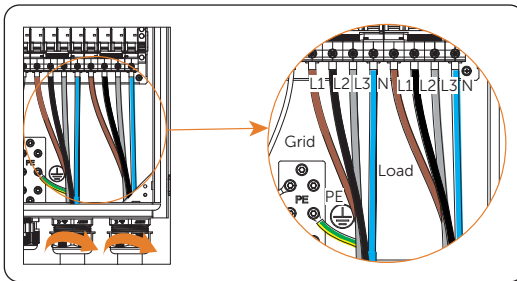


Figure 7-129 Connecting assembled Grid and Load cables to the matebox

- For Australia & New Zealand version
- c. Strip 12 mm insulation jacket off the L1, L2 and L3 cables of the Grid and Load, strip 13 mm insulation jacket off the N and PE cable of the Grid and Load. Insert 14 mm² ferrules into L1, L2 and L3 cables of the Grid and Load. Insert the 14 mm² OT terminal into the N and PE cables of the Grid and Load.

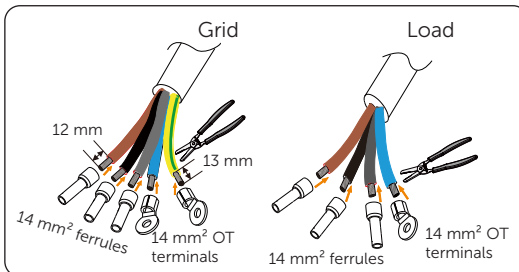


Figure 7-130 Assembling the Grid and Load cable

- d. Crimp the L1, L2, L3 and N cable of the Grid and Load cable with a crimping tool for ferrules. And crimp the PE cable of the Grid cable with a crimping tool.

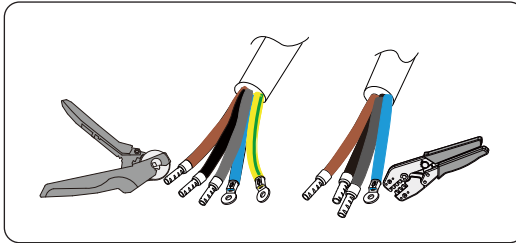


Figure 7-131 Crimping terminals

- e. Anti-clockwise the swivel nuts of the Grid and Load port, thread the assembled Grid and Load cable through the swivel nuts, the corresponding port and then into the matebox.

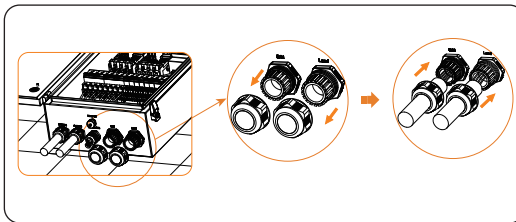


Figure 7-132 Threading Grid and Load cables through the ports

- f. Connect L1, L2, L3, N and PE cable of the Grid cable and L1, L2, L3 and N cable of the Load cable to the L1, L2, L3, N and (PE) terminal in the matebox respectively. Tighten the two swivel nuts.

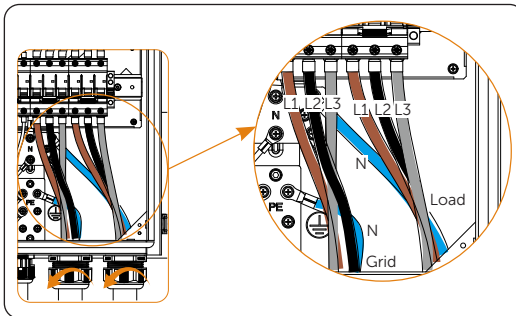


Figure 7-133 Connecting assembled Grid and Load cables to the matebox

Step 11: Insert the Grid and Load cables into the corrugated pipe, connect the Grid and Load cables between the the Matebox and distribution box.

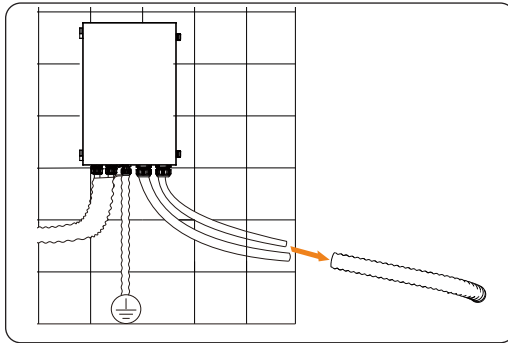


Figure 7-134 Inserting meter cable into the corrugated pipe

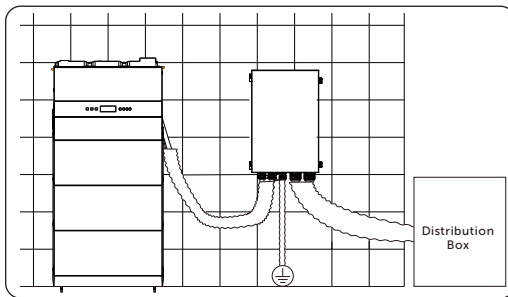


Figure 7-135 Connecting the Grid and Load cables

Step 12: Install the plate into the matebox and secure the plate with screws at the corners of the plate.

- For general version

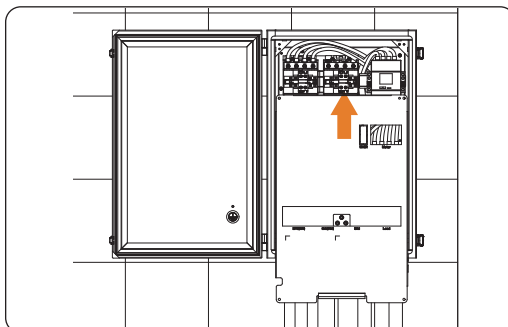


Figure 7-136 Reinstalling the plate

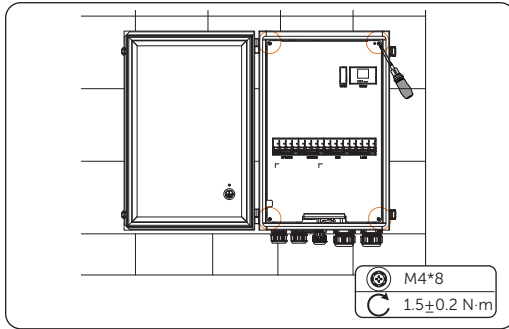


Figure 7-137 Securing the plate

- For Australia & New Zealand version

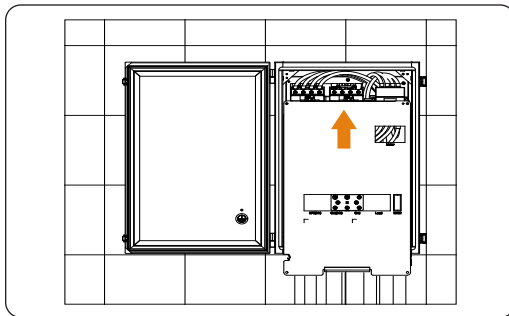


Figure 7-138 Reinstalling the plate

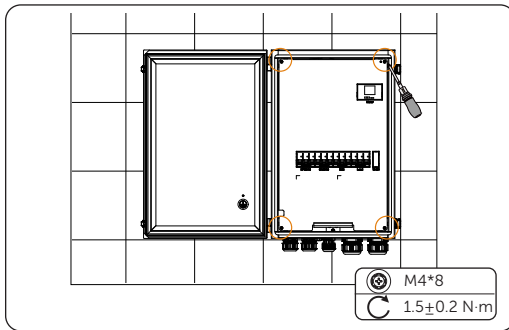


Figure 7-139 Securing the plate

Step 13: Lock the buckles with the key.

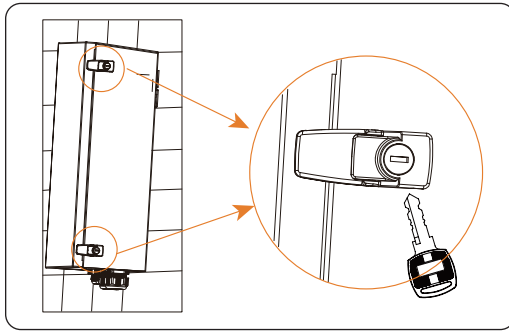


Figure 7-140 Locking the buckles

8 System Commissioning

8.1 Checking before Power-on

- a. Make sure that the device installed correctly and securely;
- b. This step differs with or without X3-Matebox G2.
 - » (Without X3-Matebox G2) Make sure that the DC switch and system BUTTON on the inverter and the AC breakers connected to the inverter are OFF.
 - » (With X3-Matebox G2) Make sure that the DC switch, the inverter system BUTTON and the main breaker between the matebox and the power grid are returned off.
- c. Make sure that all the BMS BUTTON and BAT SWITCH are OFF;
- d. Make sure that all Grid and EPS cables are connected correctly and securely;
- e. Make sure that the PE cables of the Grid and EPS cables are correctly and securely;
- f. Make sure that the inverter is connected to the battery correctly and securely;
- g. Make sure that all communication cables are connected correctly and securely;
- h. Make sure that the CT/meter is connected correctly and securely;
- i. Make sure that the battery is connected correctly and securely;
- j. Make sure that all photovoltaic panels are connected correctly and securely;
- k. (With X3-Matebox G2) Make sure that the grid cables connecting the inverter, the matebox and the power grid are not live. Make sure that the all cables between the matebox and the inverter are not live. Make sure that the EPS(INV), Grid(INV), Grid and Load cables of the matebox are connected correctly and securely.
- l. Make sure that all the connectors which are not used sealed by covers;
- m. Make sure that the covers and lids of the inverter is closed and the cover screws are tightened.

8.2 Powering on the System

Step 1: This step differs with or without X3-Matebox G2.

Without X3-Matebox G2

Turn on the AC breaker and check whether the LCD screen lights on. If the LCD screen is not on, turn off the AC breaker and check whether the Grid cable is connected correctly and securely.

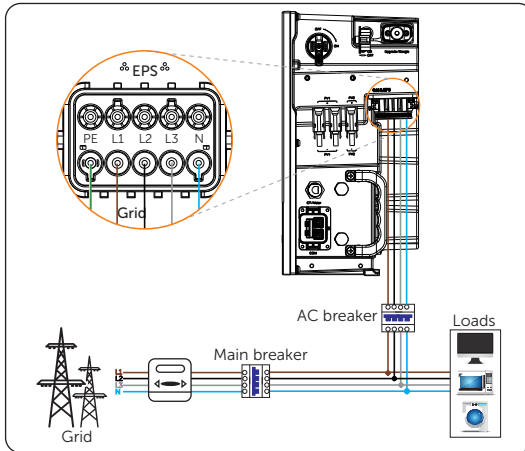


Figure 8-1 Turning on AC breaker

With X3-Matebox G2

- » Ensure that the inverter DC switch, the inverter system BUTTON and the main breaker between X3-Matebox G2 and the power grid are turned off.
- » Turn on the Grid(INV) breaker, the EPS(INV) breaker, the Grid breaker and the load breaker in the matebox.
- » Turn on the main breaker. Check whether the LCD screen lights on. If the LCD screen is not on, turn off the main breaker and check whether the Grid cables between the two devices and between the matebox and the power grid are connected correctly and securely.
- » Lock the enclosure of X3-Matebox G2.

Step 2: Turn on the inverter DC switch and check the LCD screen, refer to [“PV1 and PV2”](#) to check the PV voltage. If the PV voltage is 0, turn off the DC switch, pull out the PV connectors, and then measure the voltage of the positive and negative PV port (in MPPT voltage range 110-950 V) or check whether the positive and negative poles of PV cables are reversed.

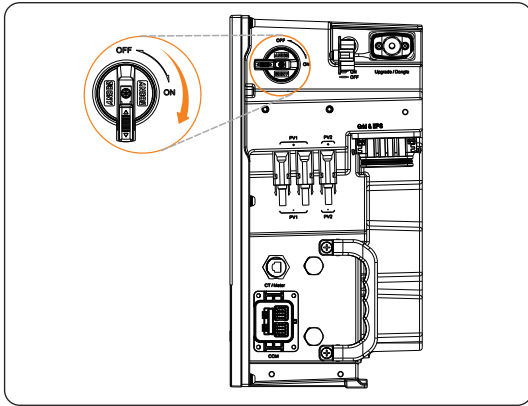


Figure 8-2 Turning on the DC switch

Step 3: Switch the BAT switch to the "ON" position. Press and hold the BMS button for 1-2 seconds (at the point, the SoC indicators will rapidly flash yellow lights and then turn to flash green lights).

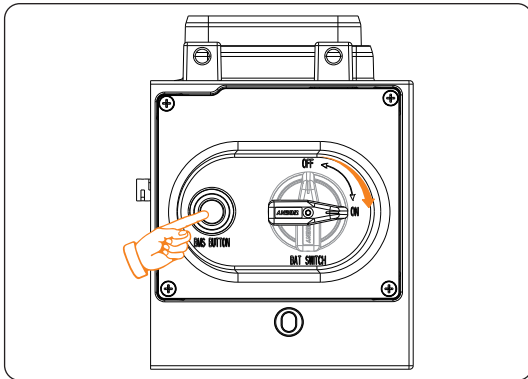


Figure 8-3 Turning on the battery

NOTICE!

- The button is in OFF status by default.
- A system problem may be encountered while pressing the button frequently. The user may need to wait at least 10 seconds and then try again.

Step 4: Turn on the inverter system BUTTON.

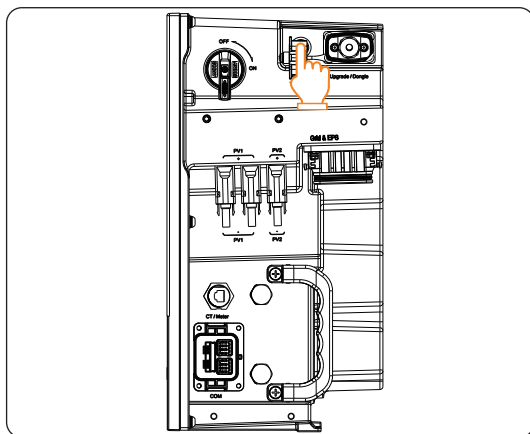


Figure 8-4 Pressing the inverter button

NOTICE!

- The button is in OFF status by default.
- A system problem may be encountered while pressing the button frequently. The user may need to wait at least 10 seconds and then try again.

Step 5: Check whether the current “Safety Code” complies with the local grid-tied regulations. Normally, the factory setting is set with the local regulations.

NOTICE!

- When the **Safety Code** is selected, parameters in **Power Factor**, **Pu Function**, **DRM function** and **FVRT function** under the **Advanced setting** interface can be automatically adjusted in accordance with the local grid-tied regulations.

Step 6: Set “System ON/OFF” as ON status on the inverter LCD screen, and the LCD displays waiting status.

Step 7: When the photovoltaic panels generate enough power or the battery supplies power, the inverter will start automatically. The inverter will go Waiting, Checking and Normal status in sequence.

NOTICE!

- **Waiting:** When the DC output voltage of the photovoltaic panel is higher than 110V (lowest starting voltage) and lower than 140V (lowest working voltage), the inverter waits for checking.
- **Checking:** The inverter will automatically detect the DC input. When the DC input voltage of the photovoltaic panel is higher than 140V and the photovoltaic panel has enough energy to start the inverter, the inverter will enter the checking state.

NOTICE!

- Normal: When the inverter is working normally, the blue light is always on. At the same time, the LCD displays the output power.

Step 9: Check whether the CT/Meter is correctly connected.

- » If CT is connected, please perform the "Setting Meter/CT Check" on the inverter LCD screen to check the correct connection.
- » If meter is connected, please set "CT/Meter Settings" on the inverter LCD .

NOTICE!

- When the meter or CT is correctly connected, the CT/Meter power displays on the CT/Meter check interface; when the connection method is wrong, "Meter Fault" displays on this interface.

8.3 Checking after Power-on

- a. Check whether the inverter has any abnormal noise.
- b. Check whether the indicator lights report an error and whether the LCD screen displays the error message.
- c. Check whether the data of PV, grid and battery are normal through the LCD screen.
- d. Check whether the Work Mode is consistent with what had been set through LCD screen or the SolaX Cloud App.

8.4 Power off

- a. Turn off the inverter system BUTTON.
- b. This step differs with or without X3-Matebox G2.
 - » (Without X3-Matebox G2) Turn off the AC breaker between the inverter and the power grid.
 - » (With X3-Matebox G2) Turn off the main breaker between the matebox and the power grid.
- c. Set the inverter DC switch to "OFF";
- d. Turn off the BAT switch and press for 1-2 seconds to turn off the BMS BUTTON.

⚠ WARNING!

- After the inverter powers off, there will still be the remaining electricity and heat which may cause electric shocks and body burns. Please wear personal protective equipment (PPE) and begin servicing the inverter five minutes after power off.

8.5 Operation of Australian DC switch

This series of inverters are provided with two kinds of DC switches: general version (optional; without lock; applied to most countries and regions) and Australian version (standard; with lock; applied to Australia and New Zealand).

- For Australian version:

The Australian version includes 3 states: ON, OFF, and OFF+Lock. The DC switch is in the OFF state by default.

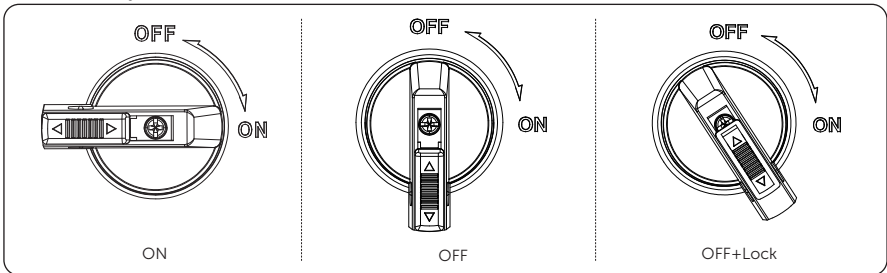


Figure 8-5 Status of DC switch

- To turn on the DC switch
 - » Turn on the DC switch from OFF state to ON state.

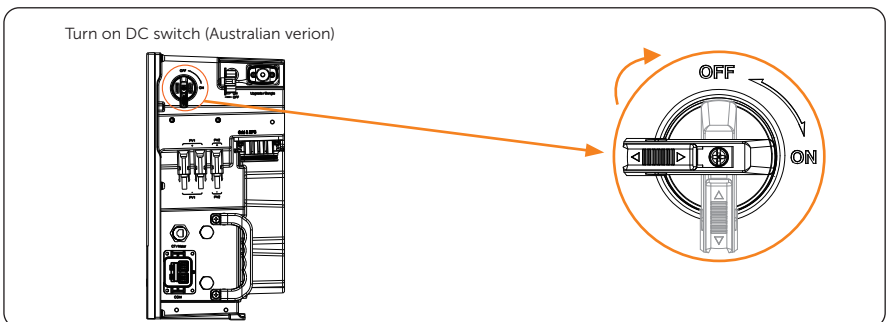


Figure 8-6 Turning on DC switch

- To turn off the DC switch
 - » Rotate the DC switch from ON state to OFF state.

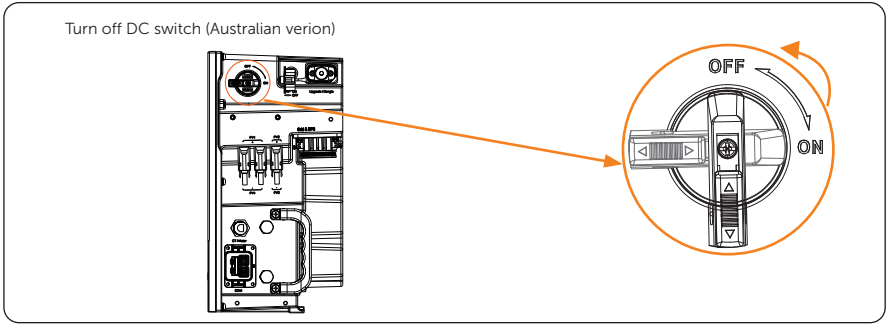


Figure 8-7 Turning off DC switch

- To lock the DC switch
 - » Rotate the lock to the left side;
 - » Push the lock upward (as shown in the diagram below).

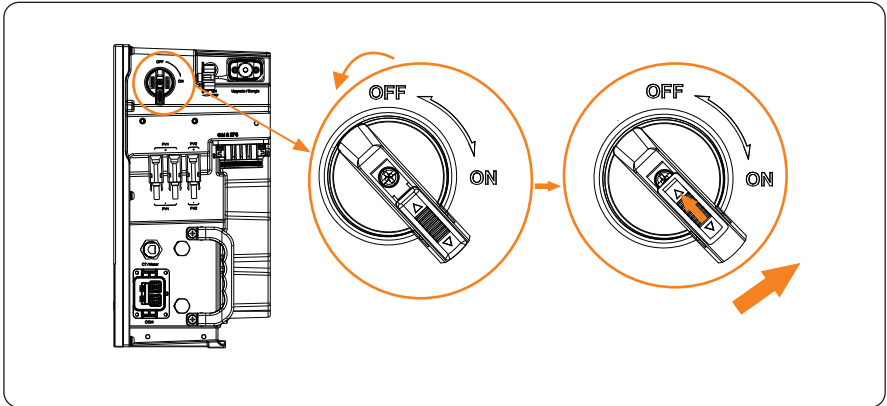


Figure 8-8 Locking DC switch

- To unlock the DC switch
 - » Push the lock down (as shown in the diagram below);
 - » Wait for it to return to OFF state.

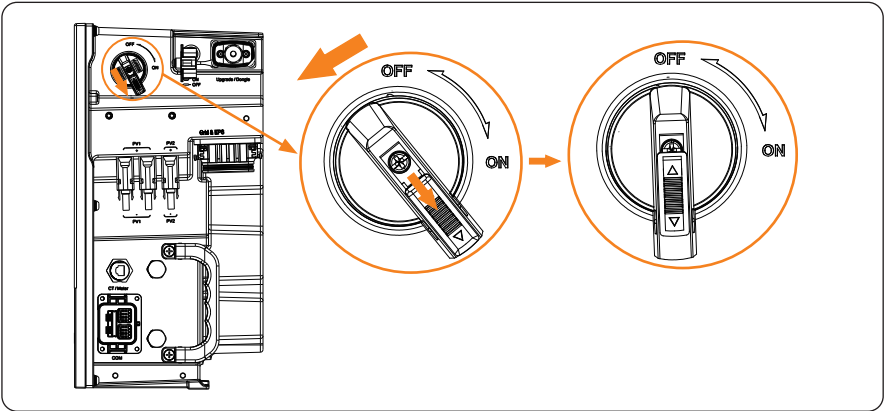


Figure 8-9 Unlocking DC switch

9 Operation on LCD

9.1 Overview of LCD

Press **Up** and **Down** to select the setting item and press Enter to confirm it.

If there is no operation on the inverter's LCD screen for 10 minutes, it will go black. Press any key to illuminate the screen again.

The main interface is the default interface, the inverter will automatically return to this interface when the system starts successfully or does not operate for a period of time.

The information of the main interface is as below. **Power** means the current output power of the inverter; **Today** means daily generated power of the inverter!; **Battery** means the left capacity of the battery.

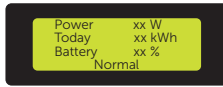


Figure 9-1 Information of the main interface

When the inverter is in the default control panel, press **Enter** to enter the menu interface. The screen only displays 4 items with the title included. You can press **Up** or **Down** to get full information.



Figure 9-2 Overview of the menu interface

- "System ON/OFF"
- "Work Mode"

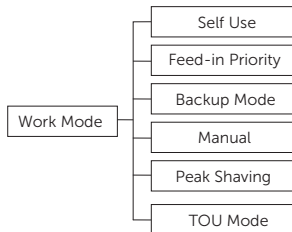


Figure 9-3 Work mode diagram

- "System Status"

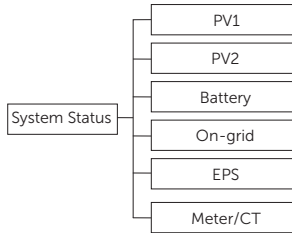


Figure 9-4 System status diagram

- "Parallel Status"
- "History Data"

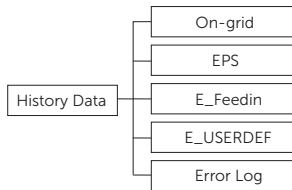


Figure 9-5 History data diagram

- Setting

User Setting and **Advance Setting** are included in **Setting**. Here below display the specific items under the two settings.

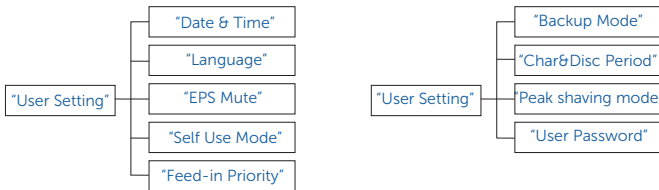


Figure 9-6 User setting diagram

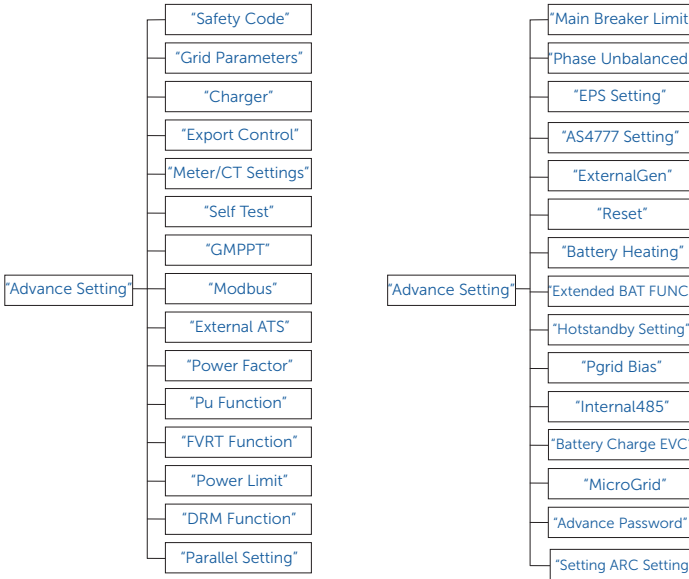


Figure 9-7 Advance setting diagram

- "Arc Clear"
- "About"

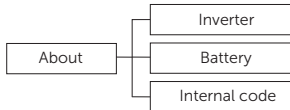


Figure 9-8 About diagram

NOTICE!

Property losses or system damage due to unauthorized access to the system when the keys on the LCD are mistakenly pressed.

- System ON/OFF, Work Mode can be set and System Status, Parallel Status, History Data and About can be browsed without any password. Keep the system out of reach of children.

NOTICE!

Property losses or system damage due to unauthorized access to the system when the user password is used.

- Date time, language, work mode, dry contact ect. under the User Setting can be set under the permission of user password by users. Replace the user password with a new secure password immediately. Advance Setting can only be set by installers.

9.2 System ON/OFF

Setting path: Menu > System ON/OFF

Setting System ON/OFF

ON means the inverter is turned on, and it is the default status.

OFF means the inverter is shut down, but the LCD screen is still on.

Default: OFF

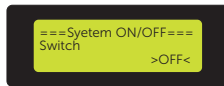


Figure 9-9 Turning on/off the system

9.3 Work Mode

Setting path: Menu > Work Mode

You can select a specific work mode to decide the working principle of the inverter in this interface.

Setting Work Mode

After entering the **Work Mode** interface, you can select **Self Use**, **Feed-in Priority**, **Backup Mode**, **Manual**, **Peak Shaving**, **TOU Mode** as follows.

» Selecting Self Use

Self Use is the default work mode. Select a work mode and press **Enter** to confirm the work mode if another mode is to be selected. Select **Feed-in Priority**, **Backup Mode** and **Peak Shaving** with the same logic as Self Use.

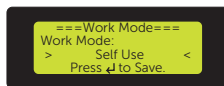


Figure 9-10 Selecting a work mode

» Selecting Manual

Manual is for after-sale team for maintaining devices.

Select **Manual** and enter the Manual interface. **Forced Discharge**, **Forced Charge** and **Stop Chrg&Dischrg** can be set in this interface.





Figure 9-11 Setting items in Manual interface

- » Selecting TOU Mode

Select **TOU Mode** and enter the interface, the inverter screen will display the Min SoC under this mode.

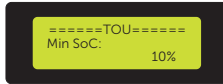


Figure 9-12 Displaying TOU system Min SoC

Different working modes, i.e Self-use, Charging, Discharging, Peaking shaving and Battery off can be set for different time periods in SolaX Cloud App or Web. The inverter screen will display current working mode. For example, if the current working mode is Peak Shaving, it displays as follows.



Figure 9-13 Displaying the current work mode in TOU Mode interface

9.4 System Status

Displaying path: Menu > System Status

Displaying System Status

After entering the System Status interface, the status of **PV1**, **PV2**, **Battery**, **On-grid**, **EPS** and **Meter/CT** as follows.

- » PV1 and PV2

Here display the input voltage, input current and input power of the PV1 and PV2 respectively in the interface.

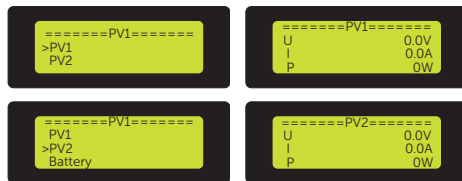


Figure 9-14 Displaying PV1 and PV2 status

» Battery

Here displays the battery status including the voltage, current and power of the BAT port, the present battery capacity, the battery cell temperature and BMS connection status.



Figure 9-15 Displaying battery status

» On-grid

Here display the voltage, current, power and frequency of each phase of the Grid port.

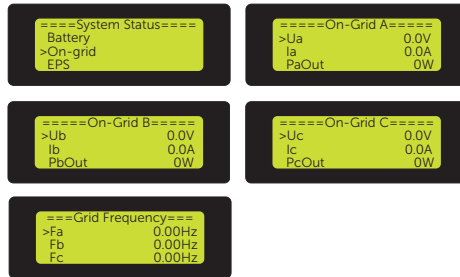


Figure 9-16 Displaying on-grid status

» EPS

Here display the voltage, current, power and frequency of each phase of the EPS port.

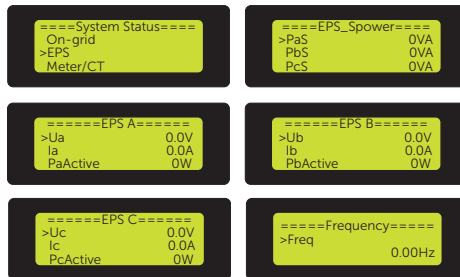


Figure 9-17 Displaying EPS status

» Meter/CT

Here display the feedin power of each phase of Meter/CT1 and the power of each phase of Meter2. The third LCD below will display if a Meter2 is connected.

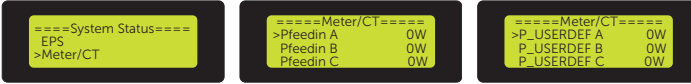


Figure 9-18 Displaying Meter/CT status

9.5 Parallel Status

Displaying path: Menu > Parallel Status

It displays only when X3-IES devices have a parallel connection. X3-IES supports another 9 slave devices connected.

Displaying Parallel Status

Here displays the number of devices and the devices in a parallel status. Press **Down** and get all slaver inverters.

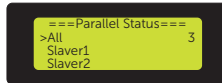


Figure 9-19 Displaying paralleling status

9.6 History Data

Displaying path: Menu > History Data

Displaying History Data

After entering the **History Data** interface, the status of **On-grid**, **EPS**, **E_Feedin**, **E_USERDEF** and **Error Log** as follows.

» On-grid

Here display today's output and input energy, total output and input energy under the on-grid condition.

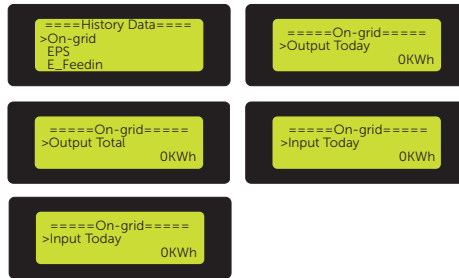


Figure 9-20 Displaying on-grid data

» EPS

Here display today's output energy and total output energy under the off-grid condition.

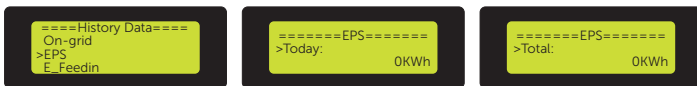


Figure 9-21 Displaying EPS data

» E_Feedin

Here display today's and total energy feeding into the grid, today's and total energy taking from the grid.

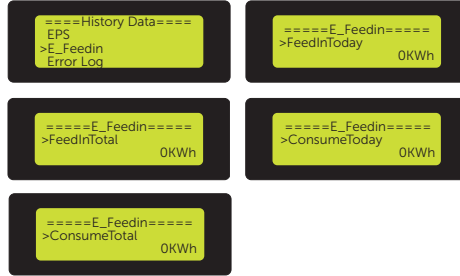


Figure 9-22 Displaying E_Feedin data

» E_USERDEF

It displays only when a meter2 is enabled

Here display today's output energy, total output energy under on-grid condition.

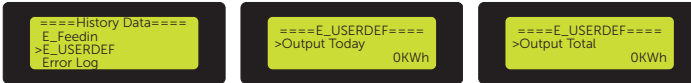


Figure 9-23 Displaying E_USERDEF data

» Error Log

Here display error logs of the device. The default status is "No Error".

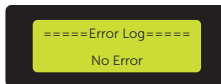


Figure 9-24 Displaying Error Log

9.7 Settings

Setting path: Menu > Settings

Enter the **Settings** interface and input the default password "0000" to enter the **User setting** interface. Contact SolaX after-sales team for the Advance setting password.

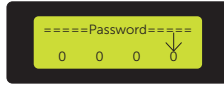


Figure 9-25 Entering a password

NOTICE!

- Professional installers can contact SolaX after-sales team for the password to revise items in the Advance setting interface. Users are forbidden to modify any settings under the Advance setting interface.

9.7.1 User Setting

Setting path: Menu > Setting > Password (0000) > User Setting

Users can set the items (refer to "Figure 9-6 User setting diagram") in the **User Setting** interface.

Setting Date & Time

You can set the current date and time of the installation site.

The display format is "2023-07-06 10:05", in which the first four numbers represent the year (e.g. 2000~2099); the fifth and sixth numbers represent the month (e.g. 01~12); the seventh and the eighth numbers represent the date (e.g. 01~31). The remaining numbers represent the time.

Select **Date & Time** and press **Enter** to enter the interface. Press **Enter** to lock a specific number, press **Up** or **Down** to adjust the number and then press **Enter** to confirm this number and jump to set the next number with the same method until all numbers are well set. Press **Enter** to confirm your settings.

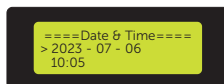


Figure 9-26 Setting the system date and time

Setting Language

This inverter provides multiple languages for customers to choose, such as English, Deutsch, francais, Polskie, Espanol, Portugués and Italiano.

Select **Language** in the **User Setting** interface, press **Enter** to enter the **Language** interface. Press **Up** or **Down** to select the display language based on actual need. Press **Enter** to confirm the language.

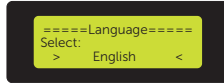


Figure 9-27 Setting system language

Setting EPS Mute

You set **Yes** in the **EPS Mute** interface, the buzzer mutes when the inverter enters EPS mode. When you set **No**, the buzzer can be heard every 4 seconds when the inverter enters EPS mode.

Default setting: No.

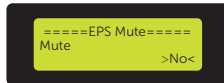


Figure 9-28 Turning on/off the EPS reminder

Setting Self Use Mode

» Setting Min SoC

Min SoC means the minimum battery SoC, and the battery won't discharge power when the actual battery SoC reaches this value.

Default Min SoC: 10%; range: 10%~100%



Figure 9-29 Set Min SoC

» Setting Charge from grid

Charge from grid means you can set whether the inverter can charge from the grid. **Disable** means the inverter is not allowed to charge from the grid.

Default setting: Disable

Charge battery to means the utility grid is allowed to charge the battery to this value when **Charge from grid** is set **Enable**.

Default Charge battery to: 30%; range: 10%~100%.

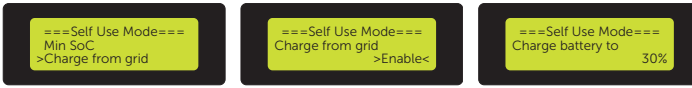


Figure 9-30 Setting Charge battery to

Setting Feed-in Priority

- » Setting Min SoC

Min SoC means the minimum battery SoC, and the battery won't discharge power when the actual battery SoC reaches this value.

Default Min SoC: 10%; range: 10%~100%.



Figure 9-31 Setting Min SoC

- » Setting Charge battery to

Charge battery to means the utility grid is allowed to charge the battery to this value.

Default Charge battery to: 100%; range: 10%~100%.

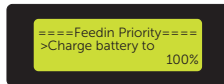


Figure 9-32 Setting Charge battery to

Setting Backup Mode

- » Setting Min SoC

Min SoC means the minimum battery SoC, and the battery won't discharge power when the actual battery SoC reaches this value.

Default Min SoC: 30%; range: 30%~100%



Figure 9-33 Setting Min SoC

- » Setting Charge battery to

Charge battery to means the utility grid is allowed to charge the battery to this

value.

Default Charge battery to: 50%; range: 30%~100%.

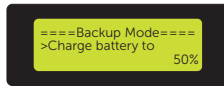


Figure 9-34 Setting Charge battery to

Setting Char&Disc Period

There are two setable time period need to be set: Char&Disc Period and Char&Disc Period2.

» Setting Char&Disc Period

Here you can set the start time and end time of a forced charging period and an allowed discharging period.

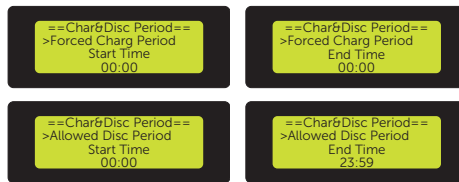


Figure 9-35 Setting Char&Disc Period

» Setting Char&Disc Period2

If another time period is needed, set Function Control as Enable in the Char&Disc Period2 interface. Please set the time period with the same logic with Char&Disc Period.

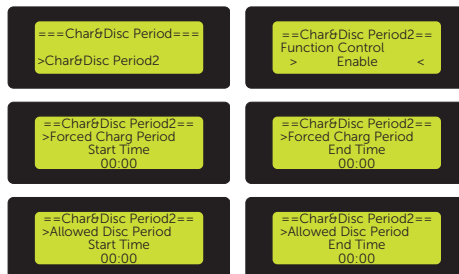


Figure 9-36 Setting Char&Disc Period2

Setting Peak Shaving mode

There are four parts to set: DischgPeriod1, DischgPeriod2, ChargeFromGrid and Reserved_SoC.

» Setting Dischg Period1

DischgPeriod1 is the discharging period for peak shaving during which the PV and battery discharge energy for loads to leveling out peaks in electricity use.

You can set the **ShavingStartTime** and **ShavingEndTime** to define the peak shaving time period.

Default ShavingStartTime: 7:00

Default ShavingEndTime: 15:00

PeakLimits1 is set to limit the power that loads charge from the grid. Once the power of loads exceeds PeakLimits1 during DischgPeriod1, the PV and battery discharge power for loads.

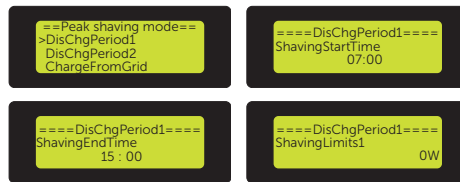


Figure 9-37 Setting Dischg Period1

» Setting DischgPeriod2

DischgPeriod2 is another discharging period for peak shaving during which the PV and battery discharge energy for loads to leveling out peaks in electricity use.

You can set the **ShavingStartTime** and **ShavingEndTime** to define the peak shaving time period.

Default ShavingStartTime: 19:00

Default ShavingEndTime: 23:00

PeakLimits2 is set to limit the power that loads charge from the grid. Once the power of loads exceeds PeakLimits2 during DischgPeriod2, the PV and battery discharge power for loads.



Figure 9-38 Setting Dischg Period2

» Setting ChargeFromGrid

The battery is not allowed to discharge in non-peak hours. Set **Enable** in the **ChargeFromGrid** interface if you want to get electricity from the grid.

Default setting: Disable.

After you set **Enable**, set **ChargePowerLimits** and **MAX_SoC**.

ChargePowerLimits range: 0 W~rated power (W)

Default MAX_SoC: 50%; range: 10%–100%

Set **ChargePowerLimits** to limit the power at no more than which the battery charges from the grid when the actual battery SoC is less than MAX_SoC.

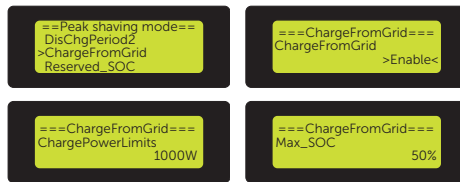


Figure 9-39 Setting ChargeFromGrid

» Reserved_SoC

Reserved_SoC is the battery capacity saved for the next peak shaving in the non-peak shaving period.

Default Reserved_SoC: 50%; range: 10%–100%



Figure 9-40 Setting Reserved_SoC

Setting User Password

You can reset the password in the **User Password** interface.

Default user password: 0000.

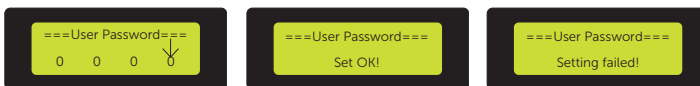


Figure 9-41 Resetting User Password

9.7.2 Advance Setting

Setting path: Menu > Setting > Password > Advance Setting

Only professional installers can modify the items (refer to “Figure 9-7 Advance setting diagram”) in the **Advance Setting** interface under the permission of SolaX company.

Setting Safety Code

In order for the inverter to be able to feed in, the safety code must be set as the installation site correctly. Here you can set safety code according to different countries and grid-tied standards.

Nine standards are available.(may be changed without notice)

Table 9-1 Standards

Standard	Country	Standard	Country
VDE 0126	Germany	EN 50438_NL	Netherland
ARN 4015	Germany	CEI 0-21	Italy
AS 4777	Australia	IEC61727_In	India
EN 50549_EU	Netherland	C10/11	Belgium
G98/G99	UK		

NOTICE!

- The inverter cannot be connected to the grid before the safety code is correctly set. If there is any doubt about your safety code where the inverter installed, please consult your dealer or SolaX service for details.

NOTICE!

- For the Australian, please select Australian Region A/B/C in compliance with AS/ NZS 4777.2:2020. Only after the safety code setting is completed, some designated parameters in the inverter system will take effect according to the corresponding safety regulations.

- » Select and enter **Safety Code** interface. Select the correct safety code.

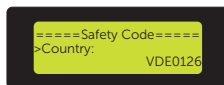


Figure 9-42 Setting the safety code

- » For the Australian market, select the specific region in compliance with AS/ NZS 4777.2:2020. The default setting for different regions are as follows for

your reference:

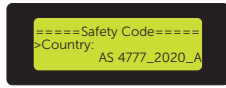


Figure 9-43 Setting suitable grid regulations

Table 9-2 Setting the region

Region	Australia A	Australia B	Australia C	New Zealand	
Standard Code Name	AS4777_2022_A	AS4777_2022_B	AS4777_2022_C	New Zealand	Setting Range
OV-G-V	265 V	265 V	265 V	265 V	230-300 V
OV-GV1-T	1.5 s	1.5 s	1.5 s	1.5 s	
OV-G-V2	275 V	275 V	275 V	275 V	230-300 V
OV-GV2-T	0.1 s	0.1 s	0.1 s	0.1 s	
UN-G-V1	180 V	180 V	180 V	180 V	40-230 V
UNGV1-T	10 s	10 s	10 s	10 s	
UN-G-V2	70 V	70 V	70 V	70 V	40-230 V
UNGV2-T	1.5 s	1.5 s	1.5 s	1.5 s	
OV-G-F1	52 Hz	52 Hz	55 Hz	55 Hz	50-55 Hz
OVGF1-T	0.1 s	0.1 s	0.1 s	0.1 s	
OV-G-F2	52HZ	52HZ	55HZ	55HZ	50-55 Hz
OVGF2-T	0.1 s	0.1 s	0.1 s	0.1 s	
UN-G-F1	47 Hz	47 Hz	45 Hz	45 Hz	40-50 Hz
UNGF1-T	1.5 s	1.5 s	5 s	1.5 s	
UN-G-F2	47 Hz	47 Hz	45 Hz	45 Hz	45-50 Hz
UNGF2-T	1.5 s	1.5 s	5 s	1.5 s	
Startup-T	60 s	60 s	60 s	60 s	15-1000 s
Restore-T	60 s	60 s	60 s	60 s	15-600 s
Recover-VH	253 V	253 V	253 V	253 V	
Recover-VL	205 V	205 V	205 V	198 V	

Region	Australia A	Australia B	Australia C	New Zealand	
Standard Code Name	AS4777_2022_A	AS4777_2022_B	AS4777_2022_C	New Zealand	Setting Range
Recover-FH	50.15 Hz	50.15 Hz	50.15 Hz	50.15 Hz	
Recover-FL	47.5 Hz	47.5 Hz	47.5 Hz	47.5 Hz	
Start-VH	253 V	253 V	253 V	253 V	
Start-VL	205 V	205 V	205 V	198 V	
Start-FH	50.15 Hz	50.15 Hz	50.15 Hz	50.15 Hz	
Start-FL	47.5 Hz	47.5 Hz	47.5 Hz	47.5 Hz	

Setting Grid Parameters

In Grid Parameters interface, the protection value of grid voltage and frequency can be set. The default setting will be adjusted by default under the current safety regulations.

The display content will be displayed according to the requirements of local laws and regulations. Please refer to the contents displayed on the inverter screen.

Setting Charger

The inverter is compatible with the lithium battery. You can set Max Charge, Max DisCharge and Charger upper limit to control the charge and discharge of the battery.

Default current: 50A; range: 0~50A.



Figure 9-44 Setting battery charging and discharging limits

Setting Export Control If Necessary

This function allows the inverter to control the output power to the grid. The user value set must be less than the maximum value. If the user does not want to supply power to the grid, set it to 0.

NOTICE!

- Under Safety Code AS4777, "Export Control" is in the path of **Advance Setting->AS4777 Setting**. You can set the **Soft Limit** and **Hard Limit** of **Export Control** to control the power output to grid.

- Setting the Export Control under Safety Code AS4777
 - » Set the **Safety Code** (refer to "Safety Code" for details)
 - » Select and enter **AS 4777 Settings** in **Advance Settings** interface . You will see **Export Control** (for active power output control) and **General Control** (for apparent power output control).



Figure 9-45 Setting items in AS4777 settings for Australian area

- » Set the **Soft Limit** value and **Hard Limit** value.

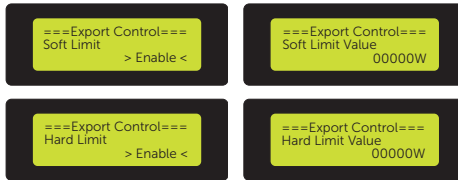


Figure 9-46 Setting the soft limit and hard limit in export control

NOTICE!

- Soft Limit: Control the output to grid by Software.
- Hard Limit: If the actual output value reaches the set **Hard Limit Value**, the system will automatically disconnect from grid and prompt error message on the LCD.

- Setting the Export Control under Other Safety Codes
 - » Set the **Safety Code** (refer to "Safety Code" for details)
 - » Select **Export Control** in **Advance Settings** and set the **User Value** you needed. For the countries with zero export controllimit, set the user value to "0".



Figure 9-47 Setting the export control limit

Setting Self Test (only for CEI 0-21)

In the **Self Test** interface, you can select **All Test** or a specific test item for testing.

Before testing, make sure that the inverter is connected to the grid. All Test takes about 6 minutes. For a specific test item, it takes about a few seconds or minutes.

Select and check **Test Report** to view the test results.



Figure 9-48 Setting to do tests

Setting GMPPT

GMPPT is the shadow tracking function. It can adapt to changing weather conditions and maintain power output continuously and effectively through tracking shadows on PV panels. You can set in this interface in accordance with the real-time situation of each string of PV panels.

There are 4 scanning mode you can choose to set:

OFF means scanning is not required for no shading.

Low means scanning every 4 hours for small amount of shading.

Middle means scanning every 3 hours for medium amount of shading.

High means scanning every 1 hour for large amount of shading

Please set **OFF** to turn off this function when no shadow is on PV panels.



Figure 9-49 Turning on/off shadow tracking function

Setting Modbus

Here items in **Modbus** interface can be set to achieve communication with external devices.



Figure 9-50 Setting the baud rate and address

Setting External ATS

When the inverter is connected to X3-Matebox G2, X3-PBOX-60kW-G2 or X3-PBOX-150kW-G2, keep "Enable" in External ATS interface. Otherwise, set it "Disable".

Default setting: Enable.

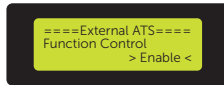


Figure 9-51 Enabling/disabling external ATS

Setting Power Factor (applicable to the local grid requirements of a specific country)

The items in the Power Factor interface will be adjusted in accordance with the local safety requirements and law regulations, casual modification is prohibited. Off, Over Excited, Under Excited, Curve, Q(u) and Fixed Q Power can be selected in Power Factor interface. Adjust the parameters under each setting in the table.

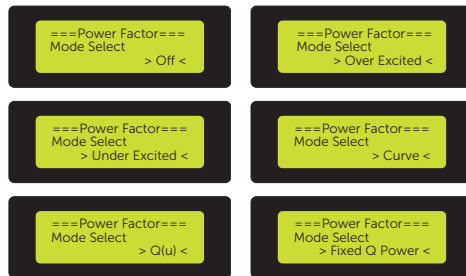


Figure 9-52 Selecting a mode in power factor

Table 9-3 Items under each mode

Mode Select	Items
Off	/
Over Excited	PF value
Under Excited	PF value
Curve	P1_PF
	P2_PF
	P3_PF
	P4_PF

Mode Select	Items
Curve	Power 1
	Power 2
	Power 3
	Power 4
	PfLockInPoint
	PfLockOutPoint
	3Tau
Q(u)	SetQuPower1
	SetQuPower2
	SetQuPower3
	SetQuPower4
	QuRespondV1
	QuRespondV2
	QuRespondV3
	QuRespondV4
	K
	3Tau
	QuDelayTimer
	QuLockEn
Fixed Q Power	Q Power

In the Q(u) interface, when QuLockEn is selected, the following items need to be set.

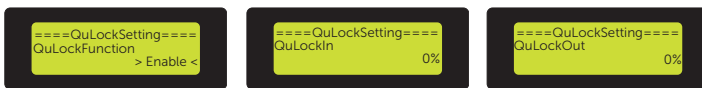


Figure 9-53 Enabling QuLockSetting

Setting Pu Function

The **PU function** is a volt-watt response mode required by certain national standards such as AS4777.2. This function can control the active power of the inverter according to the grid voltage. "Enable" means that this function is turned on. It is the default setting.

The items in the Pu Function interface will be adjusted in accordance with the local safety requirements and law regulations, casual modification is prohibited.

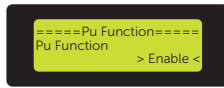


Figure 9-54 Enabling/disabling Pu Function

Table 9-4 Setting items in Pu Function

	Items
	ResponseV1
	ResponseV2
	ResponseV3
	ResponseV4
	3Tau
Pu Function	SetPuPower1
	SetPuPower2
	SetPuPower3
	SetPuPower4
	3Tau_Charge
	Pu Type

Setting FVRT Function (apply to 50549)

The items in the FVRT interface will be adjusted in accordance with the local safety requirements and law regulations, casual modification is prohibited.

Default VacUpper: 265 V

Default VacLower: 115 V

The default parameters adjust with the "Safety Code" selected.



Figure 9-55 Enabling FVRT function

Setting Power Limit

Set **Proportion** in the **Power Limit** interface to limit the power of the AC output of the inverter.

Default proportion: 1.00 (the max value)

If you set 0.5, the AC output of the inverter will be limited to 50%

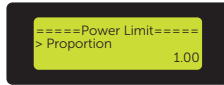


Figure 9-56 Setting proportion in power limit interface

- Reactive power control, reactive power standard curve $\cos \varphi = f(P)$

For VDE ARN 4105, the curve $\cos \varphi = f(P)$ should refer to curve A. The set default value is shown in curve A.

For TOR, the curve $\cos \varphi = f(P)$ should be curve B. The set default value is shown in curve B.

For CEI 0-21, the default value of PFLockInPoint is 1.05. When $V_{ac} > 1.05V_n$,

$P_{ac} > 0.2 P_n$, curve $\cos \varphi = f(P)$ corresponds to curve C.

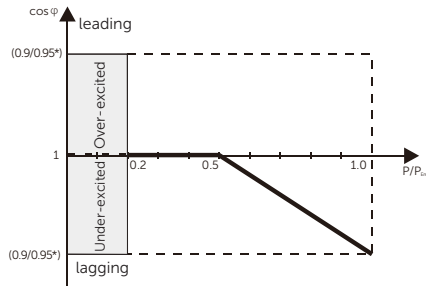


Figure 9-57 Figure 9-63 Curve A

*) If the grid-connected power of the inverter $\leq 4.6\text{kW}$, the Power Factor is 0.95 at 1.0 power; if the grid-connected power of the inverter $> 4.6\text{kW}$, the Power Factor is 0.90 at 1.0 power.

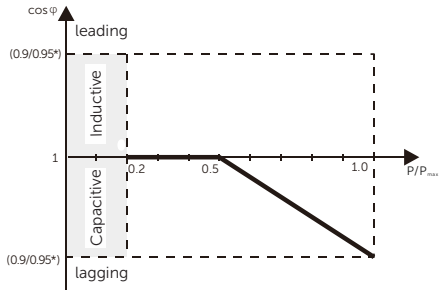


Figure 9-58 Curve B

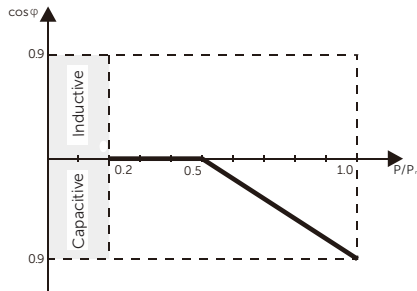


Figure 9-59 Curve C

- Reactive power control, reactive power standard curve $Q = f(V)$.

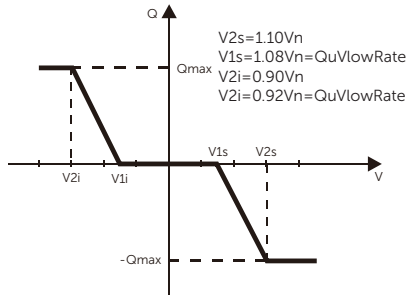


Figure 9-60 Curve $Q = f(V)$

Setting DRM Function (applied to NZS4777.2)

The DRM function is a demand response method required by the NZS4777.2 standard and is only applicable to NZS4777.2.

Default setting: Disable.



Figure 9-61 Enabling DRM function

Setting Parallel Setting

The inverter provides the parallel connection function. Up to 10 inverters can be connected in one system with an X3-PBOX-60kW-G2 or X3-PBOX-150kW-G2. Up to 3 inverters can be connected in one system if no X3-PBOX device is equipped. One inverter will be set as the "Master inverter" to control the other "Slave inverters" in the system via P1/P2 port.

There are three modes in parallel system, and your acknowledge of different inverter's work modes will help you understand parallel system better, therefore please read it carefully before operating.

Table 9-5 Mode selection

Free mode	Only if no one inverter is set as a Master , all inverters are in free mode in the system.
Master mode	When one inverter is set as a Master , this inverter enters master mode. Master mode can be changed to free mode.
Slave mode	Once one inverter is set as a Master , all other inverters will enter slave mode automatically. slave mode can not be changed from other modes by LCD setting.

NOTICE!

- Refer to section "[7.2.4 Communication Connection](#)" for specific parallel connection diagram.

NOTICE!

- Master inverter has an absolute lead in the parallel system to control all slave inverter's energy management and dispatch control. Once master inverter has some error and stop working, all slave inverter will be stop simultaneously. But master inverter is independent of all slave inverter to work and will not be affected by slave inverter's fault.
- Overall system will be running according to master inverter's setting parameters, and most setting parameters of slave inverter will be kept but not be cancelled.
- Once slave inverter exit from system and be running as an independent unit, its all setting will be re-excuted.

How to build the parallel connection

- Turn on the power of the entire system, find the inverter connected to the meter, enter the setting page of the inverter LCD screen, click on the parallel settings, and select **Master**; then enter the **Resistance Switch** and set it to **ON**;

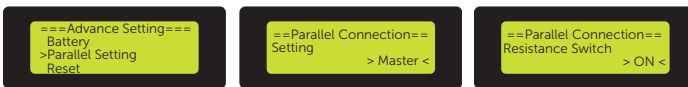


Figure 9-62 Switching on the master inverter

- Find the last slave in the parallel system and enter the setting page of the inverter LCD screen and set the **Resistance Switch** to **ON**.



Figure 9-63 Switching on the last slave inverter

How to remove the parallel connection

- Select the Parallel Settings, set the master inverter as Free and then set all slave inverters as Free.



Figure 9-64 Removing parallel connection

- Disconnect all the network cables on the COM port.

NOTICE!

- If a slave inverter is set to **Free** mode but not disconnect the network cable, this inverter will return to **Slave** mode automatically.
- If a slave inverter is disconnected with other inverter but not be set to **Free** mode, this inverter will stop working and maintain **waiting** status.

LCD Display after Parallel Connection

- Once inverter enters parallel system, the **Today** yield will be replaced by the **Parallel Status of the inverter**, and parallel relevant fault has a higher priority than other faults and will be showed firstly on main display.



Figure 9-65 Displaying the master and slave inverter data

- User can obtain all the status data from master inverter. System power and individual slave inverter power can be obtained in status display of master inverter.

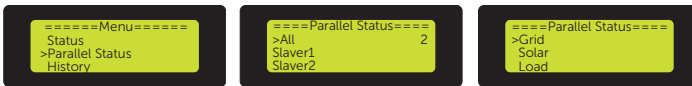


Figure 9-66 Getting all information from the master inverter

Setting Main Breaker Limit

For the power limit of a smart meter or CT, the current must be set in line with the utility's contract requirements. In the event of a failure to set, it may cause a circuit breaker fault on the main switchboard, adversely affecting the charging or discharging of the battery.

Enter the Main Break Limit interface and then set the current limit according to the utility's requirements.

Default main breaker limit current: 250A; range: 10~250A.

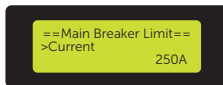


Figure 9-67 Setting main breaker current limit

Setting Phase Unbalanced

This function controls the distribution of AC output power.

Enable means each phase will be divided according to the loads connected with each phase.

Disable means each phase power will be divided equally. Disable is the default setting.

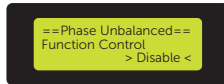


Figure 9-68 Enabling/disabling phase unbalanced function

Setting EPS Setting

There are 4 items to set in the EPS Setting interface. They are Frequency, Min SoC, Min ESC SoC and Super-Backup.

Frequency: it can self-adapt to the current frequency of the grid.

Frequency range: 50Hz or 60Hz.

Min SoC: when the actual battery SoC is lower than Min SoC, the battery stops discharging energy to EPS loads. If there is PV, the PV will charge the battery.

Default Min SoC: 10%; range: 10%~25%.

Min ESC SoC: When the actual battery SoC reaches the "Min SoC", the PV charges the battery capacity to "Min ESC SoC" and then the battery will restart to charge EPS loads and the inverter will automatically enter EPS mode.

Default Min ESC SoC: 30%; range: 15%~100%.

Super-Backup: when no battery is connected and the PV can generate power, users can set Enable in the Super-Backup interface, which means the PV energy is used as backup power to allow the inverter to enter EPS mode and supply power for emergency loads.

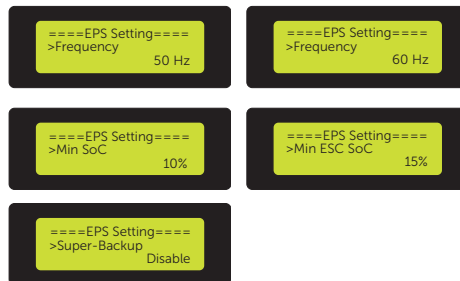


Figure 9-69 Setting data in EPS setting

Setting AS4777 Setting (applicable to Australian and New Zealand safety)

It is the same as the function of Export Control, but it's only applicable to Australia and New Zealand.

» Export Control



Figure 9-70 Setting export control in AS4777 setting interface

» General Control

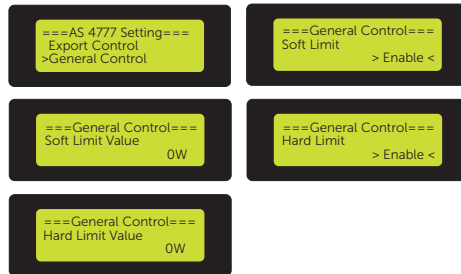


Figure 9-71 Setting general control in AS4777 setting interface

Setting ExternalGen

ExternalGen is set for controlling the generator connected.

- Set **Enable/Disable** in the **ExternalGen** interface. The following settings display when **Disable** is set.

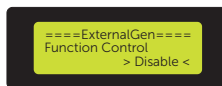


Figure 9-72 Enabling/ disabling ExternalATS function

Max Charge Power to be set in the interface must meet the following two conditions when the maximum charging power of batteries is to be set.

- 1) Max Charge Power < Rated Power of the Generator - Total Load Power

2) Max Charge Power \leq Rated Power of the Inverter

- ATS Control

When you set **ATS Control**, you can set **MaxChargePower**, **Char&Disc period**, **Char&Disc period2** and **Charge from grid** in the following LCD screen.

- » Setting MaxChargePower



Figure 9-73 Setting MaxChargePower

- » Setting Char&Disc period



Figure 9-74 Setting Char&Disc period

- » Setting Char&Disc period2



Figure 9-75 Setting Char&Disc period2

- » Setting Charge from grid

Default Charge battery to: 10%, setable range: 10%~100%.



Figure 9-76 Setting Charge from grid

- Dry Contact

When you set **Dry Contact**, you can set **MaxChargePower**, **Start Gen Method**, **Char&Disc period**, **Char&Disc period2** and **Charge from grid** in the following LCD screen.

- » Setting MaxChargePower



Figure 9-77 Setting MaxChargePower

- » Setting Start Gen Method



Figure 9-78 Setting Start Gen Method

- » Setting MaxRunTime, MinRestTime, Allow Work



Figure 9-79 Setting MaxRunTime, MinRestTime, allow working period

- » Setting Char&Disc period



Figure 9-80 Setting Char&Disc period

» Setting Char&Disc period2

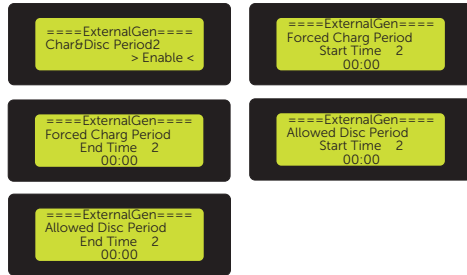


Figure 9-81 Setting Char&Disc period2

» Setting Charge from grid

Default Charge battery to: 10%, setable range: 10%~100%.



Figure 9-82 Setting Charge from grid

Setting Reset

You can set Reset Error Log, Reset Meter/CT, Reset INV Energy, Reset Wifi, Factory Reset in the Reset interface.

» Reset Error Log



Figure 9-83 Resetting Error Log

» Reset Meter/CT



Figure 9-84 Resetting Meter/CT

» Reset INV Energy



Figure 9-85 Resetting INV Energy

» Reset Wifi



Figure 9-86 Resetting Wifi

» Factory Reset



Figure 9-87 Factory Reset

Setting Battery Heating

Battery heating setting is used to restore the charging and discharging function of the battery in a low temperature environment. This function works when the battery connected supports battery heating.

Set **Enable** to define the battery heating periods as follows. If the battery does not support this function, then set it **Disable**.

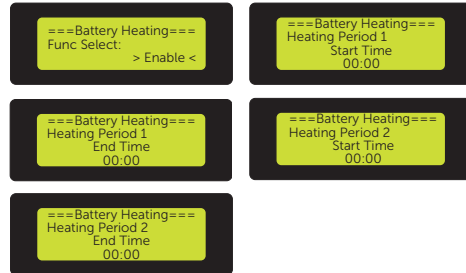


Figure 9-88 Enabling battery heating and setting working periods

Setting Extended BAT FUNC

This function is for averaging the capacity of every battery before battery expansion. This setting shall be invalid under the EPS mode. When it is on-grid, enabling this setting shall make the inverter charge or discharge the battery SoC to about 40%, which is convenient for adding new batteries.



Figure 9-89 Enabling/ disabling battery expansion function

Setting Hotstandby Setting

Enable is the default setting. The inverter cannot enter standby status when **Disable** is set.

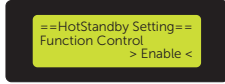


Figure 9-90 Enabling/ disabling hotstandby function

Setting Pgrid Bias

That the inverter discharges more energy to the grid or charges more from the grid can be selected or set in the Pgrid Bias interface.

Disable: disabling this function

Grid: the inverter will discharge more energy to the grid.

INV: the inverter will be biased to charge power from the grid.

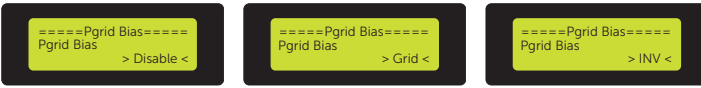


Figure 9-91 Setting the Pgrid bias

Setting Internal485

Here items in Internal485 interface can be set to achieve communication with SolaX devices.

- » Set COM485 / EV Charger / DataHub / AdaptBoxG2 / EVC&AdaptBoxG2

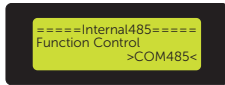


Figure 9-92 Selecting the external device

- » Set Braud Rate

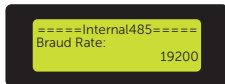


Figure 9-93 Setting the braud rate

- » Set the Address of different devices

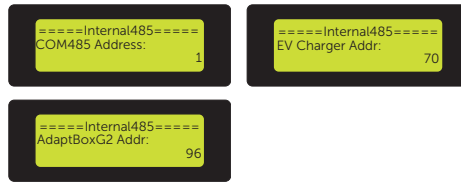


Figure 9-94 Setting the address of the external device

- » Set EV Charger / AdaptBoxG2 COM STAT Connected or Disconnected



Figure 9-95 Connecting or disconnecting the external device

Setting Battery Charge EVC

You can set Enable/Disable to control whether the battery can discharge energy to an EV Charger.

Enable: the battery can discharge energy to an EV Charger.

Disable: the battery cannot discharge energy to an EV Charger.

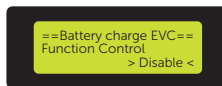


Figure 9-96 Enabling/ disabling Battery Charge EVC function

Setting MicroGrid

Here you can enable MicroGrid function if an on-grid inverter is connected.

Default setting: Disable.

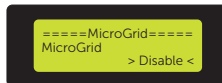


Figure 9-97 Enabling/ disabling MicroGrid function

Setting Advance Password

You can reset the password in the **Advance Password** interface. Please contact the SolaX after-sales team for the default Advance Password to enter Advance Setting or reset Advance Password.

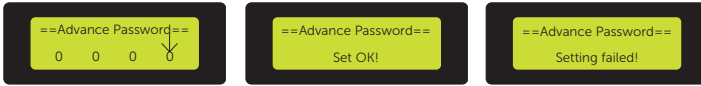


Figure 9-98 Resetting Advance Password

Setting ARC Setting

The inverter has arc detection function, which detects the arcing of the DC side and cuts the circuit in time to protect the user and the electrical system. The arc module of the series inverter meets the requirements of IEC 63027.

The user can do settings about arc detection here, there are five items: **ARC Enable** and **ARC Self Check**.



Figure 9-99 Setting ARC Setting

Select **Enable** in **Arc Enable**, the inverter will report **Arc Fault** when faults are detected. When it is disabled, there won't be any reports even when faults occurred.



Figure 9-100 Enabling ARC function

Select **Trigger** in **Arc Self Check** and press **Enter** key, the inverter will self-check whether the arc detection function is working normally. **Null** is the default status. Under the **Null** status, the inverter does not check the working status of the arc detection function.



Figure 9-101 Triggering ARC Self Check

NOTICE!

- When the inverter is to self-check the arc detection function, the inverter will shut down in 0.5s. If the self-check fails, the inverter will remain in shutdown status, and the inverter LCD displays "ARC Test Fault". If the self-check is successful, the inverter will restart working in a while, the inverter LCD displays "ARC Test Succeed".

9.7.3 Arc Clear

For **Arc Clear**, when it is disabled by default, the inverter will automatically clear the arc fault in five minutes for up to four consecutive times in a day. If the arc fault happened the fifth time, manual clear is needed. For manual clear, select **Trigger** in **Arc Clear** and press the **Enter** key, the inverter will clear the **Arc Fault** immediately.



Figure 9-102 Setting ARC Clear

NOTICE!

- When **Arc Enable** is reset back to **Enable** from **Disable** in a natural day, the number of arc faults accumulates. When the arc faults occurred for the fifth time, select **Trigger** in **Arc Clear** and press the **Enter** key to manually clear the **Arc Fault** on the inverter.
- If there are no arc faults in a day, the inverter will accumulate the number of automatic arc fault clearances for a new day from 00:00. If there is still an arc fault not dealt with after 24:00 for the day, select **Trigger** in **Arc Clear** and press the **Enter** key to clear the fault, and then the inverter begins to accumulate the number of automatic arc fault clearances for a new day.

9.8 About

Displaying path: Menu > About

Users and Installers can enter the **About** interface to view the information about the **inverter**, the **battery**, the **internal code** and the **ARC Info**.

Displaying Inverter Information

You can view the SN, register SN, DSP version, ARM version, the total time of on-grid status, the total time of EPS status of the inverter in the Inverter interface.



Figure 9-103 Displaying the inverter information

Displaying Battery Information

You can view battery cell brand, BMS SN, Slave 1 SN, Slave 2 SN, Slave 3 SN, Slave 4 SN, BMS FW version and slave FW version in the Battery interface.



Figure 9-104 Displaying the battery information

Displaying Internal Code Information

You can view BMS FW version and slave FW versions in the Internal Code interface.



Figure 9-105 Displaying the internal code information

Displaying ARC Information

You can view the version of arc control board software, the series number of the arc control board and the version of the arc control board hardware in the ARC Info interface.

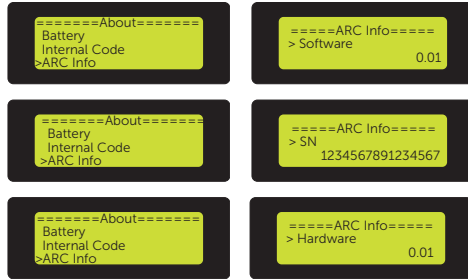


Figure 9-106 Displaying ARC information

10 Operation on SolaX App and Web

10.8.1 Downloading and Installing App

Select and scan the QR code below to download SolaxCloud APP. You can also find the QR codes at the top left of the login page of www.solaxcloud.com or on the user manual of Pocket series communication module. In addition, you can search with the key word SolaxCloud in Apple Store or Google Play to download it.



Figure 10-1 QR code

Please watch the video or read the document on the SolaXCloud App for relevant operation.

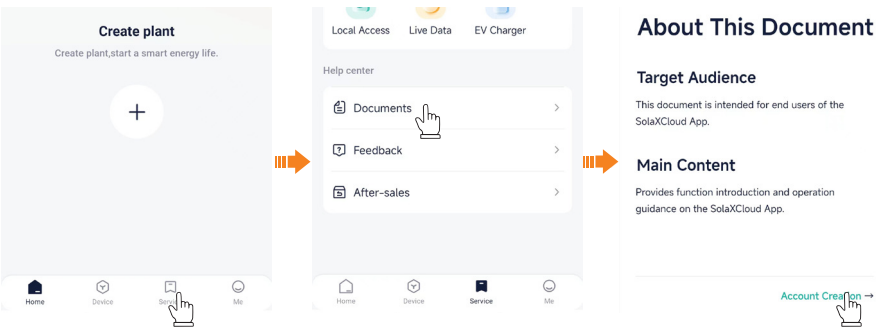


Figure 10-2 App guide on SolaXCloud

NOTICE!

- The screenshots in this chapter correspond to the SolaX Cloud App V6.2.0.

11 Troubleshooting and Maintenance

Before troubleshooting or maintenance operation, please ensure the system has been powered off (refer to "8.4 Power off" for specific steps).

11.1 Troubleshooting

This section contains information and procedures for resolving possible problems with the inverter and the rechargeable battery, and provides the troubleshooting tips to identify and solve most problems that may occur. Please conform the state of the indicators to check the status of the T-BAT-SYS system, check the warning or fault information on the system control panel or on the App and read the suggested solutions below when error occurs.

In case of the following circumstances, e.g. voltage or temperature exceeds the limit specified, a warning state will be triggered.

T-BAT-SYS system's BMS will periodically report its operating state to the inverter. Therefore, when a warning is reported, the inverter will stop working immediately.

Contact SolaX Customer Service for further assistance. Please be prepared to describe the details of your system installation and provide the model and serial number of the devices.

Error Code	Fault	Descriptions and Diagnosis
IE 01	TZ Protect Fault	<p>Overcurrent fault.</p> <ul style="list-style-type: none">• Wait for a while to check if you're back to normal.• Disconnect PV+ PV- and batteries, reconnect.• Or ask for help from the installer if it can not return to normal.
IE 02	Grid Lost Fault	<ul style="list-style-type: none">• Check the grid connection status.• Or ask the installer for help.
IE 03	Grid Volt Fault	<p>Power grid voltage overrun</p> <ul style="list-style-type: none">• Wait a moment, if the utility returns to normal, the system will reconnect.• Please check if the grid voltage is within normal range.• Or ask the installer for help.
IE 04	Grid Freq Fault	<p>Electricity frequency beyond range</p> <ul style="list-style-type: none">• If the utility returns to normal, the system reconnects.• Or ask the installer for help.
IE 05	PV Volt Fault	<p>PV voltage out of range</p> <ul style="list-style-type: none">• Check the output voltage of the PV panel• Or ask the installer for help.

Error Code	Fault	Descriptions and Diagnosis
IE 06	Bus Volt Fault	<ul style="list-style-type: none"> • Press the "ESC" key to restart the inverter. • Check that the PV input open circuit voltage is in the normal range. • Or ask the installer for help.
IE 07	Bat Volt Fault	<p>Battery voltage fault</p> <ul style="list-style-type: none"> • Check battery input voltage if it's within normal range • Or ask the installer for help.
IE 08	AC 10mins Volt	<p>Grid voltage out of range in the last 10 minutes</p> <ul style="list-style-type: none"> • The system will return to normal if the grid returns to normal. • Or ask the installer for help.
IE 09	DCI OCP Fault	<p>DCI overcurrent protection fault.</p> <ul style="list-style-type: none"> • Wait for a while to check if it's back to normal. • Or ask the installer for help.
IE 10	DCV OVP Fault	<p>DCV EPS(Off-grid) overvoltage protection failure.</p> <ul style="list-style-type: none"> • Wait for a while to check if it's back to normal. • Or ask the installer for help.
IE 11	SW OCP Fault	<p>Software Detection of Overcurrent Fault.</p> <ul style="list-style-type: none"> • Wait for a while to check if it's back to normal. • Shut down photovoltaic, battery and grid connections • Or ask the installer for help.
IE 12	RC OCP Fault	<p>Overcurrent protection fault.</p> <ul style="list-style-type: none"> • Check the impedance of DC input and AC output. • Wait for a while to check if it's back to normal. • Or ask the installer for help.
IE 13	Isolation Fault	<p>Insulation Fault or earth fault, is normally caused by insulation issues.</p> <ul style="list-style-type: none"> • Please check the wire insulation for damage. • Wait for a while to check if it's back to normal. • Or ask the installer for help.
IE 14	Temp Over Fault	<p>Temperature beyond limit</p> <ul style="list-style-type: none"> • Check if ambient temperature exceeds the limit. • Or ask the installer for help.
IE 15	Bat Con Dir Fault	<p>Battery direction fault</p> <ul style="list-style-type: none"> • Check if the battery cables are connected in the opposite direction. • Contact SolaX for help if it can not return to normal.

Error Code	Fault	Descriptions and Diagnosis
IE 16	EPS Overload Fault	<p>EPS(Off-grid) over load fault.</p> <ul style="list-style-type: none"> • Shutdown the high-power device and press the "ESC" key to restart the inverter. • Or ask for help from the installer if it can not return to normal.
IE 17	Overload Fault	<p>On-grid mode over load</p> <ul style="list-style-type: none"> • Shutdown the high-power device and press the "ESC" key to restart the inverter. • Or ask for help from the installer if it can not return to normal.
IE 18	Bat Power Low	<ul style="list-style-type: none"> • Close the high-power device and press the "ESC" key to restart the inverter. • Please charge the battery to a level higher than the protection capacity or protection voltage.
IE 19	BMS Lost	<p>External fault of BMS. Unable to establish communication with inverter.</p> <ul style="list-style-type: none"> • Restart the BMS. • Contact the after-sales personnel of our company.
IE 20	Fan Fault	<p>Fan Fault</p> <ul style="list-style-type: none"> • Check for any foreign matter that may have caused the fan not to function properly. • Or ask for help from the installer if it can not return to normal.
IE 21	Low Temp Fault	<p>Low temperature fault.</p> <ul style="list-style-type: none"> • Check if the ambient temperature is too low. • Or ask for help from the installer if it can not return to normal.
IE 25	InterCom Fault	<p>Mgr InterCom Fault</p> <ul style="list-style-type: none"> • Shut down photovoltaic, battery and grid, reconnect. • Or ask for help from the installer if it can not return to normal.
IE 26	INV EEPROM	<p>Inverter EEPROM Fault.</p> <ul style="list-style-type: none"> • Shut down photovoltaic, battery and grid, reconnect. • Or ask for help from the installer if it can not return to normal.
IE 27	RCD Fault	<p>Fault of Residual Current Device</p> <ul style="list-style-type: none"> • Check the impedance of DC input and AC output. • Disconnect PV + PV - and batteries, reconnect. • Or ask for help from the installer if it can not return to normal.

Error Code	Fault	Descriptions and Diagnosis
IE 28	Grid Relay Fault	<p>Electrical relay failure</p> <ul style="list-style-type: none"> • Disconnect PV+ PV- grid and batteries and reconnect. • Or ask for help from the installer if it can not return to normal.
IE 29	EPS Relay	<p>EPS(Off-grid) relay failure</p> <ul style="list-style-type: none"> • Disconnect PV+ ,PV-, grid and batteries and reconnect. • Or ask for help from the installer if it can not return to normal.
IE 30	PV ConnDir Fault	<p>PV direction fault</p> <ul style="list-style-type: none"> • Check if the PV input lines are connected in the opposite direction. • Or ask for help from the installer if it can not return to normal.
IE 31	Battery Relay	<p>Charge relay fault</p> <ul style="list-style-type: none"> • Press the ESC" key to restart the inverter. . • Or ask for help from the installer if it can not return to normal.
IE 32	Earth Relay	<p>EPS(Off-grid) earth relay fault</p> <ul style="list-style-type: none"> • Press the ESC" key to restart the inverter. • Or ask for help from the installer if it can not return to normal.
IE 33	Parallel Fault	<p>Parallel Fault</p> <ul style="list-style-type: none"> • Check the communication and earth cable connection and matching resistor settings. • Or ask for help from the installer if it can not return to normal.
IE 36	Hard Limit Fault	<p>HardLimitFault</p> <ul style="list-style-type: none"> • Check the power value set in the HardLimit setting, increase the value larger if the value. • Or ask for help from the installer if it can not return to normal.
IE 37	CtMeterCon Fault	<p>CT Meter ConFault</p> <ul style="list-style-type: none"> • Check whether the cable connection of the CT or meter is proper or not. • Or ask for help from the installer if it can not return to normal.
IE 101	Power Type Fault	<p>Power type fault</p> <ul style="list-style-type: none"> • Upgrade the software and press the ESC" key to restart the inverter. • Or ask for help from the installer if it can not return to normal.

Error Code	Fault	Descriptions and Diagnosis
IE 102	Port OC Warning	<p>EPS(Off-grid) port over current fault</p> <ul style="list-style-type: none"> • Check that the EPS(Off-grid) load does not exceed the system requirements, and press the ESC" key to restart the inverter. . • Or ask for help from the installer if it can not return to normal.
IE 103	Mgr Eeprom Fault	<p>Manager EEPROM Fault.</p> <ul style="list-style-type: none"> • Shut down photovoltaic ,battery and grid ,reconnect. • Or seek help from the installer if it can not return to normal.
IE 105	NTC Sample Invalid	<p>NTC invalid</p> <ul style="list-style-type: none"> • Make sure the NTC is properly connected and the NTC is in good condition. • Please confirm that the installation environment is normal • Or ask for help from the installer, if it can not return to normal.
IE 106	Bat Temp Low	<p>Battery temp low</p> <ul style="list-style-type: none"> • Check the battery installation environment to ensure good heat dissipation. • Or ask for help from the installer, if it can not return to normal.
IE 107	Bat Temp High	<p>Battery temp high</p> <ul style="list-style-type: none"> • Check the battery installation environment to ensure good heat dissipation. • Or ask for help from the installer, if it can not return to normal.
IE 109	Meter Fault	<p>Meter Fault</p> <ul style="list-style-type: none"> • Please check that the instrument is working properly • Or seek help from the installer if it can not return to normal.
IE 110	Bypass Raley Ft	<p>Bypass relay fault</p> <ul style="list-style-type: none"> • Press the ESC" key to restart the inverter. • Or ask for help from the installer if it can not return to normal.
IE 111	ARM ParaCom Fit	<p>ARMParaComFit</p> <ul style="list-style-type: none"> • Please check that the communication cables of inverters are well connected and the baud rate of COMM setting of inverters are the same. • Or seek help from the installer if it can not return to normal.

Error Code	Fault	Descriptions and Diagnosis
IE 112	FAN1 Fault	FAN1 Fault <ul style="list-style-type: none"> • Please change the fan. • Or seek help from the installer if it can not return to normal.
IE113	FAN2 Fault	FAN2 Fault <ul style="list-style-type: none"> • Please change the fan. • Or seek help from the installer if it can not return to normal.
BE 01	BMS_ExterErr	Battery Error - External Communication Fault <ul style="list-style-type: none"> • Please contact the battery supplier.
BE 02	BMS_InterErr	Internal fault of BMS. Unable to establish communication among battery modules. <ul style="list-style-type: none"> • Restart the BMS. • Check whether the wire connections among battery modules are correct. • Contact the after-sales personnel of our company.
BE 03	BMS_OverVolt	BMS overvoltage Overvoltage of a single battery module. <ul style="list-style-type: none"> • Contact the after-sales personnel of our company.
BE 04	BMS_LowerVolt	BMS undervoltage Undervoltage of a single battery module. <ul style="list-style-type: none"> • Battery module is forced to charge through inverter. • Contact the after-sales personnel of our company.
BE 05	BMS_ChargeOCP	Overcurrent charging of BMS. <ul style="list-style-type: none"> • Restart the BMS. • Contact the after-sales personnel of our company.
BE 06	DischargeOCP	Discharge overcurrent of BMS. <ul style="list-style-type: none"> • Restart the BMS. • Contact the after-sales personnel of our company.
BE 07	BMS_TemHigh	The temperature of the BMS is too high. <ul style="list-style-type: none"> • Cool down the BMS to normal temperature, and then restart it. • Contact the after-sales personnel of our company.
BE 08	BMS_TempLow	The temperature of the BMS is too low. <ul style="list-style-type: none"> • Warm up the BMS, and restart it. • Contact the after-sales personnel of our company.
BE 09	CellImblance	Cell imbalance of BMS. Inconsistency of battery module. <ul style="list-style-type: none"> • Restart the BMS. • Contact the after-sales personnel of our company.

Error Code	Fault	Descriptions and Diagnosis
BE 10	BMS_Hardware	Battery hardware protection failure <ul style="list-style-type: none"> • Please contact the battery supplier.
BE 11	BMS_Circuit	Circuit fault of the BMS. <ul style="list-style-type: none"> • Restart the BMS. • Contact the after-sales personnel of our company.
BE 12	BMS_ISO_Fault	Insulation fault of the BMS. <ul style="list-style-type: none"> • Restart the BMS. • Contact the after-sales personnel of our company.
BE 13	BMS_VolSen	Voltage sampling fault of the BMS. <ul style="list-style-type: none"> • Restart the BMS. • Contact the after-sales personnel of our company.
BE 14	BMS_TempSen	Temperature sensor failure <ul style="list-style-type: none"> • Restart the battery. • Please contact the battery supplier.
BE 15	BMS_CurSen	Current sampling fault of the BMS. <ul style="list-style-type: none"> • Restart the battery. • Please contact the battery supplier.
BE 16	BMS_Relay	Relay contact adhesion fault of the BMS. <ul style="list-style-type: none"> • Restart the BMS. • Contact the after-sales personnel of our company.
BE 17	TypeUnmatch	Battery type failure <ul style="list-style-type: none"> • Upgrade the battery BMS software. • Please contact the battery supplier.
BE 18	Ver Unmatched	Battery version mismatch failure <ul style="list-style-type: none"> • Upgrade the battery BMS software. • Please contact the battery supplier.
BE 19	MFR Unmatched	Battery manufacturer did not match the fault <ul style="list-style-type: none"> • Upgrade the battery BMS software. • Please contact the battery supplier.
BE 20	SW Unmatched	Battery hardware and software mismatch failure <ul style="list-style-type: none"> • Upgrade the battery BMS software. • Please contact the battery supplier.
BE 21	M&S Unmatched	Battery master slave control mismatches <ul style="list-style-type: none"> • Upgrade the battery BMS software. • Please contact the battery supplier
BE 22	CR NORespond	Inverter does not respond the charging request. <ul style="list-style-type: none"> • Restart the BMS or the inverter. • Contact the after-sales personnel of our company.
BE 23	BMS SW Protect	Battery slave software protection failure <ul style="list-style-type: none"> • Upgrade the battery BMS software. • Please contact the battery supplier.

Error Code	Fault	Descriptions and Diagnosis
BE 24	BMS 536 Fault	BMS voltage sampling fault. <ul style="list-style-type: none"> • Restart the BMS. • Contact the after-sales personnel of our company.
BE 25	BMS SelfCheck	Self-test fault of the BMS. <ul style="list-style-type: none"> • Restart the BMS. • Contact the after-sales personnel of our company.
BE 26	BMS Tempdiff	BMS temperature varies greatly. <ul style="list-style-type: none"> • Restart the BMS. • Contact the after-sales personnel of our company.
BE 27	BMS_BreakFault	BMS sampling fault. <ul style="list-style-type: none"> • Restart the BMS. • Contact the after-sales personnel of our company.
BE 28	BMS_FlashFault	Battery hardware protection failure <ul style="list-style-type: none"> • Please contact the battery supplier.
BE 29	BMS_Precharge	External short circuit of the BMS. <ul style="list-style-type: none"> • Check the external connection and restart the BMS. • Contact the after-sales personnel of our company.
BE 30	AirSwitchBreaker	Battery air switch failure <ul style="list-style-type: none"> • Check that the battery breaker is off. • Please contact the battery supplier.

11.2 Maintenance

Regular maintenance is required for the devices. The table of “Proposal of Maintenance” below lists the operational maintenance for expressing the optimum device performance. More frequent maintenance service is needed in the worse work environment. Please make records of the maintenance.



WARNING!

- Only qualified person can perform the maintenance for the system devices.
- Only use the spare parts and accessories approved by SolaX for maintenance.

11.2.1 Maintenance routines

Inverter Maintenance

Item	Check Notes	Maintenance Interval
Safety check	<ul style="list-style-type: none"> • Check the items mentioned in section 1 “Safety” • The safety check shall be performed by manufacturer’s qualified person who has adequate training, knowledge, and practical experience. 	Every 12 months
Fans	<ul style="list-style-type: none"> • Check if the cooling fans on the rear of the inverter are covered by dirt or there is abnormal sound. • Clean the cooling fans with a soft dry cloth or brush or replace it if necessary. 	Every 6-12 months
Indicators	<ul style="list-style-type: none"> • Check if the indicators of the inverter are in normal state. • Check if the display of the inverter (if it has screen) is normal. 	Every 6 months
Input and output cables	<ul style="list-style-type: none"> • Cables are securely connected. • Cables are intact, and in particular, the parts touching the metallic surface are not scratched. Check whether the sealing caps of idle DC input terminals fall off. • Check that the idle ports are locked by waterproof caps. 	Every 6 months
Grounding reliability	Check whether the grounding terminal and ground cable are securely connected and all terminals and ports are properly sealed.	Every 6 months

Item	Check Notes	Maintenance Interval
Heat sink	Check whether the heat sink is covered with dirt, clean the machine and absorb dust if necessary	Every 6-12 months

Battery Maintenance

Precautions

- If the ambient temperature for storage is between 30°C and 50°C (86°F to 122°F), please recharge the battery modules at least once every 6 months.
- If the ambient temperature for storage is between -20°C and 30°C (-4°F to 86°F), please recharge the battery modules at least once every 12 months.
- For the first installation, the interval among manufacture dates of battery modules shall not be exceed 3 months.
- If a battery module is replaced or added for capacity expansion, each battery's SOC should be consistent. The max. SOC difference should be $\pm 5\%$.
- If users want to increase their battery system capacity, please ensure that the SOC of the existing system capacity is about 40%. The manufacture date of the new battery module shall not exceed 6 months. If the manufacture date of the new one exceeds 6 months, please charge it to around 40%.
- Batteries typically do not require maintenance by the installer or end user. If a battery is reporting an error message, SolaX can view the error message via Cloud online monitoring and then arrange for an on-site technical support engineer to go to the site to resolve the issue, as well as contacting an electrician if required.

11.2.2 Upgrading Firmware

Upgrade precautions

WARNING!

- If the DSP and ARM firmware need to be upgraded, please note that ARM firmware must be upgraded first, then DSP firmware!
- Please make sure that the category format is correct, do not modify the firmware file name. Otherwise, the inverter may not work!

WARNING!

- For the inverter, ensure that the PV input voltage is greater than 180V (upgrade on sunny days), the battery SoC is greater than 20% or the battery input voltage is greater than 180V. Otherwise, it may cause serious failure during the upgrade process!

CAUTION!

- If the ARM firmware upgrade fails or stops, please do not unplug the U disk power off the inverter and restart it. Then repeat the upgrade steps.

CAUTION!

- If the DSP firmware upgrade fails or stops, please check whether the power is off. If it is normal, plug in the U disk again and repeat the upgrading process. If the power is off, try restoring power and then repeat the upgrading process.

Upgrade preparation

- Please check the inverter version and prepare a U disk (USB 2.0/3.0) and personal computer before upgrading. Please make sure that the size of the U disk is smaller than 32G, and the format is FAT 16 or FAT 32.
- Please contact our service support to obtain the firmware, and store the firmware in the U disk according to the following path.
 - » For ARM file: update\ARM\323101047300_IES_3P_ARM_V003.04_0729.usb
 - » For DSP file: update\DSP\323101047200_IES_3P_DSP_V005.00_20230801.usb

NOTICE!

- VX.XX refers to the file version, XX.XX refers to date.

Upgrade steps

- a. Please save the Upgrade firmware in your U disk first.
- b. Find the **Upgrade** port of the inverter, unplug the monitoring module (dongle / 4G) by hand, and insert the USB flash drive. (Refer to ["7.2.6 Monitoring Connection \(UPGRADE/ Port\)"](#) for the specific position of /**Upgrade** port.)
- c. Select **ARM** and **OK** to enter the software version interface;



Figure 11-1 Entering the ARM interface

- d. Please confirm the new firmware version again and select the firmware to upgrade. The upgrade takes about 20 seconds. When it is completed, the LCD screen returns to the **Update** page.

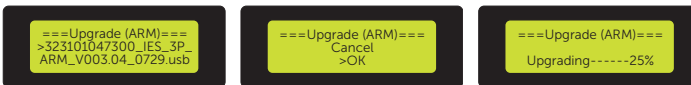


Figure 11-2 Upgrading the ARM version

- e. For DSP: Please wait for 10 seconds. When "Update" page shown as below, press down to select **DSP** and then press Enter. Please confirm the firmware version again and press Enter to upgrade. The upgrade takes about 2 minutes.

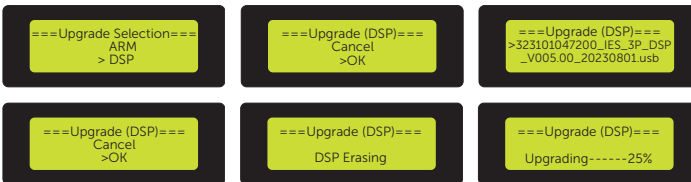


Figure 11-3 Upgrading the DSP version

- f. After the upgrade is completed, the LCD screen displays **Upgrade Successful**.

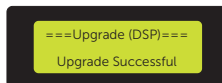


Figure 11-4 Upgrading the DSP version successfully

NOTICE!

- If the display screen is stuck after the upgrade, please turn off the photovoltaic power supply and restart, and the inverter will restart and return to normal. If not, please contact us for help.

12 Decommissioning

12.1 Disassembling X3-IES system



- When disassembling the X3-IES system, strictly follow the steps as below.
- Only use measuring devices with a DC input voltage range of 600 V or higher.

Disassembling X3-IES series inverter

Step 1: Press the buttons on the inverter and the battery to shut down the system.

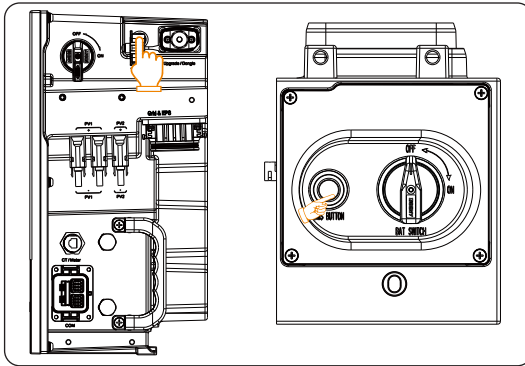


Figure 12-1 Pressing the buttons on the inverter and the battery

Step 2: Turn off the DC switch on the inverter and the BAT switch on the battery to "OFF".

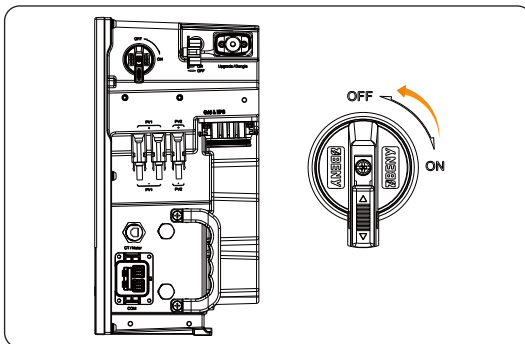


Figure 12-2 Turning off the DC switch

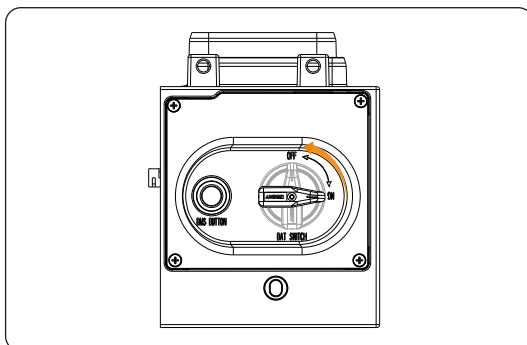


Figure 12-3 Turning off the BAT switch

Step 3: This step differs with or without X3-Matebox G2.

- » (Without X3-Matebox G2) Turn off the AC and EPS breaker between the inverter and the power grid.
- » (With X3-Matebox G2) Turn off the main breaker between the matebox and the power grid, the EPS (INV) breaker, the Grid (INV), the Grid breaker and the Load breaker inside the matebox and other load breakers.

Step 4: Turn off the breakers between the inverter and the power grid.

Step 5: Wait for at least 5 minutes to fully discharge the capacitors inside the inverter.

Step 6: Use a current clamp to ensure there is no current present in the PV cables.

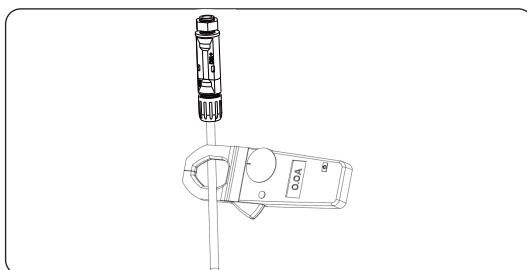


Figure 12-4 Detecting the current

Step 7: For pro version, the disassembling tool for PV terminal needs to be removed from the back of the cable shielding board: open the buckle that secures the disassembling tool and remove the disassembling tool behind the cable shielding board. Use a disassembling tool to disconnect the PV connectors. Slightly pull out the connectors.

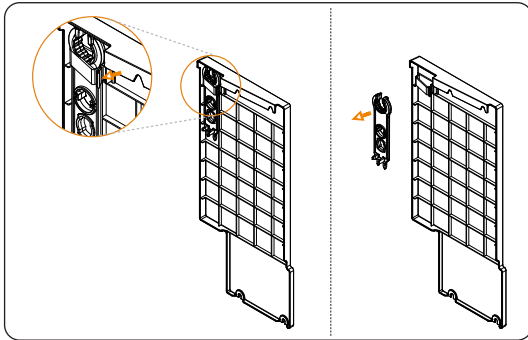


Figure 12-5 Remove the disassembling tool (only for pro version)

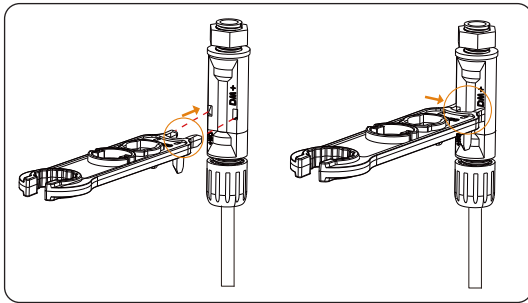


Figure 12-6 Inserting the tool into the PV connector

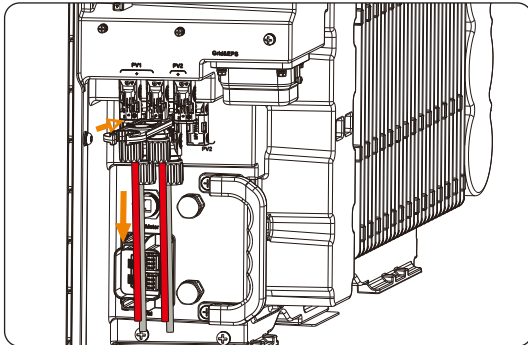


Figure 12-7 Pulling out PV connectors

Step 8: Use a disassembling tool to disconnect the PV dustproof buckles. Slightly pull out the buckles.

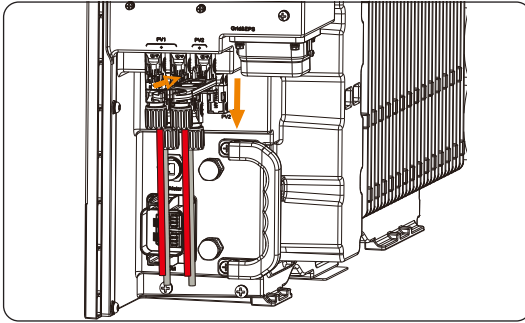


Figure 12-8 Pulling out PV dustproof buckles

Step 9: Ensure that no voltage is present between the positive terminal and negative terminal at the DC inputs using a suitable measuring device.

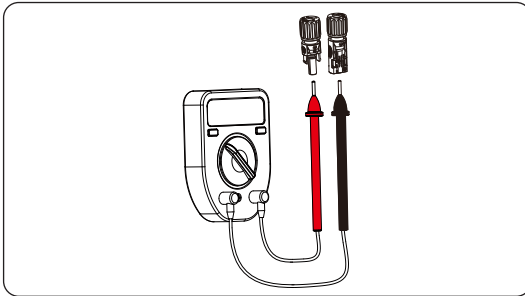


Figure 12-9 Measuring the voltage of PV connectors

Step 10: Disassemble the AC connector and disconnect the Grid&EPS cable.

- a. Rotate the Allen wrench clockwise to unlock the latch on the AC connector.

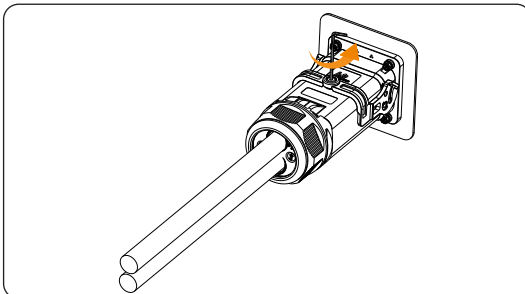


Figure 12-10 Loosening the AC connector

- b. Pull up the latch to unlock the AC connector.

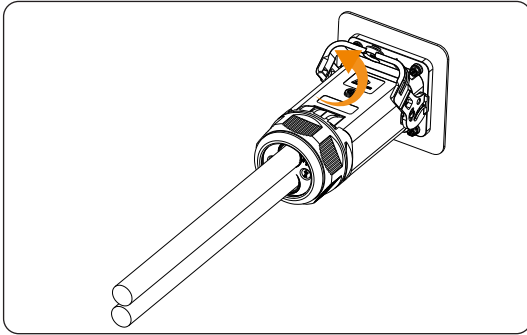


Figure 12-11 Removing the latch of the AC connector

- c. Unplug the AC connector together with the Grid&EPS cables from the inverter.

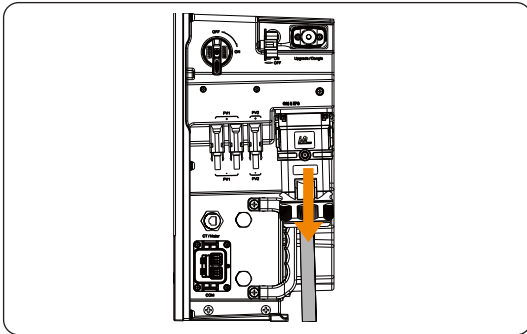


Figure 12-12 Unplugging the AC connector

- d. Unscrew the swivel nut of the AC connector, and then pull out the rubber sealing stopper.
- e. Insert the disassembling tool into the terminal block inside the AC connector, press and hold the double arc edges of the tool, push the Grid & EPS cables forward to poke the terminal block out from the connector, and then disconnect the cables.

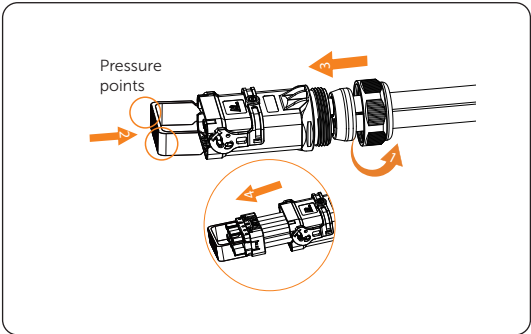


Figure 12-13 Poking the terminal block out of the AC connector

Step 11: Press the clips on both sides of the communication connector and pull the communication connector outward to disconnect the Communication cable.

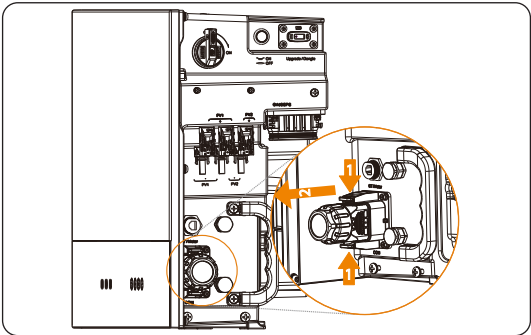


Figure 12-14 Disconnecting the communication connector

Step 12: Loosen the swivel nut and disconnect the CT/Meter cable.

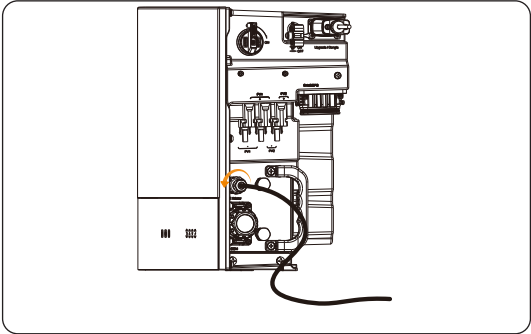


Figure 12-15 Disconnecting the CT/Meter cable

Step 13: Disconnect the WiFi .

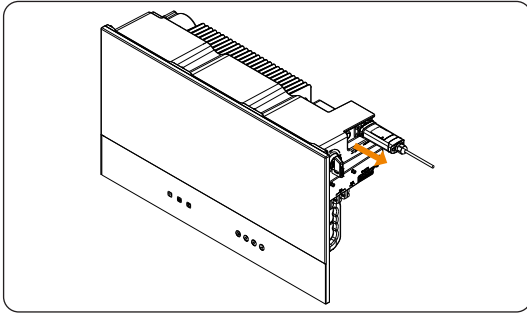


Figure 12-16 Unplugging the WiFi

Step 14: Put the original protective cap on the terminals.

Step 15: Unscrew the screws of fastening the wall mounting bracket and remove the wall mounting bracket.

Disassembling T-BAT-SYS-HV-S50E battery system

Step 16: Press and hold the lock button on the terminals to unplug the short power cable in the case of one tower;

Or press and hold the lock button on the terminals to unplug power cables in the case of two towers.

Step 17: Rotate the ring anti-clockwise to unplug the heater cable after two arrows are aligned in the case of two towers.

Step 18: Use and rotate anti-clockwise a rotation wrench to unplug the communication cable in the case of two towers.

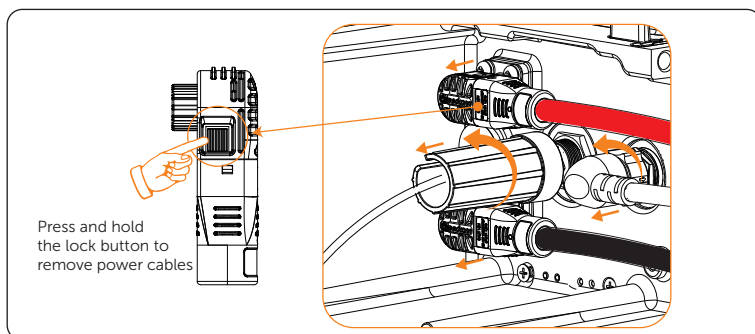


Figure 12-17 Disconnecting battery connectors

Step 19: Unscrew the screws to remove the grounding cable.

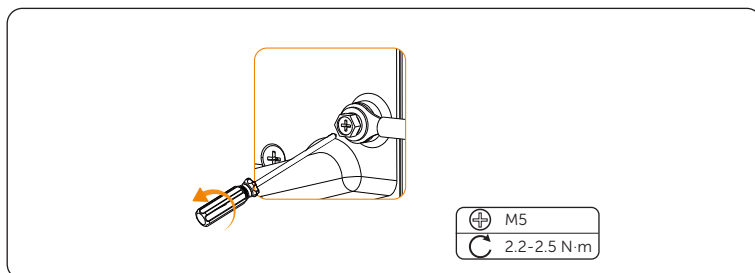


Figure 12-18 Disconnecting grounding cable

NOTICE!

- The above steps for disconnecting cables apply to both the BMS and series box.

Disassembling X3-Matebox G2

Step 20: Measure the ports of the X3-Matebox G2 with a multimeter and make sure the voltage is 0V.

Step 21: Make sure the four breakers inside the matebox are off. Loosen the swivel nuts and then disassemble cables of the device.

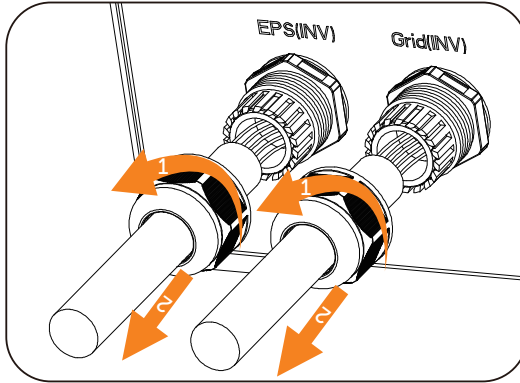


Figure 12-19 Disassembling EPS(INV) and Grid(INV) cables

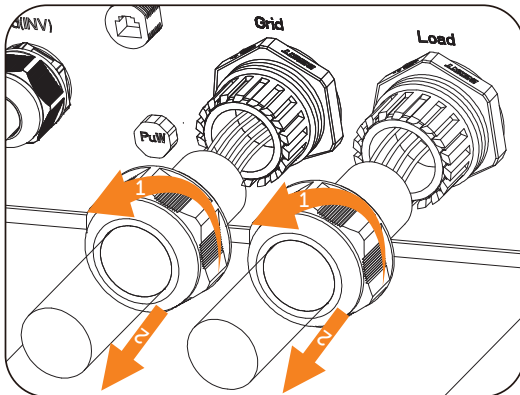


Figure 12-20 Disassembling Grid and Load cables

Step 22: Disassemble the CT/Meter cable in the X3-Matebox G2.

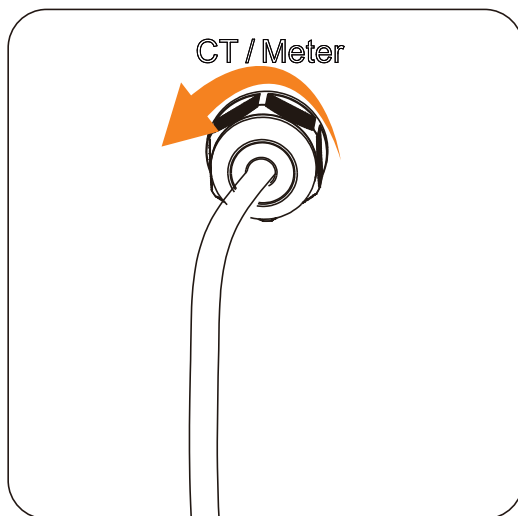


Figure 12-21 Disassembling the meter cable

Step 23: Reinstall the original caps back to the ports of the device. Remove the device from the wall and disassemble the wall-mounting bracket.

12.2 Packing the devices of X3-IES system

- Load the inverter, the devices of battery system into the original packing material if possible.
- If the original packing material is not available, you can also use the packing material which meets the following requirements:
 - » Suitable for the weight of product.
 - » Easy to carry
 - » Be capable of being closed completely

12.3 Disposing of the devices of X3-IES system

Please dispose of the inverters, the devices of battery system or other accessories in accordance with the disposal regulations for electronic waste which is applied at the installation site.

13 Technical Data

- Inverter

DC Input

Model	X3-IES-4K	X3-IES-5K	X3-IES-6K	X3-IES-8K	X3-IES-10K	X3-IES-12K	X3-IES-15K	X3-IES-8K-P	X3-IES-10K-P	X3-IES-12K-P	X3-IES-15K-P	
Max. recommended PV array power [W]	8000	10000	12000	16000	20000	24000	30000	16000	20000	24000	30000	
Max. input power [W]	8000	10000	12000	16000	20000	24000	30000	16000	20000	24000	30000	
Max. PV voltage [d.c. V]	1000											
Nominal DC operating voltage [d.c. V]	600											
MPPT voltage range [d.c. V]	110-950											
Max. PV current [d.c. A]	20/20	20/20	20/20	32*/20	32*/20	32*/20	32*/20	20/20/20	20/20/20	20/20/20	20/20/20	
Isc PV array short circuit current [d.c. A]	25/25	25/25	25/25	40/25	40/25	40/25	40/25	25/25/25	25/25/25	25/25/25	25/25/25	
Max. inverter backfeed current to the array	0	0	0	0	0	0	0	0	0	0	0	
Start output voltage [d.c. V]	140											
No. of MPPT trackers				2					3	3	3	3
Strings per MPPT tracker	A:1/B:1	A:1/B:1	A:1/B:1	A:2/B:1	A:2/B:1	A:2/B:1	A:2/B:1	A:1/B:1/ C:1	A:1/B:1/ C:1	A:1/B:1/ C:1	A:1/B:1/ C:1	
DC connection switch	YES											

* The maximum input current of a single PV string is 16A when both PV strings are connected to a single MPPT, and the maximum input current of a single PV string is 20A when only one PV string is connected to a single MPPT.

AC Output/Input

Model	X3-IES-4K	X3-IES-5K	X3-IES-6K	X3-IES-8K	X3-IES-10K	X3-IES-12K	X3-IES-15K	X3-IES-8K-P	X3-IES-10K-P	X3-IES-12K-P	X3-IES-15K-P
Rated AC output apparent power [VA]	4000	5000 (4999 for AS4777)	6000	8000	10000 (9999 for AS4777)	12000	15000 (14999 for AS4777)	8000	10000 (9999 for AS4777)	12000	15000 (14999 for AS4777)
Rated AC input apparent power [VA]	10000	10000	12000	16000	20000	20000	20000	16000	20000	20000	20000
Max. AC output apparent power [VA]	4000	5500 (4999 for AS4777)	6600	8800	10000 (9999 for AS4777)	13200	16500 (14999 for AS4777)	8800	10000 (9999 for AS4777)	13200	16500 (14999 for AS4777)
Max. singlephase AC power [VA]	2000	2500	3000	4000	5500	5500	5500	4000	5500	5500	5500
Nominal AC voltage [a.c. V]	380/400										
Nominal AC frequency [Hz]	50/60										
Max. AC output continuous current [a.c. A]	5.8	8.0	9.6	12.8	14.5	19.2	24.0	12.8	14.5	19.2	24.0
Rated AC output current [a.c. A]	5.8	7.3	8.7	11.6	14.5	17.4	21.8	11.6	14.5	17.4	21.8
Max. AC input current [a.c. A]	16.1	16.1	19.3	25.8	32.0	32.0	32.0	25.8	32.0	32.0	32.0
Current (inrush) (at 50 µs) [a.c. A]	15										
Maximum output fault current (at 5ms) [a.c. A]	80										
Maximum output overcurrent protection [a.c. A]	80										
Power factor range	1 (0.8 leading ... 0.8 leading)										
Total harmonic distortion(THDi, rated power)	< 3%										
Load control	YES										

Technical Data

Battery

Model	X3-IES-4K	X3-IES-5K	X3-IES-6K	X3-IES-8K	X3-IES-10K	X3-IES-12K	X3-IES-15K	X3-IES-8K-P	X3-IES-10K-P	X3-IES-12K-P	X3-IES-15K-P
Battery type	Lithium batteries										
Battery voltage range [d.c. V]	160-800										
Recommended battery voltage [V]	600										
Max. charge/discharge current [d.c. A]	50										
Battery connection	1										
Communication interface	CAN/RS485										

EPS Output

Model	X3-IES-4K	X3-IES-5K	X3-IES-6K	X3-IES-8K	X3-IES-10K	X3-IES-12K	X3-IES-15K	X3-IES-8K-P	X3-IES-10K-P	X3-IES-12K-P	X3-IES-15K-P
EPS peak power [VA]	$\leq 1.1 P_n$ continuous operation; $1.1 P_n - 2 P_n$ 10s; $> 2 P_n$ report error immediately										
EPS max. single-phase power [VA]	2000	2500	3000	4000	5500	5500	5500	4000	5500	5500	5500
Rated EPS apparent power [VA]	4000	5000	6000	8000	10000	12000	15000	8000	10000	12000	15000
Nominal EPS voltage [V]	380/400										
Nominal EPS frequency [Hz]	50/60										
EPS rated current [A]	5.8	7.3	8.7	11.6	14.5	17.4	21.8	11.6	14.5	17.4	21.8
Switching time [ms]	< 10ms										
Total harmonic distortion (THDv, linear load)	< 3%										
Parallel operation	YES (supporting 10 parallel inverters)										
Half wave loads [kW]	< 2										

Efficiency, Power Consumption, Protection and Standard

Model	X3-IES-4K	X3-IES-5K	X3-IES-6K	X3-IES-8K	X3-IES-10K	X3-IES-12K	X3-IES-15K	X3-IES-8K-P	X3-IES-10K-P	X3-IES-12K-P	X3-IES-15K-P
MPPT efficiency						99.9%					
Euro-efficiency						97.7%					
Max. efficiency						98.0%					
Max. battery charge efficiency (PV to BAT) (@ full load)						98.5%					
Max. battery discharge efficiency (BAT to AC) (@ full load)						97.0%					
Rated battery charge/discharge efficiency						98.5%/ 97.0%					
Cold standby consumption [W]						< 5					
Idle mode						YES					
Arc-fault circuit interrupter (AFCI)						Optional (AFCI type: F-I-AFPE-1-3-1)*					
SPD						Type II, DC and AC					
Safety						IEC 62109-1/-2					
EMC						EN 61000-6-1/-2/-3					
Grid monitoring	VDE 0126-1-1 a1:2012/ VDE-AR-N 4105/ G98/ G99/ AS4777/ EN50549/ CEI 0-21										

* F-I-AFPE-1-3-1:

- Full coverage
- Intergrated
- AFPE
- 1 monitored string per input port,
- 3 input port per monitored channel,
- 1 monitored channel.

Technical Data

Generic Data

Model	X3-IES-4K	X3-IES-5K	X3-IES-6K	X3-IES-8K	X3-IES-10K	X3-IES-12K	X3-IES-15K	X3-IES-8K-P	X3-IES-10K-P	X3-IES-12K-P	X3-IES-15K-P
Dimensions (W/H/D) [mm]	717 * 405 * 209.5										
Net weight [kg]	35	35	35	35	35	37	37	40	40	40	40
Cooling concept	Natural Cooling										
Inverter topology	Non-isolated										
Communication	RS485 (Meter), Pocket-X, USB, RS485 (Modbus, EV charger, Datahub), Parallel (CAN+RS485), DO (SG ready controlled by Adapter Box), DI (OFF signal input)										
LCD display	LCD										
Ingress Protection	IP66										
Protective class	I										
Pollution degree	III										
Installation mode	Stacked installation										
Operating Ambient Temperature Range [°C]	-35 to 60 (derating at +45°C)										
Humidity [%]	0%-100% (condensing)										
Altitude [m]	≤ 3000										
Storage temperature [°C]	-40 to 65										
Noise emission (typical) [dB]	< 33										
Overvoltage category	III (electrical supply side), II (PV side)										

* The specific gross weight is subject to the actual situation of the whole machine.

- Battery

Configuration List

No.	Model	BMS	Battery Module	Nominal Energy (kWh)	Operating Voltage (Vdc)
1	T-BAT HS 5	TBMS-MCS0800E × 1	TP-HS50E × 1	5.1	90-116
2	T-BAT HS 10	TBMS-MCS0800E × 1	TP-HS50E × 2	10.2	180-232
3	T-BAT HS 15	TBMS-MCS0800E × 1	TP-HS50E × 3	15.3	270-348
4	T-BAT HS 20	TBMS-MCS0800E × 1	TP-HS50E × 4	20.4	360-464
5	T-BAT HS 25	TBMS-MCS0800E × 1	TP-HS50E × 5	25.6	450-580
6	T-BAT HS 30	TBMS-MCS0800E × 1	TP-HS50E × 6	30.7	540-696

Performance

Module	T-BAT HS 5	T-BAT HS 10	T-BAT HS 15	T-BAT HS 20	T-BAT HS 25	T-BAT HS 30
Nominal Voltage [Vdc]	102.4	204.8	307.2	409.6	512	614.4
Operating Voltage [Vdc]	90-116	180-232	270-348	360-464	450-580	540-696
Nominal Capacity [Ah] ¹	50	50	50	50	50	50
Nominal Energy [kWh] ¹	5.1	10.2	15.3	20.4	25.6	30.7
Usable Energy 90% DOD [kWh] ²	4.6	9.2	13.8	18.4	23.0	27.6
Max. Charge/Discharge Current [A] ³	50	50	50	50	50	50
Recommend Charge/Discharge Current [A] ⁴	30	30	30	30	30	30
Standard Power [kW]	3	6.1	9.2	12.2	15.3	18.4
Max. Power [kW]	5.1	10.2	15.3	20.4	25.6	30.7
Short-circuit current	3.57kA (0.333 ms)					
Battery Round-trip Efficiency (0.2 C, 25°C) ⁵	95%					
Expected Lifetime (25°C)	10 years					
Cycle Life 90% DOD (25°C)	6000 cycles					
Charge Temperature	0°C ~ 53°C (Off heating function) ³ -30°C ~ 53°C (In heating function) ³					
Discharge Temperature	-20°C ~ 53°C (Off heating function) ³ -30°C ~ 53°C (In heating function) ³					
Storage Temperature	30°C ~ 50°C (6 months), -20°C ~ 30°C (12 months)					
Ingress Protection	IP66					
Protection Class	I					

NOTICE!

1. Test conditions: 25°C, 100%, depth of discharge (DoD), 0.2C charge & discharge.
2. System usable energy may vary with inverter different setting.
3. Discharge: In case of battery cell's temperature range of -20°C ~ 10°C and 45°C ~ 53°C, the discharge current will be reduced; Charge: In case of battery cell's temperature range of 0°C ~ 25°C and 45°C ~ 53°C, the charge current will be reduced. Product charge or discharge power depends on the actual temperature of the battery pack.
4. The battery can only be discharged and can not be charged when the battery cell's temperature range is between -20°C and 0°C.
5. Test conditions: 25°C, 100%, depth of discharge (DoD), 0.2C charge & discharge.

- X3-Matebox G2

On-grid inverter	X3-Matebox G2
Rated voltage[Vac], frequency [Hz]	380/400/415, 50/60
Max. Grid(INV) apparent power [VA]	16500
Max. Grid(INV) current [A]	32
Off-grid (Inverter)	
Rated voltage[Vac], frequency [Hz]	380/400/415, 50/60
Norminal Off-grid(INV) apparent power [VA]	15000
Max. current [A]	25
Grid (Utility)	
Rated grid voltage[Vac], frequency [Hz]	380/400/415, 50/60
Max. current [A]	63
Load	
Rated voltage[Vac], frequency [Hz]	380/400/415, 50/60
Max. current [A]	63
Environment limit	
Degree of protection	IP65
Protection class	Class I
Operating temperature range [°C]	-25~+60°C (Derating above +45°C)
Storage temperature [°C]	-40~+70°C
Relative humidity [%]	0~100
Altitude [m]	<3000
Overtoltage category	III (AC)
Cooling concept	Nature cooling

14 Appendix

14.1 CT/Meter Connection Scenarios

X3-IES inverter series can be connected to a single batch of CTs, a direct-connected meter, or a CT-connected meter, and also supports a Meter 2 function for you to monitor another power generation equipment at home.

Followings are the detailed wiring and setting procedures of these scenarios. For wiring procedure of the inverter CT/Meter port, see "[CT/Meter Connection \(CT/Meter Port\)](#)".

14.1.1 Connection of CT

NOTICE!

- Do not place the CT on the N wire or ground wire.
- Do not place CT on the N line and L line at the same time.
- Do not place the CT on non-insulated wires.
- The cable length between CT and inverter should not exceed 100 meters.
- After CT is connected, prevent the CT clip from falling off. It is recommended to wrap the CT clip around in circles with insulating tape.

NOTICE!

- The CTs referred to in this section are the CT batch delivered with the inverter.

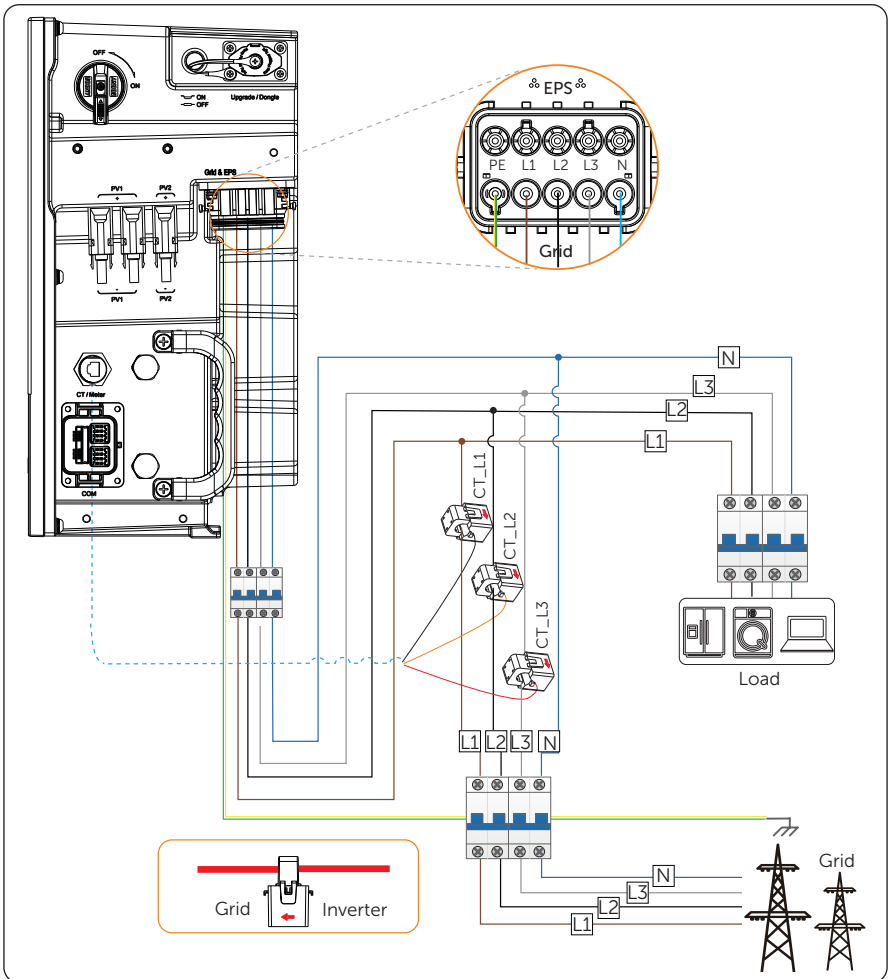


Figure 14-1 System wiring with CT

* The arrow on the CTs must point at the public grid.

*Markings on the CTs might be R, S and T or L1, L2 and L3. Make sure to clip CT-R/CT-L1 to the L1 wire, CT-S/CT-L2 to the L2 wire, and CT-T/CT-L3 to the L3 wire.

*The emergency load is connected to the EPS terminal of the inverter, which is not shown in the diagram.

Wiring procedure

Step 1: Clip CT_L1, CT_L2 and CT_L3 respectively onto the L1, L2 and L3 cables of the grid.

Make sure the arrow on the CTs is pointing to the grid side from the inverter.

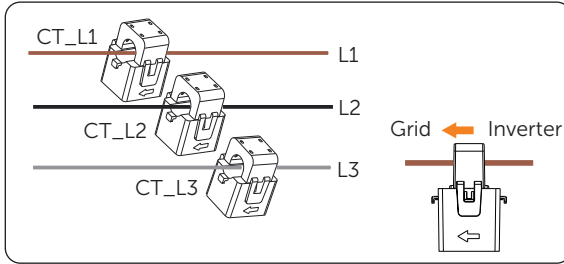


Figure 14-2 Clipping CTs to grid cables

Step 2: Use the RJ45 coupler to connect the extension communication cable and the batch of CTs.

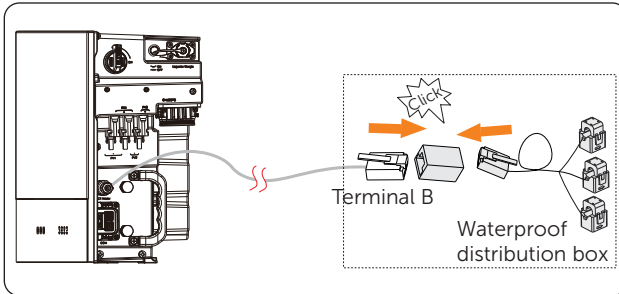


Figure 14-3 Connecting the inverter to the CT

Setting procedure

After connecting CT to the inverter, set parameters for them on the inverter.

Step 1: Select **Advance Settings > Meter/CT Setting**.

Step 2: Enable CT, and then select the supported CT type.

You can check the connection status in **Meter/CT Check**. For details, see ["Setting Meter/CT Check"](#).



Figure 14-4 Setting CT for the inverter

14.1.2 Connection of Direct-connected Meter

NOTICE!

- SolaX DTSU666 is used for example.

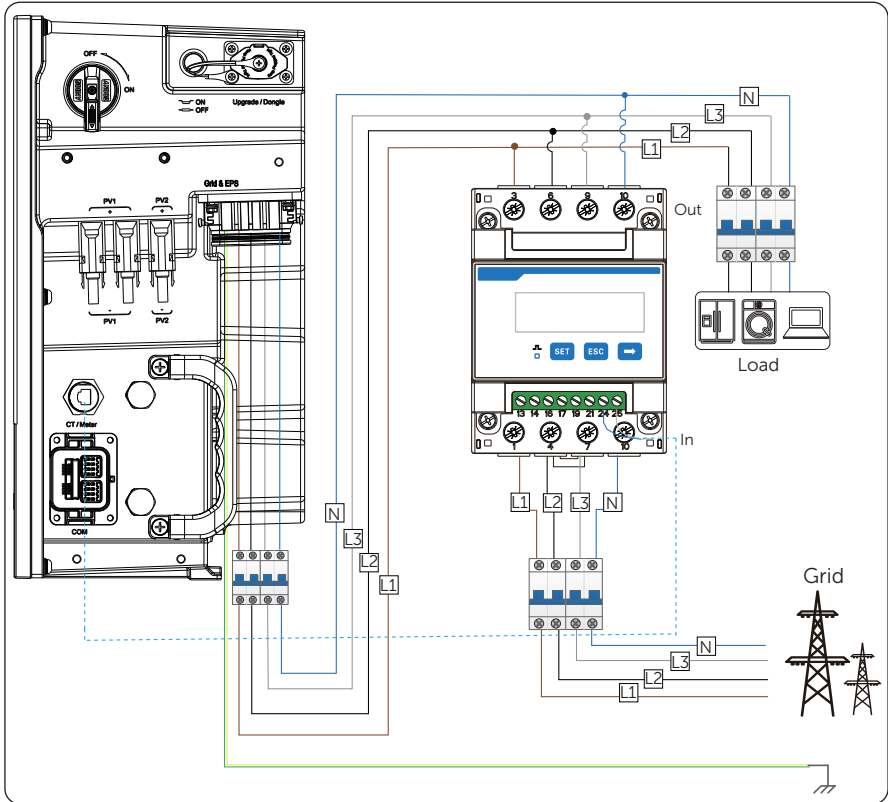


Figure 14-5 System wiring with direct-connected meter

*For direct-connected meter, the current flow direction should be from grid to the inverter.

*Terminal 1, 4 and 7 of the meter must be connected to the grid side, and terminal 3, 6 and 9 be connected to the inverter side of the system. Otherwise, the system power data might be misread.

Meter terminal definition

Table 14-1 Terminal definition of SolaX direct-connected meter

Terminal No.	Definition	Description
1, 4, 7	UL*	Voltage input terminal of the three phases (the grid side), respectively connected to L1, L2 and L3
3, 6, 9	UL	Voltage output terminal of the three phases (the inverter side), respectively connected to L1, L2 and L3
10	UN	Phase N voltage input and output terminal, connected to the N wire
24	RS485A	RS485 terminal A
25	RS485B	RS485 terminal B

Wiring procedure

Step 1: Strip around 10 mm wire insulation off the grid voltage cables, and then connect L1, L2 and L3 wires respectively to terminal 1 and 3, 4 and 6, 7 and 9, and N wire to terminal 10 of the meter.

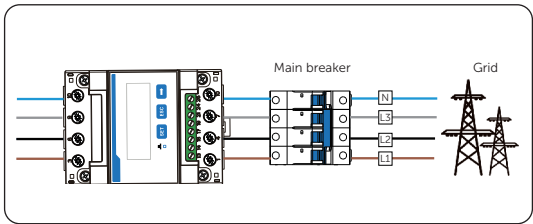


Figure 14-6 Connecting direct-connected meter to the grid

Step 2: Strip 15 mm wire insulation off the other end of the communication cable.

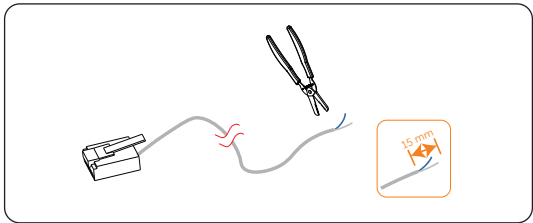


Figure 14-7 Stripping communication cable for meter

Step 3: Connect the conductors to terminal 24 and 25 of the meter.

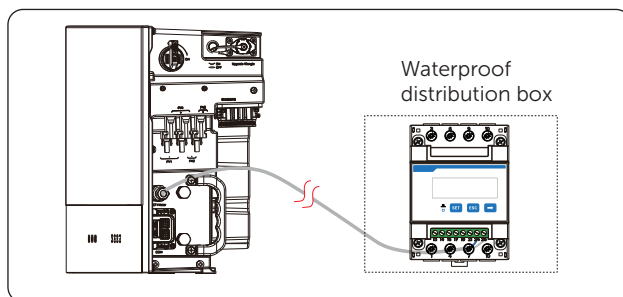


Figure 14-8 Connecting inverter to meter

Setting procedure

After connecting CT to the inverter, set parameters for them on the inverter.

Step 1: Select **Advance Settings > Meter/CT Setting**.

Step 2: Enable **Meter**, and then set **Meter1Addr** to **1** and **Meter1 Direction** to **Positive**.

You can check the connection status in **Meter/CT Check**. For details, see "[Setting Meter/CT Check](#)".

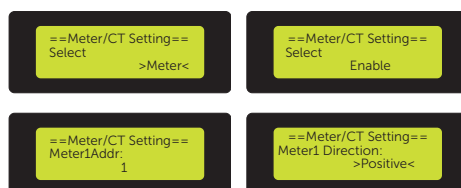


Figure 14-9 Setting meter for the inverter

14.1.3 Connection of CT-connected Meter

NOTICE!

- SolaX DTSU666-CT is used for example.
- The CTs referred to in this section are CTs that are delivered with the CT-connected meter.

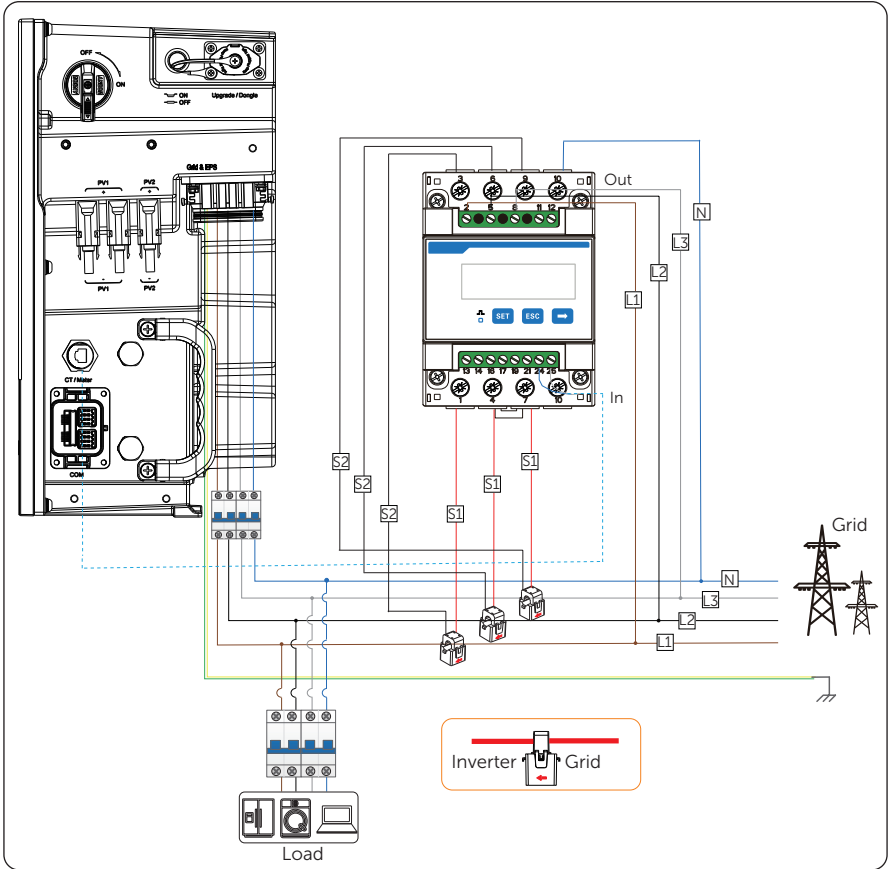


Figure 14-10 System wiring with CT-connected meter

*Terminal 2, 5 and 8 of the meter must be connected to the grid side. Terminal 1, 4 and 7 must be connected to the S1 wire of the CTs, and terminal 3, 6 and 9 be connected to the S2 wire of the CTs. Otherwise, the system power data might be misread.

*The arrow on the CTs must point at the inverter side.

Meter terminal definition

Table 14-2 Terminal definition of SolaX CT-connected meter

Terminal No.	Definition	Description
2, 5, 8	UL	Voltage input terminal of the three phases, respectively connected to L1, L2 and L3
10	UN	Phase N voltage input terminal, connected to the N wire
1, 4, 7	IA*, IB*, IC*	Current input terminal of the three phases, connected to the S1 wire of CT
3, 6, 9	IA, IB, IC	Current input terminal of the three phases, connected to the S2 wire of CT
24	RS485A	RS485 terminal A
25	RS485B	RS485 terminal B

Wiring procedure

- Step 1:** Strip around 10 mm wire insulation off the voltage cables, and then connect L1, L2 and L3 wires respectively to terminal 2, 5 and 8, and the N wire to terminal 10 of the meter.
- Step 2:** Clip the CTs onto the L1, L2 and L3 wires in the direction from grid to inverter.
- Step 3:** Connect the S1 wire of the three included CTs respectively to terminal 1, terminal 4 and terminal 7, and S2 wire of the CTs respectively to terminal 3, 6 and 9 of the meter.

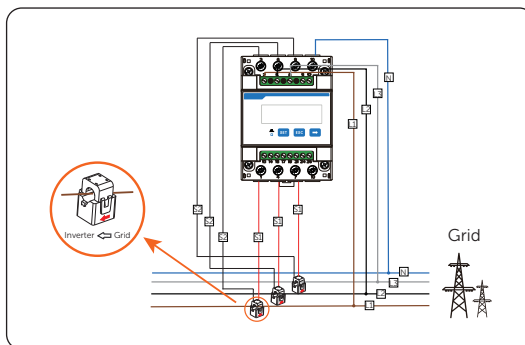


Figure 14-11 Connecting CT-connected meter to the grid

Step 4: Strip 15 mm wire insulation off the other end of the communication cable.

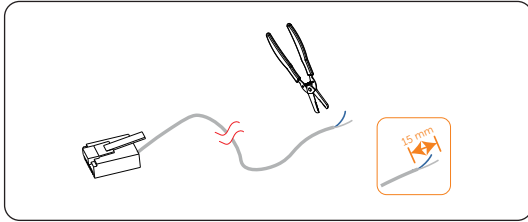


Figure 14-12 Stripping communication cable for meter

Step 5: Connect the conductors to terminal 24 and 25 of the meter.

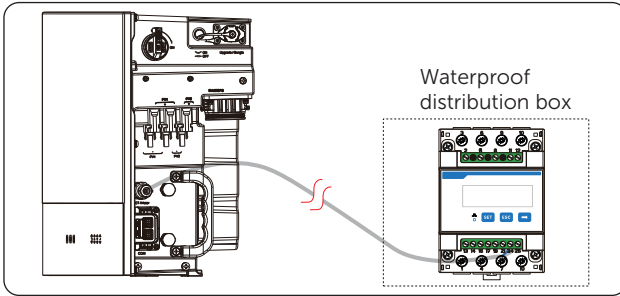


Figure 14-13 Connecting inverter to meter

Setting procedure

After connecting CT to the inverter, set parameters for them on the inverter.

Step 1: Select **Advance Settings > Meter/CT Setting**.

Step 2: Enable **Meter**, and then set **Meter1Addr** to **1** and **Meter1 Direction** to **Positive**.

You can check the connection status in **Meter/CT Check**. For details, see "[Setting Meter/CT Check](#)".

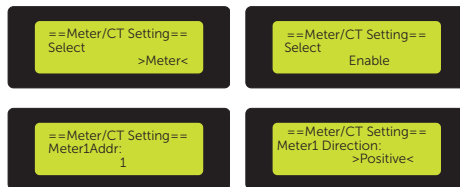


Figure 14-14 Setting meter for the inverter

14.1.4 Connection of Two Meters

If you have another power generation equipment (such as an inverter) at home and wants to monitor both equipment, our inverter provides a Meter 2 Communication function to monitor the other power generation equipment.

NOTICE!

- For connecting CT and meter, or connecting two meters, prepare an RJ45 splitter adapter and a proper waterproof enclosure for it in advance.
- The device for monitoring the system (device at Meter 1 position) can be CT, direct-connected meter and CT-connected meter, but the device for monitoring the other power generation equipment (device at Meter 2 position) can only be meters, either direct-connected meter or CT-connected meter. The following diagrams use the connection of CT and direct-connected meter for example.

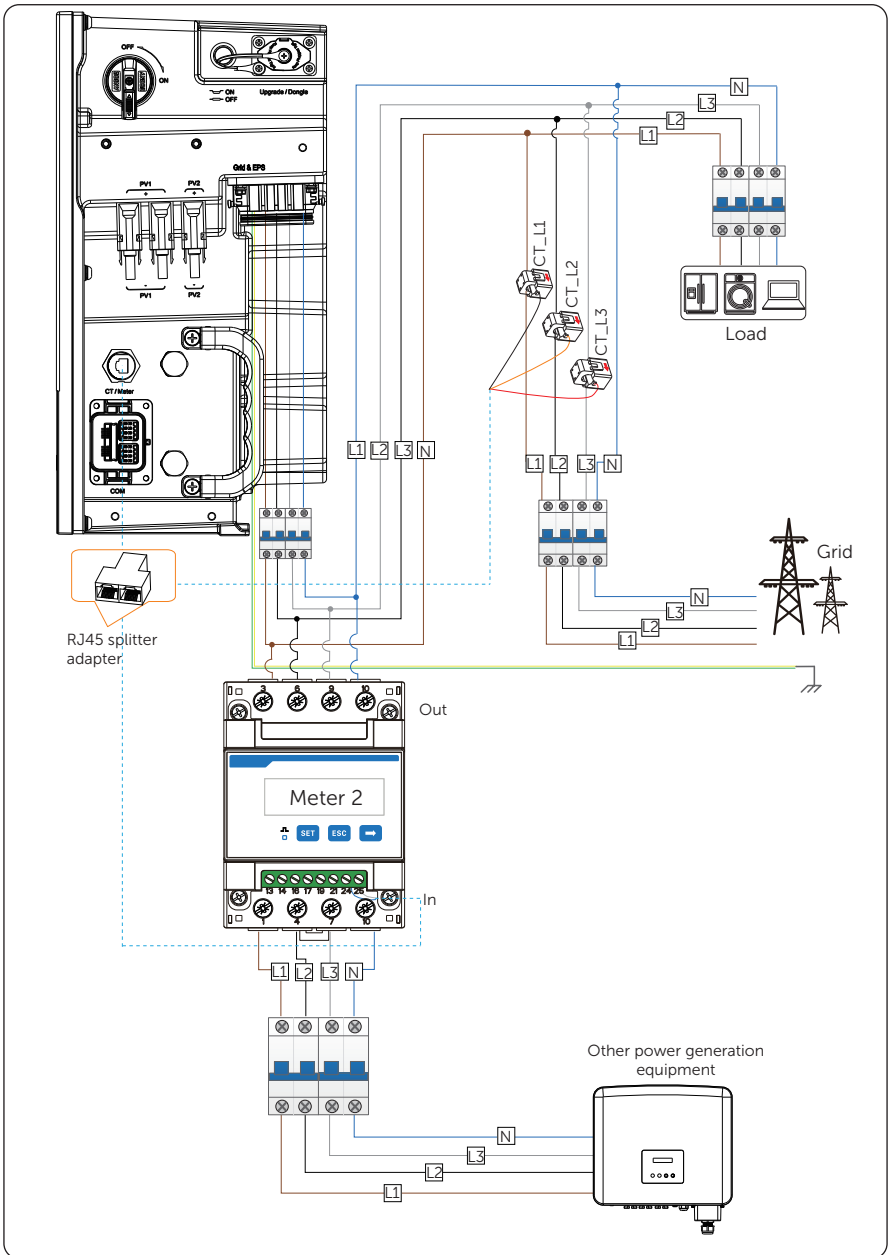


Figure 14-15 Connection diagram of CT and direct-connected meter

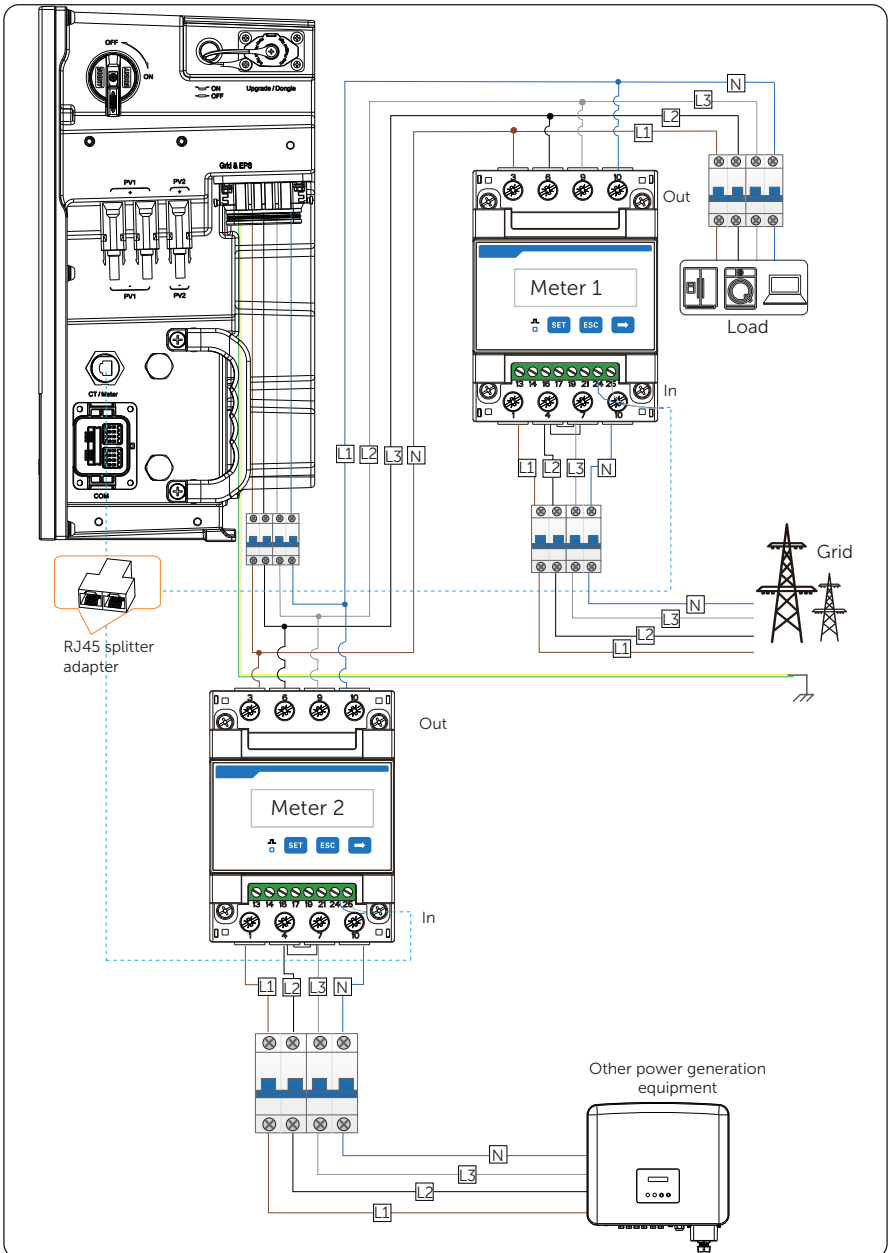


Figure 14-16 Connection diagram of two direct-connected meters

Wiring procedure

Step 1: Follow the above steps to connect the meter, CT and inverter.

Step 2: Connect the RJ45 terminals to the RJ45 splitter adapter.

Setting procedure

After connecting the CT and meter to the inverter, you need to set parameters on the inverter LCD before they can work normally for the system.

Step 1: Select **Advance Settings > Meter/CT Setting**.

Step 2: Set the Meter/CT:

- » Case 1: CT and Meter 2 are connected (CT for SolaX inverter, Meter 2 for another power generation equipment). CT is set by default. Check whether the address and direction of Meter2 are set based on actual connection.

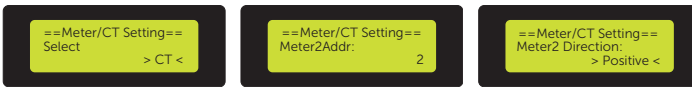


Figure 14-17 Selecting CT and set Meter2 data

- » Case 2: Meter 1 and Meter 2 are connected (Meter 1 for SolaX inverter, Meter 2 for another power generation equipment). Select **Meter** and enable the Meter function. Check whether the address and direction of Meter 1 and Meter 2 are set based on actual connection.

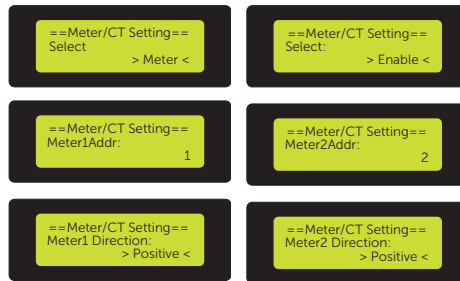


Figure 14-18 Selecting meter and set Meter 1 and Meter 2 data

Step 3: Set the CT type: select 100A or 200A CT.



Figure 14-19 Setting the limits

Related operation

Setting Meter/CT Check

- **Installation Check:** It is for checking whether the Meter/CT has been correctly connected. It is vital to the normal function of the whole system. Therefore, we recommend performing installation check after connecting the Meter/CT.

Select **Meter/CT Setting > Meter/CT Check**, and then enable **Installation Check**.

The system will perform Meter/CT check immediately after you enable it, and then automatically restores to the disabled status after the check completes.



- **Cyclic Check:** It is for periodically checking whether the Meter/CT is in good condition when the inverter is running.

Select **Meter/CT Setting > Meter/CT Check**, and then enable **Cyclic Check**.

Once Cyclic Check is enabled, the system will check the Meter/CT status periodically based on the defined cycle.



Figure 14-20 Checking Meter/CT status

Contact Information



UNITED KINGDOM

- Unit C-D Riversdale House, Riversdale Road, Atherstone, CV9 1FA
- +44 (0) 2476 586 998
- service.uk@solaxpower.com



TURKEY

- Fevzi Çakmak mah. aslım cd. no 88 A Karatay / Konya / Türkiye
- service.tr@solaxpower.com



USA

- 3780 Kilroy Airport Way, Suite 200, Long Beach, CA, US 90806
- +1 (408) 690 9464
- info@solaxpower.com



POLAND

- WARSAW AL. JANA P. II 27. POST
- +48 662 430 292
- service.pl@solaxpower.com



ITALY

- +39 011 19800998
- support@solaxpower.it



PAKISTAN

- service.pk@solaxpower.com



AUSTRALIA

- 21 Nicholas Dr, Dandenong South VIC 3175
- +61 1300 476 529
- service@solaxpower.com.au



GERMANY

- Am Tullnaupark 8, 90402 Nürnberg, Germany
- +49 (0) 6142 4091 664
- service.eu@solaxpower.com
- service.dach@solaxpower.com



NETHERLANDS

- Twekkeler-Es 15 7547 ST Enschede
- +31 (0) 8527 37932
- service.eu@solaxpower.com
- service.bnl@solaxpower.com



SPAIN

- +34 9373 79607
- tecnico@solaxpower.com



BRAZIL

- +55 (34) 9667 0319
- info@solaxpower.com



SOUTH AFRICA

- service.za@solaxpower.com



SolaX Power Network Technology (Zhejiang) Co., Ltd.

Add.: No. 278, Shizhu Road, Chengnan Sub-district, Tonglu County,
Hangzhou, Zhejiang, China
E-mail: info@solaxpower.com

